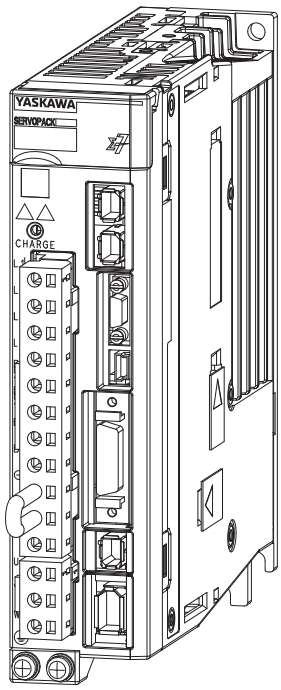
YASKAWA

Σ-7-Series AC Servo Drive

Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, Harmonic Drive Systems Actuator

Product Manual

Model: SGD7S-□□□A20□□□□F81□, -□□□A10□□□□F81□



MANUAL NO. SIEP S800001 92E

About this Manual

This manual describes the Σ-7-Series AC Servo Drive Σ-7S SERVOPACKs with Actuator Drive from Harmonic Drive Systems Inc. for combinations with special motors.

Read and understand this manual to ensure correct usage of these Σ-7-Series AC Servo Drives. Keep this manual in a safe place so that it can be referred to whenever necessary.

Refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc. for the specifications, performances, and functionality of the motors and encoders.

Outline of Manual

The contents of the chapters of this manual are described in the following table.

When you use the SERVOPACK, read this manual and the product manual given in the following table.

Item			This Manual	Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)	Σ-7S SERVOPACKs with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Basic Information on SERVOPACKs	The Σ-7 Series		–	1.1	1.1
	Product Introduction		1.1	–	–
	Interpreting the Nameplate		–	1.2	1.2
	Part Names		–	1.3	1.3
	Model Designations		1.2	–	–
	Combinations of SERVOPACKs with Servomotors or Actuators		1.3	–	–
	Functions		1.4	1.6	1.6
	Restrictions		1.5	–	–
	SigmaWin+		1.6	–	–
	Combining the SERVOPACKs with MP-Series Machine Controllers and the MPE720 Engineering Tool		1.7	–	–
Selection	Selecting a SERVOPACK	Ratings	2.1.1	–	–
		Overload Protection Characteristics	2.1.2	–	–
		Specifications	2.1.3	–	–
		Block Diagrams	–	2.2	2.2
		External Dimensions	2.1.4	–	–
		Examples of Standard Connections between SERVOPACKs and Peripheral Devices	–	2.4	2.4
	Selecting Peripheral Devices	Servomotor Main Circuit Cables	2.2.1	–	–
		Encoder Cable	2.2.2	–	–
		Regenerative Resistor	2.2.3	–	–
		Dynamic Brake Resistor	2.2.4	–	–
SERVOPACK Installation			–	Chapter 3	Chapter 3

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Item			This Manual	Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)	Σ-7S SERVOPACKs with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Wiring and Connecting SERVOPACKs	Wiring Precautions		–	4.1	4.1
	Basic Wiring Diagrams		–	4.2	4.2
	Wiring the Power Supply to the SERVOPACK	Terminal Symbols and Terminal Names	–	4.3.1	4.3.1
		Wiring Procedure for Main Circuit Connector	–	4.3.2	4.3.2
		Power ON Sequence	–	4.3.3	4.3.3
		Power Supply Wiring Diagrams	–	4.3.4	4.3.4
		Wiring Regenerative Resistors	–	4.3.5	4.3.5
		Wiring Reactors for Harmonic Suppression	–	4.3.6	4.3.6
	Wiring Servomotors		–	4.4	4.4
	I/O Signal Connections		–	4.5	4.5
	Connecting Safety Function Signals		–	4.6	4.6
	Connecting MECHATROLINK Communications Cables		–	4.7	4.7
	Connecting the Other Connectors		–	4.8	4.8
Basic Functions That Require Setting before Operation			–	Chapter 5	Chapter 5
Application Functions			–	Chapter 6	Chapter 6
Trial Operation and Actual Operation			–	Chapter 7	Chapter 7
Tuning			–	Chapter 8	Chapter 8
Monitoring			–	Chapter 9	Chapter 9
Fully-Closed Loop Control			–	Chapter 10	Chapter 10
Safety Function			–	Chapter 11	Chapter 11

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Item			This Manual	Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)	Σ-7S SERVOPACKs with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Maintenance	Inspections and Part Replacement		–	12.1	12.1
	SERVOPACKs with MECHATROLINK-II Communications References		3.1	–	–
		Alarm Displays	3.1.1	–	–
		List of Alarms	3.1.2	–	–
		Troubleshooting Alarms	3.1.3	–	–
		Resetting Alarms	–	12.2.3	–
		Displaying the Alarm History	–	12.2.4	–
		Clearing the Alarm History	–	12.2.5	–
		Resetting Alarms Detected in Option Modules	–	12.2.6	–
		Resetting Motor Type Alarms	–	12.2.7	–
		Warning Displays	3.1.4	–	–
		List of Warnings	3.1.5	–	–
		Troubleshooting Warnings	3.1.6	–	–
		Monitoring Communications Data during Alarms or Warnings	–	12.4	12.4
		Troubleshooting Based on the Operation and Conditions of the Servomotor or Actuator	3.3	–	–
	SERVOPACKs with MECHATROLINK-III Communications References		3.2	–	–
		Alarm Displays	3.2.1	–	–
		List of Alarms	3.2.2	–	–
		Troubleshooting Alarms	3.2.3	–	–
		Resetting Alarms	–	–	12.2.3
		Displaying the Alarm History	–	–	12.2.4
		Clearing the Alarm History	–	–	12.2.5
		Resetting Alarms Detected in Option Modules	–	–	12.2.6
		Resetting Motor Type Alarms	–	–	12.2.7
		Warning Displays	3.2.4	–	–
		List of Warnings	3.2.5	–	–
		Troubleshooting Warnings	3.2.6	–	–
		Monitoring Communications Data during Alarms or Warnings	–	–	12.4
		Troubleshooting Based on the Operation and Conditions of the Servomotor or Actuator	3.2.7	–	–

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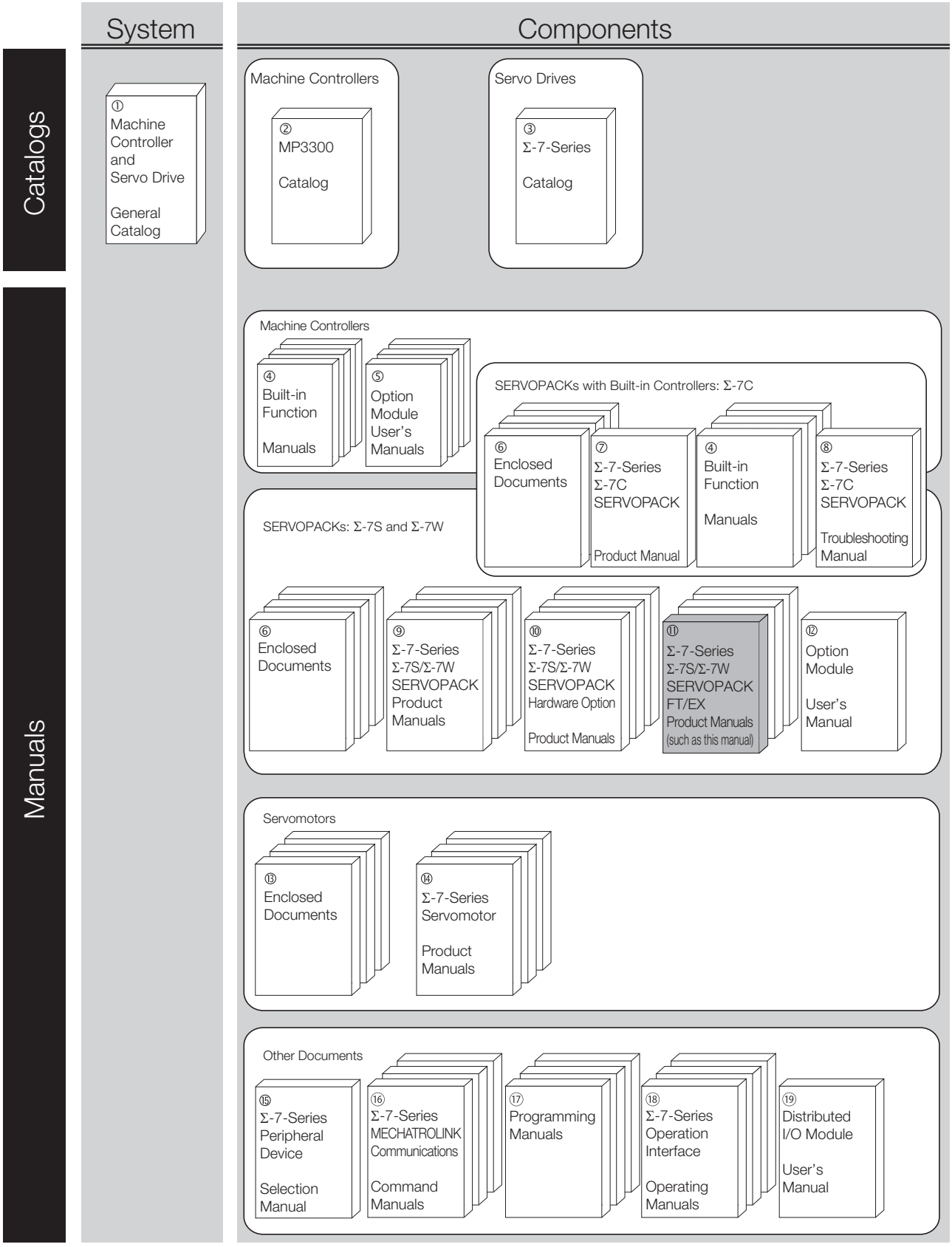
Item			This Manual	Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)	Σ-7S SERVOPACKs with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Parameter Lists	SERVOPACKs with MECHATROLINK-II Communications References		4.1	–	–
		Interpreting the Parameter Lists	4.1.1	–	–
		List of Parameters	4.1.2	–	–
		Parameter Recording Table	4.1.3	–	–
	SERVOPACKs with MECHATROLINK-III Communications References		4.2	–	–
		Interpreting the Parameter Lists	4.2.1	–	–
		List of Servo Parameters	4.2.2	–	–
		Interpreting the MECHATROLINK-III Common Parameter List	4.2.3	–	–
		List of MECHATROLINK-III Common Parameters	4.2.4	–	–
		Parameter Recording Table	4.2.5	–	–
Appendices	Interpreting Panel Displays		–	14.1	14.1
	Corresponding SERVOPACK and SigmaWin+ Function Names		–	14.2	14.2

Related Documents

The relationships between the documents that are related to the Servo Drives are shown in the following figure. The numbers in the figure correspond to the numbers in the table on the following pages. Refer to these documents as required.



Classification	Document Name	Document No.	Description
① Machine Controller and Servo Drive General Catalog	Machine Controller and AC Servo Drive Solutions Catalog	KAEP S800001 22	Describes the features and application examples for combinations of MP3000-Series Machine Controllers and Σ-7-Series AC Servo Drives.
② MP3300 Catalog	Machine Controller MP3300	KAEP C880725 03	Provides detailed information on MP3300 Machine Controllers, including features and specifications.
③ Σ-7-Series Catalog	AC Servo Drives Σ-7 Series	KAEP S800001 23	Provides detailed information on Σ-7-Series AC Servo Drives, including features and specifications.
④ Built-in Function Manuals	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Motion Control User's Manual	SIEP S800002 03	Provides detailed information on the specifications, system configuration, and application methods of the Motion Control Function Modules (SVD, SVC4, and SVR4) for Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP3000 Series Communications User's Manual	SIEP C880725 12	Provides detailed information on the specifications, system configuration, and communications connection methods for the Ethernet communications that are used with MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
⑤ Option Module User's Manuals	Machine Controller MP2000 Series Communication Module User's Manual	SIEP C880700 04	Provide detailed information on the specifications and communications methods for the Communications Modules that can be mounted to MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP2000 Series 262IF-01 FL-net Communication Module User's Manual	SIEP C880700 36	
	Machine Controller MP2000 Series 263IF-01 EtherNet/IP Communication Module User's Manual	SIEP C880700 39	
	Machine Controller MP2000 Series I/O Module User's Manual	SIEP C880700 34	Provide detailed information on the specifications and communications methods for the I/O Modules that can be mounted to MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP2000 Series Analog Input/Analog Output Module AI-01/AO-01 User's Manual	SIEP C880700 26	
	Machine Controller MP2000 Series Counter Module CNTR-01 User's Manual	SIEP C880700 27	

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Classification	Document Name	Document No.	Description
⑥ Enclosed Documents	Σ-7-Series AC Servo Drive Σ-7S and Σ-7W SERVOPACK Safety Precautions	TOMP C710828 00	Provides detailed information for the safe usage of Σ-7-Series SERVOPACKs.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Safety Precautions Option Module	TOBP C720829 00	Provides detailed information for the safe usage of Option Modules.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide Command Option Module	TOBP C720829 01	Provides detailed procedures for installing the Command Option Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide Fully-closed Module	TOBP C720829 03	Provides detailed procedures for installing the Fully-closed Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide Safety Module	TOBP C720829 06	Provides detailed procedures for installing the Safety Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide INDEXER Module	TOBP C720829 02	Provides detailed procedures for installing the INDEXER Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide DeviceNet Module	TOBP C720829 07	Provides detailed procedures for installing the DeviceNet Module in a SERVOPACK.
⑦ Σ-7-Series Σ-7C SERVOPACK Product Manual	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Product Manual	SIEP S800002 04	Provides detailed information on selecting Σ-7-Series Σ-7C SERVOPACKs; installing, connecting, setting, testing in trial operation, and tuning Servo Drives; writing, monitoring, and maintaining programs; and other information.
⑧ Σ-7-Series Σ-7C SERVOPACK Troubleshooting Manual	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Troubleshooting Manual	SIEP S800002 07	Provides detailed troubleshooting information for Σ-7-Series Σ-7C SERVOPACKs.

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Classification	Document Name	Document No.	Description
⑨ Σ-7-Series Σ-7S/Σ-7W SERVOPACK Product Manuals	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual	SIEP S800001 28	Provide detailed information on selecting Σ-7-Series Σ-7S and Σ-7W SERVOPACKs; installing, connecting, setting, testing in trial operation, tuning, monitoring, and maintaining Servo Drives; and other information.
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual	SIEP S800001 27	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with Analog Voltage/Pulse Train References Product Manual	SIEP S800001 26	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK Command Option Attachable Type with INDEXER Module Product Manual	SIEP S800001 64	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK Command Option Attachable Type with DeviceNet Module Product Manual	SIEP S800001 70	
	Σ-7-Series AC Servo Drive Σ-7W SERVOPACK with MECHATROLINK-III Communications References Product Manual	SIEP S800001 29	
⑩ Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifications Product Manuals	Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifica- tions Dynamic Brake Product Manual	SIEP S800001 73	Provide detailed information on Hardware Options for Σ-7-Series SERVOPACKs.
	Σ-7-Series AC Servo Drive Σ-7W/Σ-7C SERVOPACK with Hardware Option Specifica- tions HWBB Function Product Manual	SIEP S800001 72	
⑪ Σ-7-Series Σ-7S/Σ-7W SERVOPACK FT/EX Product Manuals	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Index- ing Application Product Manual	SIEP S800001 84	Provide detailed information on the FT/EX Option for Σ-7-Series SERVOPACKs.
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Track- ing Application Product Manual	SIEP S800001 89	

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Classification	Document Name	Document No.	Description
⑪ Σ-7-Series Σ-7S/Σ-7W SERVOPACK FT/EX Product Manuals	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, SGM7D Motor Product Manual	SIEP S800001 91	Provide detailed information on the FT/EX Option for Σ-7-Series SERVOPACKs.
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, Harmonic Drive Systems Actuator Product Manual	This manual (SIEP S800001 92)	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Press and Injection Molding Application Product Manual	SIEP S800001 94	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Transfer and Alignment Application Product Manual	SIEP S800001 95	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, Harmonic Drive Systems Actuator Product Manual	SIEP S800001 98	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Torque/Force Assistance for Conveyance Application Product Manual	SIEP S800002 09	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Cutting Application Feed Shaft Motor Product Manual	SIEP S800002 10	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Three-Point Latching for Conveyance Application Product Manual	SIEP S800002 17	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Semi-/Fully-Closed Loop Control Online Switching for Conveyance Application Product Manual	SIEP S800002 27	
	Σ-7-Series AC Servo Drive Σ-7W SERVOPACK with FT/EX Specification for Gantry Applications Product Manual	SIEP S800002 29	

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Classification	Document Name	Document No.	Description
⑫ Option Module User's Manual	AC Servo Drives Σ-V Series/Σ-V Series for Large-Capacity Models/ Σ-7 Series User's Manual Safety Module	SIEP C720829 06	Provides detailed information required for the design and maintenance of a Safety Module.
⑬ Enclosed Documents	AC Servo Drive Rotary Servomotor Safety Precautions	TOBP C230260 00	Provides detailed information for the safe usage of Rotary Servomotors and Direct Drive Servomotors.
	AC Servomotor Linear Σ Series Safety Precautions	TOBP C230800 00	Provides detailed information for the safe usage of Linear Servomotors.
⑭ Σ-7-Series Servomotor Product Manuals	Σ-7-Series AC Servo Drive Rotary Servomotor Product Manual	SIEP S800001 36	Provide detailed information on selecting, installing, and connecting the Σ-7-Series Servomotors.
	Σ-7-Series AC Servo Drive Linear Servomotor Product Manual	SIEP S800001 37	
	Σ-7-Series AC Servo Drive Direct Drive Servomotor Product Manual	SIEP S800001 38	
⑮ Σ-7-Series Peripheral Device Selection Manual	Σ-7-Series AC Servo Drive Peripheral Device Selection Manual	SIEP S800001 32	Provides the following information in detail for Σ-7-Series Servo Systems. • Cables: Models, dimensions, wiring materials, connector models, and connection specifications • Peripheral devices: Models, specifications, diagrams, and selection (calculation) methods
⑯ Σ-7-Series MECHATROLINK Communications Command Manuals	Σ-7-Series AC Servo Drive MECHATROLINK-II Communications Command Manual	SIEP S800001 30	Provides detailed information on the MECHATROLINK-II communications commands that are used for a Σ-7-Series Servo System.
	Σ-7-Series AC Servo Drive MECHATROLINK-III Communications Standard Servo Profile Command Manual	SIEP S800001 31	Provides detailed information on the MECHATROLINK-III communications standard servo profile commands that are used for a Σ-7-Series Servo System.

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Classification	Document Name	Document No.	Description
⑰ Programming Manuals	Machine Controller MP3000 Series Ladder Programming Manual	SIEP C880725 13	Provides detailed information on the ladder programming specifications and instructions for MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP3000 Series Motion Programming Manual	SIEP C880725 14	Provides detailed information on the motion programming and sequence programming specifications and instructions for MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
⑱ Σ-7-Series Operation Interface Operating Manuals	Machine Controller MP2000/MP3000 Series Engineering Tool MPE720 Version 7 User's Manual	SIEP C880761 03	Describes in detail how to operate MPE720 version 7.
	Σ-7-Series AC Servo Drive Digital Operator Operating Manual	SIEP S800001 33	Describes the operating procedures for a Digital Operator for a Σ-7-Series Servo System.
	AC Servo Drive Engineering Tool SigmaWin+ Operation Manual	SIET S800001 34	Provides detailed operating procedures for the SigmaWin+ Engineering Tool for a Σ-7-Series Servo System.
⑲ Distributed I/O Module User's Manual	MECHATROLINK-III Compatible I/O Module User's Manual	SIEP C880781 04	Describes the functions, specifications, operating methods, and MECHATROLINK-III communications for the Remote I/O Modules for MP2000/MP3000-Series Machine Controllers.

Using This Manual

◆ Technical Terms Used in This Manual

The following terms are used in this manual.

Term	Meaning
Actuator	An Actuator made by Harmonic Drive Systems Inc., that couples a Speed Reducer for precision control with a Flat AC Servo Motor.
Servomotor	A Flat AC Servo Motor used in an Actuator from Harmonic Drive Systems Inc.
SERVOPACK	A Σ-7-Series Σ-7S Servo Amplifier with MECHATROLINK-III Communications References.
Servo Drive	The combination of a Servomotor and SERVOPACK.
Servo System	A servo control system that includes the combination of a Servo Drive with a host controller and peripheral devices.
servo ON	Supplying power to the motor.
servo OFF	Not supplying power to the motor.
base block (BB)	Shutting OFF the power supply to the motor by shutting OFF the base current to the power transistor in the SERVOPACK.
servo lock	A state in which the motor is stopped and is in a position loop with a position reference of 0.
Main Circuit Cable	One of the cables that connect to the main circuit terminals, including the Main Circuit Power Supply Cable, Control Power Supply Cable, and Servomotor Main Circuit Cable.
SigmaWin+	The Engineering Tool for setting up and tuning Servo Drives or a computer in which the Engineering Tool is installed.

◆ Notation Used in this Manual

■ Notation for Reverse Signals

The names of reverse signals (i.e., ones that are valid when low) are written with a forward slash (/) before the signal abbreviation.

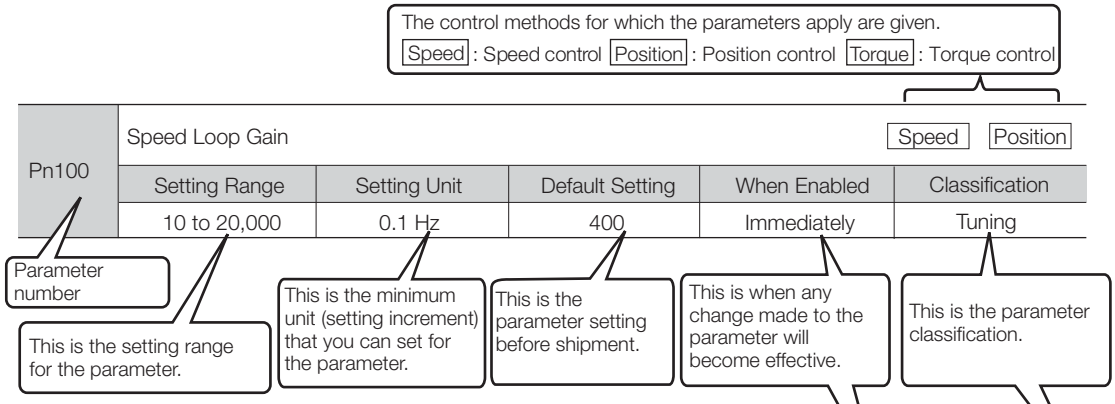
Notation Example

$\overline{BK}$ is written as /BK.

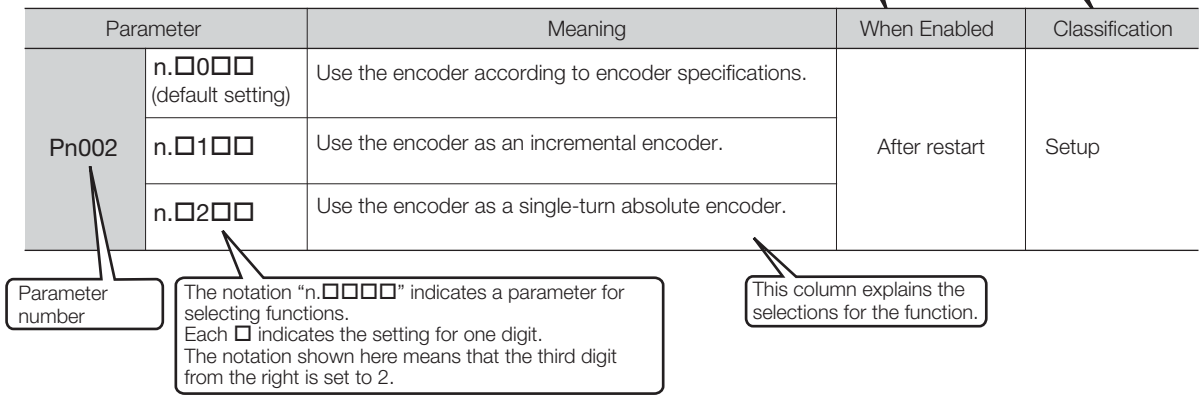
■ Notation for Parameters

The notation depends on whether the parameter requires a numeric setting (parameter for numeric setting) or requires the selection of a function (parameter for selecting functions).

- Parameters for Numeric Settings

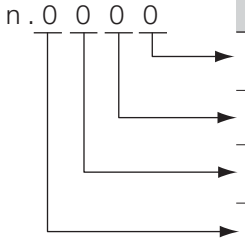


- Parameters for Selecting Functions



Notation Example

Notation Examples for Pn002



Digit Notation		Numeric Value Notation	
Notation	Meaning	Notation	Meaning
Pn002 = n.☐☐☐X	Indicates the first digit from the right in Pn002.	Pn002 = n.☐☐☐1	Indicates that the first digit from the right in Pn002 is set to 1.
Pn002 = n.☐☐X☐	Indicates the second digit from the right in Pn002.	Pn002 = n.☐☐1☐	Indicates that the second digit from the right in Pn002 is set to 1.
Pn002 = n.☐X☐☐	Indicates the third digit from the right in Pn002.	Pn002 = n.☐1☐☐	Indicates that the third digit from the right in Pn002 is set to 1.
Pn002 = n.X☐☐☐	Indicates the fourth digit from the right in Pn002.	Pn002 = n.1☐☐☐	Indicates that the fourth digit from the right in Pn002 is set to 1.

◆ Trademarks

- QR code is a trademark of Denso Wave Inc.
- MECHATROLINK is a trademark of the MECHATROLINK Members Association.
- Other product names and company names are the trademarks or registered trademarks of the respective company. “TM” and the ® mark do not appear with product or company names in this manual.

◆ Visual Aids

The following aids are used to indicate certain types of information for easier reference.


Important

Indicates precautions or restrictions that must be observed.
Also indicates alarm displays and other precautions that will not result in machine damage.


Term

Indicates definitions of difficult terms or terms that have not been previously explained in this manual.

Example Indicates operating or setting examples.

Information Indicates supplemental information to deepen understanding or useful information.

Safety Precautions

◆ Safety Information

To prevent personal injury and equipment damage in advance, the following signal words are used to indicate safety precautions in this document. The signal words are used to classify the hazards and the degree of damage or injury that may occur if a product is used incorrectly. Information marked as shown below is important for safety. Always read this information and heed the precautions that are provided.

⚠ DANGER

- Indicates precautions that, if not heeded, are likely to result in loss of life, serious injury, or fire.

⚠ WARNING

- Indicates precautions that, if not heeded, could result in loss of life, serious injury, or fire.

⚠ CAUTION

- Indicates precautions that, if not heeded, could result in relatively serious or minor injury, or in fire.

NOTICE

- Indicates precautions that, if not heeded, could result in property damage.

◆ Safety Precautions That Must Always Be Observed

■ General Precautions

⚠ DANGER

- Read and understand this manual to ensure the safe usage of the product.
- Keep this manual in a safe, convenient place so that it can be referred to whenever necessary. Make sure that it is delivered to the final user of the product.
- Do not remove covers, cables, connectors, or optional devices while power is being supplied to the SERVOPACK.
  There is a risk of electric shock, operational failure of the product, or burning.

⚠ WARNING

- Use a power supply with specifications (number of phases, voltage, frequency, and AC/DC type) that are appropriate for the product.
  There is a risk of burning, electric shock, or fire.
- Connect the ground terminals on the SERVOPACK and Servomotor to ground poles according to local electrical codes (100 Ω or less for a SERVOPACK with a 200-VAC power supply).
  There is a risk of electric shock or fire.
- Do not attempt to disassemble, repair, or modify the product.
  There is a risk of fire or failure.
  The warranty is void for the product if you disassemble, repair, or modify it.

⚠ CAUTION

- The SERVOPACK heat sinks, regenerative resistors, External Dynamic Brake Resistors, Servomotor, Actuator, and other components can be very hot while power is ON or soon after the power is turned OFF. Implement safety measures, such as installing covers, so that hands and parts such as cables do not come into contact with hot components.
  There is a risk of burn injury.
- For a 24-VDC power supply, use a power supply device with double insulation or reinforced insulation.
  There is a risk of electric shock.
- Do not damage, pull on, apply excessive force to, place heavy objects on, or pinch cables.
  There is a risk of failure, damage, or electric shock.
- The person who designs the system that uses the hard wire base block safety function must have a complete knowledge of the related safety standards and a complete understanding of the instructions in this document.
  There is a risk of injury, product damage, or machine damage.
- Do not use the product in an environment that is subject to water, corrosive gases, or flammable gases, or near flammable materials.
  There is a risk of electric shock or fire.

NOTICE

- Do not attempt to use a SERVOPACK, Servomotor, or Actuator that is damaged or that has missing parts.
- Install external emergency stop circuits that shut OFF the power supply and stops operation immediately when an error occurs.
- In locations with poor power supply conditions, install the necessary protective devices (such as AC reactors) to ensure that the input power is supplied within the specified voltage range.
  There is a risk of damage to the SERVOPACK.
- Use a Noise Filter to minimize the effects of electromagnetic interference.
  Electronic devices used near the SERVOPACK may be affected by electromagnetic interference.
- Always use the SERVOPACKs, Servomotors, and Actuators in one of the specified combinations.
- Do not touch a SERVOPACK, Servomotor, or Actuator with wet hands.
  There is a risk of product failure.

■ Storage Precautions

⚠ CAUTION

- Do not place an excessive load on the product during storage. (Follow all instructions on the packages.)
  There is a risk of injury or damage.

NOTICE

- Do not install or store the product in any of the following locations.
  - Locations that are subject to direct sunlight
  - Locations that are subject to ambient temperatures that exceed product specifications
  - Locations that are subject to relative humidities that exceed product specifications
  - Locations that are subject to condensation as the result of extreme changes in temperature
  - Locations that are subject to corrosive or flammable gases
  - Locations that are near flammable materials
  - Locations that are subject to dust, salts, or iron powder
  - Locations that are subject to water, oil, or chemicals
  - Locations that are subject to vibration or shock that exceeds product specifications
  - Locations that are subject to radiation

  If you store or install the product in any of the above locations, the product may fail or be damaged.

■ Transportation Precautions

⚠ CAUTION

- Transport the product in a way that is suitable to the mass of the product.
- Do not use the eyebolts on a SERVOPACK or Servomotor to move the machine.
  There is a risk of damage or injury.
- When you handle a SERVOPACK, Servomotor, or Actuator, be careful of sharp parts, such as the corners.
  There is a risk of injury.
- Do not place an excessive load on the product during transportation. (Follow all instructions on the packages.)
  There is a risk of injury or damage.

NOTICE

- Do not hold onto the front cover or connectors when you move a SERVOPACK.
  There is a risk of the SERVOPACK falling.
- A SERVOPACK, Servomotor, or Actuator is a precision device. Do not drop it or subject it to strong shock.
  There is a risk of failure or damage.
- Do not subject connectors to shock.
  There is a risk of faulty connections or damage.
- If disinfectants or insecticides must be used to treat packing materials such as wooden frames, plywood, or pallets, the packing materials must be treated before the product is packaged, and methods other than fumigation must be used.
  Example: Heat treatment, where materials are kiln-dried to a core temperature of 56°C for 30 minutes or more.
  If the electronic products, which include stand-alone products and products installed in machines, are packed with fumigated wooden materials, the electrical components may be greatly damaged by the gases or fumes resulting from the fumigation process. In particular, disinfectants containing halogen, which includes chlorine, fluorine, bromine, or iodine can contribute to the erosion of the capacitors.
- Do not overtighten the eyebolts on a SERVOPACK or Servomotor.
  If you use a tool to overtighten the eyebolts, the tapped holes may be damaged.

■ Installation Precautions

⚠ CAUTION

- Install a SERVOPACK, Servomotor, or Actuator in a way that will support the mass given in technical documents.
- Install SERVOPACKs, Servomotors, Actuators, regenerative resistors, and External Dynamic Brake Resistors on nonflammable materials.
  Installation directly onto or near flammable materials may result in fire.
- Provide the specified clearances between the SERVOPACK and the control panel as well as with other devices.
  There is a risk of fire or failure.
- Install the SERVOPACK in the specified orientation.
  There is a risk of fire or failure.
- Do not step on or place a heavy object on the product.
  There is a risk of failure, damage, or injury.
- Do not allow any foreign matter to enter a SERVOPACK, Servomotor, or Actuator.
  There is a risk of failure or fire.

NOTICE

- Do not install or store the product in any of the following locations.
  - Locations that are subject to direct sunlight
  - Locations that are subject to ambient temperatures that exceed product specifications
  - Locations that are subject to relative humidities that exceed product specifications
  - Locations that are subject to condensation as the result of extreme changes in temperature
  - Locations that are subject to corrosive or flammable gases
  - Locations that are near flammable materials
  - Locations that are subject to dust, salts, or iron powder
  - Locations that are subject to water, oil, or chemicals
  - Locations that are subject to vibration or shock that exceeds product specifications
  - Locations that are subject to radiation

  If you store or install the product in any of the above locations, the product may fail or be damaged.
- Use the product in an environment that is appropriate for the product specifications.
  If you use the product in an environment that exceeds product specifications, the product may fail or be damaged.
- A SERVOPACK, Servomotor, or Actuator is a precision device. Do not drop it or subject it to strong shock.
  There is a risk of failure or damage.
- Always install a SERVOPACK in a control panel.
- Do not block the inlets and outlets on a SERVOPACK and do not allow any foreign matter to enter the inlets and outlets.
  There is a risk of failure.

■ Wiring Precautions

⚠ DANGER

- Do not change any wiring while power is being supplied.
  There is a risk of electric shock or injury.

⚠ WARNING

- Wiring and inspections must be performed only by qualified engineers.
  There is a risk of electric shock or product failure.
- Check all wiring and power supplies carefully.
  Incorrect wiring or incorrect voltage application to the output circuits may cause short-circuit failures. If a short-circuit failure occurs as a result of any of these causes, the holding brake will not work. This could damage the machine or cause an accident that may result in death or injury.
- Connect the AC and DC power supplies to the specified SERVOPACK terminals.
  - Connect an AC power supply to the L1, L2, and L3 terminals and the L1C and L2C terminals on the SERVOPACK.
  - Connect a DC power supply to the B1/⊕ and ⊖2 terminals and the L1C and L2C terminals on the SERVOPACK.

  There is a risk of failure or fire.
- If you use a SERVOPACK that supports a Dynamic Brake Option, connect an External Dynamic Brake Resistor that is suitable for the machine and equipment specifications to the specified terminals.
  There is a risk of unexpected operation, machine damage, burning, or injury when an emergency stop is performed.

⚠ CAUTION

- Wait for six minutes after turning OFF the power supply and then make sure that the CHARGE indicator is not lit before starting wiring or inspection work. Do not touch the power supply terminals while the CHARGE lamp is lit after turning OFF the power supply because high voltage may still remain in the SERVOPACK.
  There is a risk of electric shock.
- Observe the precautions and instructions for wiring and trial operation precisely as described in this document.
  Failures caused by incorrect wiring or incorrect voltage application in the brake circuit may cause the SERVOPACK to fail, damage the equipment, or cause an accident resulting in death or injury.
- Check the wiring to be sure it has been performed correctly.
  Connectors and pin layouts are sometimes different for different models. Always confirm the pin layouts in technical documents for your model before operation.
  There is a risk of failure or malfunction.
- Connect wires to power supply terminals and motor connection terminals securely with the specified methods and tightening torque.
  Insufficient tightening may cause wires and terminal blocks to generate heat due to faulty contact, possibly resulting in fire.
- Use shielded twisted-pair cables or screened unshielded multi-twisted-pair cables for I/O Signal Cables and Encoder Cables.
- The maximum wiring length is 3 m for I/O Signal Cables, and 50 m for Encoder Cables or Servomotor Main Circuit Cables.
- Observe the following precautions when wiring the SERVOPACK's main circuit terminals.
  - Turn ON the power supply to the SERVOPACK only after all wiring, including the main circuit terminals, has been completed.
  - If a connector is used for the main circuit terminals, remove the main circuit connector from the SERVOPACK before you wire it.
  - Insert only one wire per insertion hole in the main circuit terminals.
  - When you insert a wire, make sure that the conductor wire (e.g., whiskers) does not come into contact with adjacent wires.
- Install molded-case circuit breakers and other safety measures to provide protection against short circuits in external wiring.
  There is a risk of fire or failure.

NOTICE

- Whenever possible, use the Cables specified by Yaskawa.
  If you use any other cables, confirm the rated current and application environment of your model and use the wiring materials specified by Yaskawa or equivalent materials.
- Securely tighten cable connector screws and lock mechanisms.
  Insufficient tightening may result in cable connectors falling off during operation.
- Do not bundle power lines (e.g., the Main Circuit Cable) and low-current lines (e.g., the I/O Signal Cables or Encoder Cables) together or run them through the same duct. If you do not place power lines and low-current lines in separate ducts, separate them by at least 30 cm.
  If the cables are too close to each other, malfunctions may occur due to noise affecting the low-current lines.
- Install a battery at either the host controller or on the Encoder Cable.
  If you install batteries both at the host controller and on the Encoder Cable at the same time, you will create a loop circuit between the batteries, resulting in a risk of damage or burning.
- When connecting a battery, connect the polarity correctly.
  There is a risk of battery rupture or encoder failure.

■ Operation Precautions

⚠ WARNING

- Before starting operation with a machine connected, change the settings of the switches and parameters to match the machine.
  Unexpected machine operation, failure, or personal injury may occur if operation is started before appropriate settings are made.
- Do not radically change the settings of the parameters.
  There is a risk of unstable operation, machine damage, or injury.
- Install limit switches or stoppers at the ends of the moving parts of the machine to prevent unexpected accidents.
  There is a risk of machine damage or injury.
- For trial operation, securely mount the Servomotor or Actuator and disconnect it from the machine.
  There is a risk of injury.
- Forcing the motor to stop for overtravel is disabled when the Jog, Origin Search, or Easy FFT utility function is executed. Take necessary precautions.
  There is a risk of machine damage or injury.
- When an alarm occurs, the Servomotor will coast to a stop or stop with the dynamic brake according to the SERVOPACK Option specifications and settings. The coasting distance will change with the moment of inertia of the load and the resistance of the External Dynamic Brake Resistor. Check the coasting distance during trial operation and implement suitable safety measures on the machine.
- Do not enter the machine's range of motion during operation.
  There is a risk of injury.
- Do not touch the moving parts of the Servomotor, Actuator, or machine during operation.
  There is a risk of injury.

⚠ CAUTION

- Design the system to ensure safety even when problems, such as broken signal lines, occur. For example, the P-OT and N-OT signals are set in the default settings to operate on the safe side if a signal line breaks. Do not change the polarity of this type of signal.
- When overtravel occurs, the power supply to the Servomotor is turned OFF and the brake is released. If you use the Actuator to drive a vertical load, set the Actuator to enter a zero-clamped state after the Servomotor stops. Also, install safety devices (such as an external brake or counterweight) to prevent the moving parts of the machine from falling.
- Always turn OFF the servo before you turn OFF the power supply. If you turn OFF the main circuit power supply or control power supply during operation before you turn OFF the servo, the Servomotor will stop as follows:
  - If you turn OFF the main circuit power supply during operation without turning OFF the servo, the Servomotor will stop abruptly with the dynamic brake.
  - If you turn OFF the control power supply without turning OFF the servo, the stopping method that is used by the Servomotor depends on the model of the SERVOPACK. For details, refer to the manual for the SERVOPACK.
  - If you use a SERVOPACK that supports a Dynamic Brake Option, the Servomotor stopping methods will be different from the stopping methods used without the Option or for other Hardware Option specifications. For details, refer to the following manual.
    📖 Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)
- Do not use the dynamic brake for any application other than an emergency stop.
  There is a risk of failure due to rapid deterioration of elements in the SERVOPACK and the risk of unexpected operation, machine damage, burning, or injury.

NOTICE

- When you adjust the gain during system commissioning, use a measuring instrument to monitor the torque waveform and speed waveform and confirm that there is no vibration.
  If a high gain causes vibration, the Actuator will be damaged quickly.
- Do not frequently turn the power supply ON and OFF. After you have started actual operation, allow at least one hour between turning the power supply ON and OFF (as a guideline).
  Do not use the product in applications that require the power supply to be turned ON and OFF frequently.
  The elements in the SERVOPACK will deteriorate quickly.
- An alarm or warning may occur if communications are performed with the host controller while the SigmaWin+ or Digital Operator is operating.
  If an alarm or warning occurs, it may interrupt the current process and stop the system.
- After you complete trial operation of the machine and facilities, use the SigmaWin+ to back up the settings of the SERVOPACK parameters. You can use them to reset the parameters after SERVOPACK replacement.
  If you do not copy backed up parameter settings, normal operation may not be possible after a faulty SERVOPACK is replaced, possibly resulting in machine or equipment damage.

■ Maintenance and Inspection Precautions

⚠ DANGER

- Do not change any wiring while power is being supplied.
  There is a risk of electric shock or injury.

⚠ WARNING

- Wiring and inspections must be performed only by qualified engineers.
  There is a risk of electric shock or product failure.

⚠ CAUTION

- Wait for six minutes after turning OFF the power supply and then make sure that the CHARGE indicator is not lit before starting wiring or inspection work. Do not touch the power supply terminals while the CHARGE lamp is lit after turning OFF the power supply because high voltage may still remain in the SERVOPACK.
  There is a risk of electric shock.
- Before you replace a SERVOPACK, back up the settings of the SERVOPACK parameters. Copy the backed up parameter settings to the new SERVOPACK and confirm that they were copied correctly.
  If you do not copy backed up parameter settings or if the copy operation is not completed normally, normal operation may not be possible, possibly resulting in machine or equipment damage.

NOTICE

- Discharge all static electricity from your body before you operate any of the buttons or switches inside the front cover of the SERVOPACK.
  There is a risk of equipment damage.

■ Troubleshooting Precautions

⚠ DANGER

- If the safety device (molded-case circuit breaker or fuse) installed in the power supply line operates, remove the cause before you supply power to the SERVOPACK again. If necessary, repair or replace the SERVOPACK, check the wiring, and remove the factor that caused the safety device to operate.
  There is a risk of fire, electric shock, or injury.

⚠ WARNING

- The product may suddenly start to operate when the power supply is recovered after a momentary power interruption. Design the machine to ensure human safety when operation restarts.
  There is a risk of injury.

⚠ CAUTION

- When an alarm occurs, remove the cause of the alarm and ensure safety. Then reset the alarm or turn the power supply OFF and ON again to restart operation.
  There is a risk of injury or machine damage.
- If a Servo ON command (SV_ON) has been executed for the SERVOPACK and an alarm is reset, the Servomotor may suddenly restart operation. Confirm that the servo is OFF and ensure safety before you reset an alarm.
  There is a risk of injury or machine damage.
- Always insert a magnetic contactor in the line between the main circuit power supply and the main circuit power supply terminals on the SERVOPACK so that the power supply can be shut OFF at the main circuit power supply.
  If a magnetic contactor is not connected when the SERVOPACK fails, a large current may flow, possibly resulting in fire.
- If an alarm occurs, shut OFF the main circuit power supply.
  There is a risk of fire due to a regenerative resistor overheating as the result of regenerative transistor failure.
- Install a ground fault detector against overloads and short-circuiting or install a molded-case circuit breaker combined with a ground fault detector.
  There is a risk of SERVOPACK failure or fire if a ground fault occurs.
- The holding brake on a Servomotor will not ensure safety if there is the possibility that an external force (including gravity) may move the current position and create a hazardous situation when power is interrupted or an error occurs. If an external force may cause movement, install an external braking mechanism that ensures safety.

■ Disposal Precautions

- When disposing of the product, treat it as ordinary industrial waste. However, local ordinances and national laws must be observed. Implement all labeling and warnings as a final product as required.

■ General Precautions

- Figures provided in this document are typical examples or conceptual representations. There may be differences between them and actual wiring, circuits, and products.
- The products shown in illustrations in this document are sometimes shown without covers or protective guards. Always replace all covers and protective guards before you use the product.
- If you need a new copy of this document because it has been lost or damaged, contact your nearest Yaskawa representative or one of the offices listed on the back of this document.
- This document is subject to change without notice for product improvements, specifications changes, and improvements to the manual itself.
  We will update the document number of the document and issue revisions when changes are made.
- Any and all quality guarantees provided by Yaskawa are null and void if the customer modifies the product in any way. Yaskawa disavows any responsibility for damages or losses that are caused by modified products.

Warranty

◆ Details of Warranty

■ Warranty Period

The warranty period for a product that was purchased (hereinafter called the “delivered product”) is one year from the time of delivery to the location specified by the customer or 18 months from the time of shipment from the Yaskawa factory, whichever is sooner.

■ Warranty Scope

Yaskawa shall replace or repair a defective product free of charge if a defect attributable to Yaskawa occurs during the above warranty period.
This warranty does not cover defects caused by the delivered product reaching the end of its service life and replacement of parts that require replacement or that have a limited service life.

This warranty does not cover failures that result from any of the following causes.

- Improper handling, abuse, or use in unsuitable conditions or in environments not described in product catalogs or manuals, or in any separately agreed-upon specifications
- Causes not attributable to the delivered product itself
- Modifications or repairs not performed by Yaskawa
- Use of the delivered product in a manner in which it was not originally intended
- Causes that were not foreseeable with the scientific and technological understanding at the time of shipment from Yaskawa
- Events for which Yaskawa is not responsible, such as natural or human-made disasters

◆ Limitations of Liability

- Yaskawa shall in no event be responsible for any damage or loss of opportunity to the customer that arises due to failure of the delivered product.
- Yaskawa shall not be responsible for any programs (including parameter settings) or the results of program execution of the programs provided by the user or by a third party for use with programmable Yaskawa products.
- The information described in product catalogs or manuals is provided for the purpose of the customer purchasing the appropriate product for the intended application. The use thereof does not guarantee that there are no infringements of intellectual property rights or other proprietary rights of Yaskawa or third parties, nor does it construe a license.
- Yaskawa shall not be responsible for any damage arising from infringements of intellectual property rights or other proprietary rights of third parties as a result of using the information described in catalogs or manuals.

◆ Suitability for Use

- It is the customer's responsibility to confirm conformity with any standards, codes, or regulations that apply if the Yaskawa product is used in combination with any other products.
- The customer must confirm that the Yaskawa product is suitable for the systems, machines, and equipment used by the customer.
- Consult with Yaskawa to determine whether use in the following applications is acceptable. If use in the application is acceptable, use the product with extra allowance in ratings and specifications, and provide safety measures to minimize hazards in the event of failure.
  - Outdoor use, use involving potential chemical contamination or electrical interference, or use in conditions or environments not described in product catalogs or manuals
  - Nuclear energy control systems, combustion systems, railroad systems, aviation systems, vehicle systems, medical equipment, amusement machines, and installations subject to separate industry or government regulations
  - Systems, machines, and equipment that may present a risk to life or property
  - Systems that require a high degree of reliability, such as systems that supply gas, water, or electricity, or systems that operate continuously 24 hours a day
  - Other systems that require a similar high degree of safety
- Never use the product for an application involving serious risk to life or property without first ensuring that the system is designed to secure the required level of safety with risk warnings and redundancy, and that the Yaskawa product is properly rated and installed.
- The circuit examples and other application examples described in product catalogs and manuals are for reference. Check the functionality and safety of the actual devices and equipment to be used before using the product.
- Read and understand all use prohibitions and precautions, and operate the Yaskawa product correctly to prevent accidental harm to third parties.

◆ Specifications Change

The names, specifications, appearance, and accessories of products in product catalogs and manuals may be changed at any time based on improvements and other reasons. The next editions of the revised catalogs or manuals will be published with updated code numbers. Consult with your Yaskawa representative to confirm the actual specifications before purchasing a product.

Compliance with UL Standards, EU Directives, and Other Safety Standards

Certification marks for the standards for which the product has been certified by certification bodies are shown on nameplate. Products that do not have the marks are not certified for the standards.

◆ North American Safety Standards (UL)

North American Safety Standards (UL File No.)
UL 61800-5-1 (E147823), CSA C22.2 No.274

◆ European Directives

EU Directive	Harmonized Standards
Machinery Directive 2006/42/EC	EN ISO13849-1: 2015
EMC Directive 2014/30/EU	EN 55011 group 1, class A EN 61000-6-2 EN 61000-6-4 EN 61800-3 (Category C2, Second environment)
Low Voltage Directive 2014/35/EU	EN 50178 EN 61800-5-1
RoHS Directive 2011/65/EU	EN 50581

Note: 1. We declared the CE Marking based on the harmonized standards in the above table.
2. These products are for industrial use. In home environments, these products may cause electromagnetic interference and additional noise reduction measures may be necessary.

◆ Safety Standards

Safety Standards	Standards
Safety of Machinery	EN ISO13849-1: 2015 IEC 60204-1
Functional Safety	IEC 61508 series IEC 62061 IEC 61800-5-2
EMC	IEC 61326-3-1

■ Safety Parameters

Item	Standards	Performance Level	
Safety Integrity Level	IEC 61508	SIL3	
	IEC 62061	SILCL3	
Mission Time	IEC 61508	10 years	20 years
Probability of Dangerous Failure per Hour	IEC 61508 IEC 62061	PFH = 4.04×10^{-9} [1/h] (4.04% of SIL3)	PFH = 4.05×10^{-9} [1/h] (4.05% of SIL3)
Performance Level	EN ISO 13849-1	PLe (Category 3)	
Mean Time to Dangerous Failure of Each Channel	EN ISO 13849-1	MTTFd: High	
Average Diagnostic Coverage	EN ISO 13849-1	DCavg: Medium	
Stop Category	IEC 60204-1	Stop category 0	
Safety Function	IEC 61800-5-2	STO	
Hardware Fault Tolerance	IEC 61508	HFT = 1	
Subsystem	IEC 61508	B	

Contents

3 Maintenance

4 Parameter Lists

Basic Information on SERVOPACKs

1

This chapter provides information required to select SERVOPACKs, such as SERVOPACK models and combinations with Servomotors or Actuators.

1.1 Product Introduction

The Σ-7S SERVOPACKs described in this manual are designed to drive Servomotors or Actuators from Harmonic Drive Systems Inc.

1.2 Model Designations

SGD7S - 330 A 20 A 000 F81 B

- SGD7S: Σ-7-Series Σ-7S SERVOPACKs
- 330: 1st+2nd+3rd digits
- A: 4th digit
- 20: 5th+6th digits
- A: 7th digit
- 000: 8th+9th+10th digits
- F81: 11th+12th+13th digits
- B: 14th digit

1st+2nd+3rd digits Maximum Applicable Motor Capacity

Voltage	Code	Specification
Three-Phase, 200 VAC	3R8	0.5 kW
	5R5*1	0.75 kW
	120*2	1.5 kW
	180	2.0 kW
	330	5.0 kW

4th digit Voltage

Code	Specification
A	200 VAC

5th+6th digits Interface

Code	Specification
10	MECHATROLINK-II communications reference
20	MECHATROLINK-III communications reference

7th digit Design Revision Order

A

8th+9th+10th digits Hardware Options Specification

Code	Specification	Applicable Models
000	Without options	All Models
008	Single-phase, 200-VAC power supply input	SGF7S-120A
020*3	External dynamic brake resistor	All Models
034*3	Single-phase, 200-VAC power supply input External dynamic brake resistor	SGD7S-120A

11th+12th+13th digits FT/EX Specification

Code	Specification
F81	Driving Actuators from Harmonic Drive Systems Inc.

14th digit BTO Specification*4

Code	Specification
None	None
B	BTO specification

*1. You can use these models with either a single-phase or three-phase input.

*2. A model with a single-phase, 200-VAC power supply input is available as a hardware option (model: SGD7S-120A□0A008 or SGD7S-120A□0A034).

*3. Refer to the following manual for details.
Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)

*4. The BTO specification indicates if the SEVOPACK is customized by using the MechatroCloud BTO service. You need a BTO number to order SERVOPACKs with customized specifications.
Refer to the following catalog for details on the BTO specification.
AC Servo Drives Σ-7 Series (Manual No.: KAEP S800001 23)

1.3 Combinations of SERVOPACKs with Servomotors or Actuators

The supported combinations of SERVOPACKs with Servomotors or Actuators are given in the following table.

Servomotor Model	Actuator Model	SERVOPACK Model: SGD7S-□□□□□0A□□□F81
MAB09□200-□S17bA-□□	SHA25Y□□□CG	3R8A, 5R5A
	SHA25Y□□□SG	
	SHA25Y□□□HP	
MAB12□200-□S17bA-□□	SHA32Y□□□CG	120A
	SHA32Y□□□SG	
	SHA32Y□□□HP	
MAB15□200-□S17bA-□□	SHA40Y□□□CG	180A
	SHA40Y□□□SG	
MAA21□200-□S17bA-□□	SHA58Y□□□SG	330A
	SHA65Y□□□SG	

1.4 Functions

This section lists the functions provided by SERVOPACKs. Refer to the following manual for your SERVOPACK for details on the functions.

- Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)
- Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Functions given inside bold lines are restricted for the SERVOPACKs described in this manual. Refer to the following section for details on restrictions to these functions.

☞ *1.5.1 Function Application Restrictions* on page 1-7

- Functions Related to the Machine

Function
Power Supply Type Settings for the Main Circuit and Control Circuit
Automatic Detection of Connected Motor
Motor Direction Setting
Linear Encoder Pitch Setting
Writing Linear Servomotor Parameters
Selecting the Phase Sequence for a Linear Servomotor
Polarity Sensor Setting
Polarity Detection
Overtravel Function and Settings
Holding Brake
Motor Stopping Methods for Servo OFF and Alarms
Resetting the Absolute Encoder
Setting the Origin of the Absolute Encoder
Setting the Regenerative Resistor Capacity
Operation for Momentary Power Interruptions
SEMI F47 Function
Setting the Motor Maximum Speed
Software Limits and Settings
Multiturn Limit Setting
Adjustment of Motor Current Detection Signal Offset
Forcing the Motor to Stop
Overheat Protection
Speed Ripple Compensation
Current Control Mode Selection
Current Gain Level Setting
Speed Detection Method Selection
Fully-Closed Loop Control
Safety Functions
External Latches

- Functions Related to the Host Controller

Function
Electronic Gear Settings
I/O Signal Allocations
ALM (Servo Alarm) Signal
/WARN (Warning) Signal
/TGON (Rotation Detection) Signal
/S-RDY (Servo Ready) Signal

Continued on next page.

Continued from previous page.

Function
/V-CMP (Speed Coincidence Detection) Signal
/COIN (Positioning Completion) Signal
/NEAR (Near) Signal
Speed Limit during Torque Control
/VLT (Speed Limit Detection) Signal
Encoder Divided Pulse Output
Selecting Torque Limits
Vibration Detection Level Initialization
Alarm Reset
Replacing the Battery
Setting the Position Deviation Overflow Alarm Level

- Functions to Achieve Optimum Motions

Function
Tuning-less Function
Autotuning without a Host Reference
Autotuning with a Host Reference
Custom Tuning
Anti-Resonance Control Adjustment
Vibration Suppression
Gain Selection
Friction Compensation
Gravity Compensation
Backlash Compensation
Model Following Control
Compatible Adjustment Functions
Mechanical Analysis
Easy FFT

- Functions for Trial Operation during Setup

Function
Software Reset
Trial Operation for the Servomotor without a Load
Program Jogging
Origin Search
Test without a Motor
Monitoring Machine Operation Status and Signal Waveforms

- Functions for Inspection and Maintenance

Function
Write Prohibition Setting for Parameters
Initializing Parameter Settings
Automatic Detection of Connected Motor
Monitoring Product Information
Monitoring Product Life
Alarm History Display
Alarm Tracing

1.5 Restrictions

This section describes restrictions that apply when using the SERVOPACKs described in this manual.

1.5.1 Function Application Restrictions

The following functional restrictions apply when the SERVOPACKs described in this manual are used.

Function	Restriction
Motor Direction Setting	This function can be used. However, the forward direction depends on the Servomotor or Actuator that is used. Refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc. for information on the rotation directions of the Servomotors or Actuators.
Automatic Detection of Connected Motor	This function cannot be used. Set the following parameter: Pn000 = n.0□□□.
Linear Encoder Pitch Setting	This function cannot be used.
Writing Linear Servomotor Parameters	This function cannot be used.
Selecting the Phase Sequence for a Linear Servomotor	This function cannot be used.
Polarity Sensor Setting	This function cannot be used.
Polarity Detection	This function cannot be used.
Holding Brake	This function can be used. Refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc. for the times required to brake.
Setting the Origin of the Absolute Encoder	This function can be used. However, the Set Origin (Fn020) function for an absolute linear encoder cannot be used.
Setting the Multiturn Limit	• The multiturn limit of the Actuator is fixed and cannot be changed. • You cannot use the Multiturn Limit Setting after Multiturn Limit Disagreement Alarm (Fn013). To set the multiturn limit and reset a Multiturn Limit Disagreement (A.CC0) alarm, set Pn205 to a value that agrees with the specifications of the Actuator you are using. For details, refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc. Example: If you use an Actuator with an output axis one-turn absolute encoder, set Pn205 to the following value: Gear ratio -1.
Overheat Protection	This function cannot be used.
Speed Ripple Compensation	This function cannot be used.

1.5.2 Restrictions on Specifications

The following restrictions on specifications apply when the SERVOPACKs described in this manual are used.

Item			Specification
Feedback	With Rotary Servomotor		You cannot use a Yaskawa Rotary Servomotor.
	With Linear Servomotor		You cannot use a linear servomotor.
Mounting Type			There are no rack-mounted models or duct-ventilated models.
I/O Signals	Linear Servomotor Overheat Protection Signal Input		This input cannot be used.
	Sequence Input Signals	Input Signals That Can Be Allocated	You cannot use the /P-DET (Polarity Detection) signal.
Option Modules			You cannot use a Safety Module.

1.6 SigmaWin+

To use the SigmaWin+, a model information file for the SERVOPACK must be added to SigmaWin+ version 7. Contact your Yaskawa representative for the model information file.

1.7 Combining the SERVOPACKs with MP-Series Machine Controllers and the MPE720 Engineering Tool

If you combine the SERVOPACK with an MP-Series Machine Controller or the MPE720 Engineering Tool, it will be recognized as a SERVOPACK with standard specifications. To use the parameters that have been added or changed for the SERVOPACKs described in this manual, use the SigmaWin+.

Selection

2

This chapter provides information required to select a SERVOPACK and peripheral devices.

2.1 Selecting a SERVOPACK

This section provides the rating, specifications, and external dimensions of the SERVOPACKs.

2.1.1 Ratings

Three-Phase, 200 VAC

Model SGD7S-			3R8A	5R5A	120A	180A	330A
Maximum Applicable Motor Capacity [kW]			0.5	0.75	1.5	2.0	5.0
Continuous Output Current [Arms]			3.8	5.5	11.6	18.5	32.9
Instantaneous Maximum Output Current [Arms]			11	16.9	28	42	84
Main Circuit	Power Supply		200 VAC to 240 VAC, -15% to +10%, 50/60 Hz				
	Input Current [Arms]*		3.0	4.1	7.3	10	25
Control	Power Supply		200 VAC to 240 VAC, -15% to +10%, 50/60 Hz				
	Input Current [Arms]*		0.2	0.2	0.2	0.25	0.3
Power Supply Capacity [kVA]*			1.3	1.6	3.2	4.0	7.5
Power Loss*	Main Circuit Power Loss [W]		28.5	38.9	72.6	104.2	226.6
	Control Circuit Power Loss [W]		14	14	15	16	19
	Built-in Regenerative Resistor Power Loss [W]		8	8	12	12	36
	Total Power Loss [W]		50.5	60.9	97.6	136.2	281.6
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [Ω]	40	40	20	12	8
		Capacity [W]	40	40	60	60	180
	Minimum Allowable External Resistance [Ω]		40	40	20	12	8
Overvoltage Category			III				

* This is the net value at the rated load.

Single-Phase, 200 VAC

Model SGD7S-			5R5A	120A
Maximum Applicable Motor Capacity [kW]			0.75	1.5
Continuous Output Current [Arms]			5.5	11.6
Instantaneous Maximum Output Current [Arms]			16.9	28
Main Circuit	Power Supply		200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz	
	Input Current [Arms]*		8.7	16
Control	Power Supply		200 VAC to 240 VAC, -15% to +10%, 50 Hz/60 Hz	
	Input Current [Arms]*		0.2	0.25
Power Supply Capacity [kVA]*			1.9	4.0
Power Loss*	Main Circuit Power Loss [W]		39.2	71.8
	Control Circuit Power Loss [W]		14	16
	Built-in Regenerative Resistor Power Loss [W]		8	12
	Total Power Loss [W]		61.2	103.8
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [Ω]	40	12
		Capacity [W]	40	60
	Minimum Allowable External Resistance [Ω]		40	12
Overvoltage Category			III	

* This is the net value at the rated load.

270 VDC

Model SGD7S-		3R8A	5R5A	120A	180A	330A
Maximum Applicable Motor Capacity [kW]		0.5	0.75	1.5	2.0	5.0
Continuous Output Current [Arms]		3.8	5.5	11.6	18.5	32.9
Instantaneous Maximum Output Current [Arms]		11.0	16.9	28.0	42.0	84.0
Main Circuit	Power Supply	270 VDC to 324 VDC, -15% to +10%				
	Input Current [Arms]*1	3.8	4.9	11	14	34
Control	Power Supply	270 VDC to 324 VDC, -15% to +10%				
	Input Current [Arms]*1	0.2	0.2	0.2*2	0.25	0.3
Power Supply Capacity [kVA]*1		1.4	1.6	3.2	4.0	7.5
Power Loss*1	Main Circuit Power Loss [W]	23.0	30.7	55.8	82.7	146.2
	Control Circuit Power Loss [W]	14	14	15	16	19
	Total Power Loss [W]	37.0	44.7	70.8	98.7	165.2
Overvoltage Category		III				

*1. This is the net value at the rated load.
*2. The value is 0.25 Arms for the SGD7S-120A□0A008, -120A□0A034

2.1.2 Overload Protection Characteristics

This section describes the overload protection characteristics.

SERVOPACK Overload Protection Characteristics

The overload protection characteristics of the SERVOPACKs are the same as those of Σ-7S SERVOPACKs with MECHATROLINK-III Communications References.
Refer to the following manual for your SERVOPACK for details.

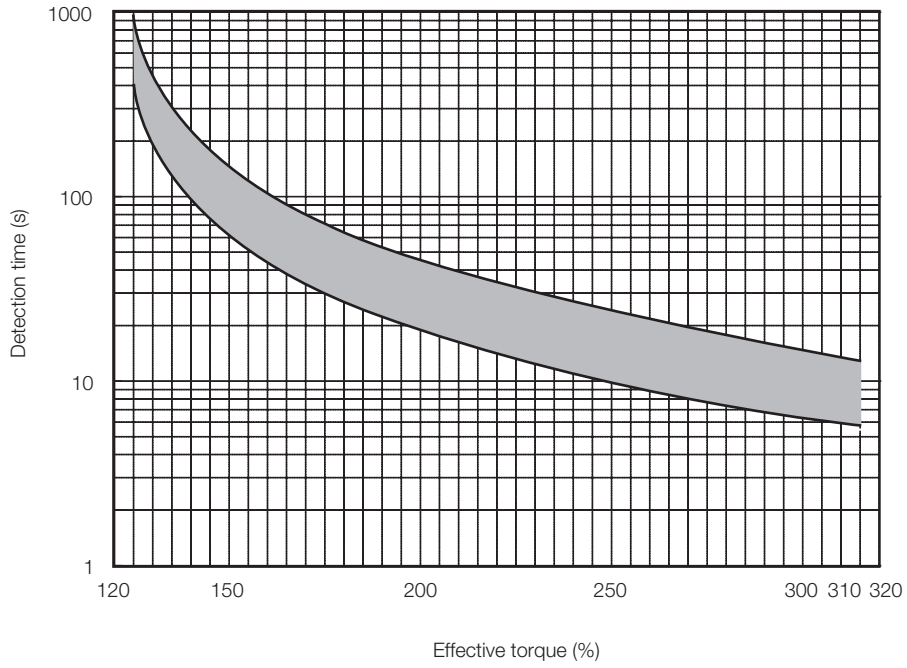
- 🕮 Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)
- 🕮 Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Overload Protection Characteristics for Combinations of SERVOPACKs with Servomotors or Actuators

The overload protection characteristics for supported combinations of SERVOPACKs with Servomotors or Actuators are given in the following table.

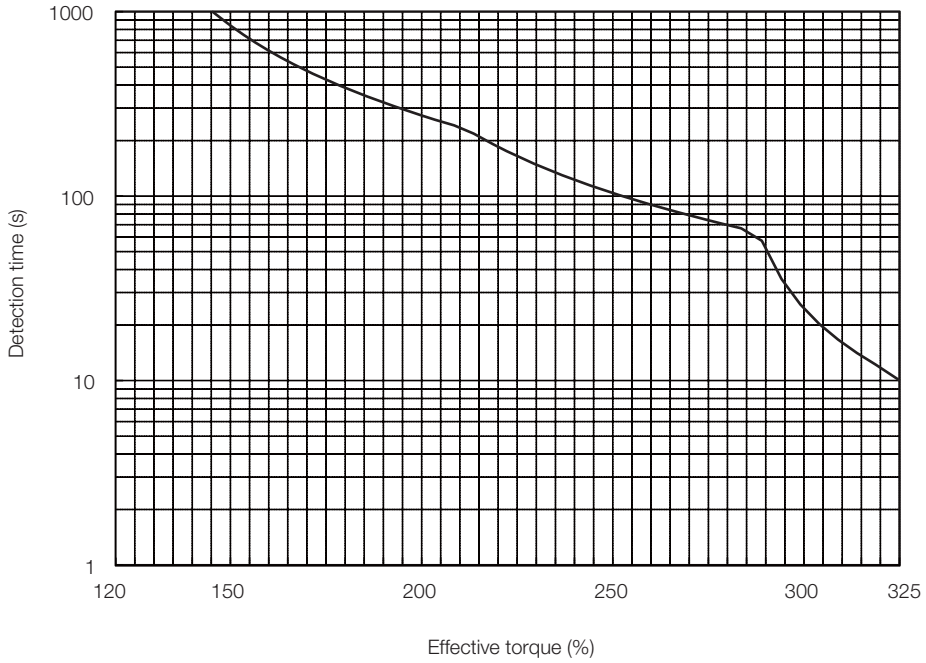
◆ MAB Servomotors and SGD7S-3R8A, SGD7S-5R5A, SGD7S-120A, or SGD7S-180A SERVOPACKs

- MAB09□200, MAB12□200, and MAB15□200



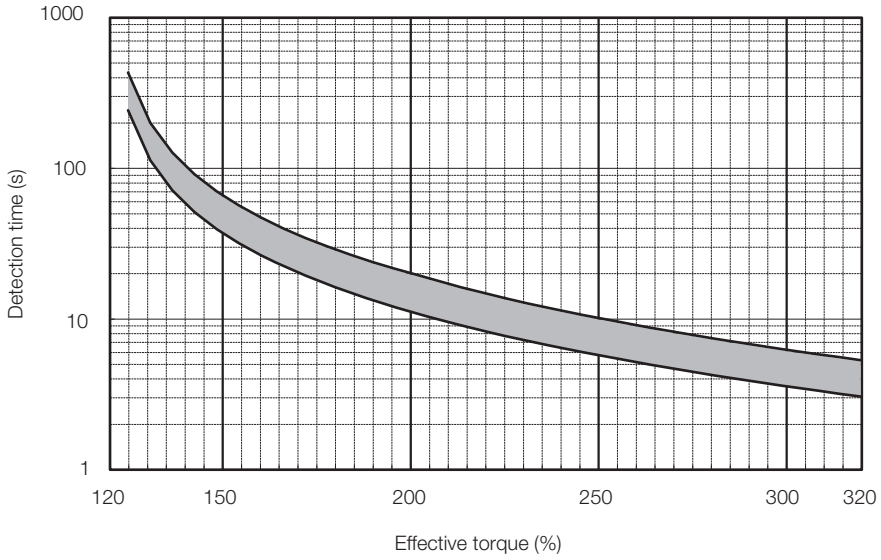
◆ MAA Servomotors and SGD7S-330A SERVOPACKs

• MAA21□200



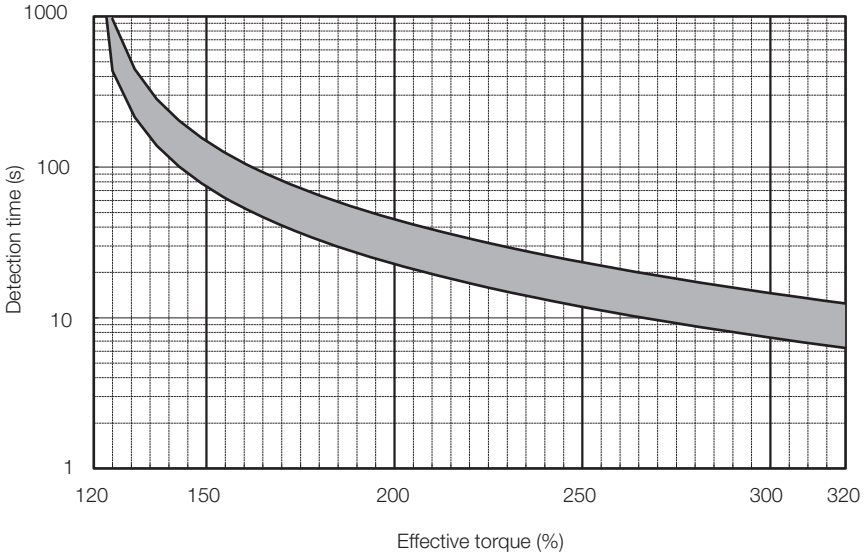
◆ SHA25Y Actuators and SGD7S-3R8A or SGD7S-5R5A SERVOPACKs

• SHA25Y□□□CG, SHA25Y□□□SG, and SHA25Y□□□HP



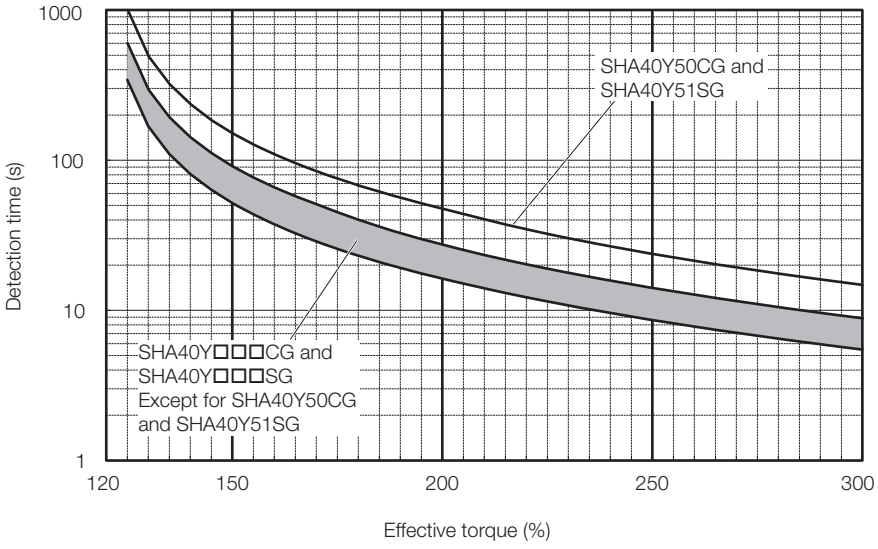
◆ SHA32Y Actuators and SGD7S-120A SERVOPACKs

• SHA32Y□□□CG, SHA32Y□□□SG, and SHA32Y□□□HP



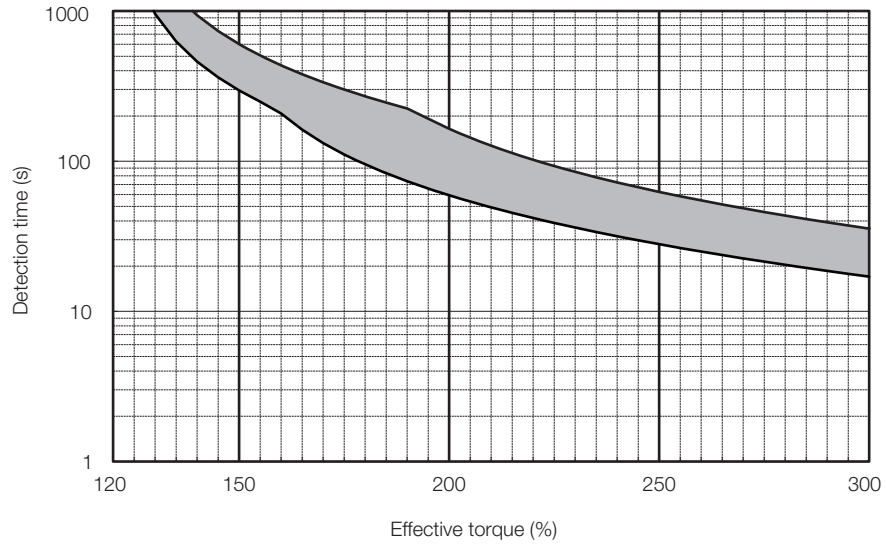
◆ SHA40Y Actuators and SGD7S-180A SERVOPACKs

• SHA40Y□□□CG and SHA40Y□□□SG



◆ SHA58Y or SHA65Y Actuators and SGD7S-330A SERVOPACKs

• SHA58Y□□□SG and SHA65Y□□□SG



2.1.3 Specifications

The product specifications are given below.

SERVOPACKs with MECHATROLINK-II Communications References

<table>
<tr><th colspan="2">Item</th><th>Specification</th></tr>
<tr><td colspan="2">Control Method</td><td>IGBT-based PWM control, sine wave current drive</td></tr>
<tr><td>Feedback</td><td>With Servomotor or Actuator from Harmonic Drive Systems Inc.</td><td>Serial encoder: 17 bits (absolute encoder)</td></tr>
<tr><td rowspan="9">Environmental Conditions</td><td>Surrounding Air Temperature*1</td><td>-5°C to 55°C
(With derating, usage is possible between 55°C and 60°C.)
Refer to the following manual for derating specifications.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)</td></tr>
<tr><td>Storage Temperature</td><td>-20°C to 85°C</td></tr>
<tr><td>Surrounding Air Humidity</td><td>95% relative humidity max. (with no freezing or condensation)</td></tr>
<tr><td>Storage Humidity</td><td>95% relative humidity max. (with no freezing or condensation)</td></tr>
<tr><td>Vibration Resistance</td><td>4.9 m/s^2</td></tr>
<tr><td>Shock Resistance</td><td>19.6 m/s^2</td></tr>
<tr><td>Degree of Protection</td><td><table><tr><th>Degree</th><th>SERVOPACK Model: SGD7S-</th></tr><tr><td>IP20</td><td>3R8A, 5R5A, 120A</td></tr><tr><td>IP10</td><td>180A, 330A, 120A10A008, 120A10A034</td></tr></table></td></tr>
<tr><td>Pollution Degree</td><td>2
• Must be no corrosive or flammable gases.
• Must be no exposure to water, oil, or chemicals.
• Must be no dust, salts, or iron dust.</td></tr>
<tr><td>Altitude*1</td><td>1,000 m max. (With derating, usage is possible between 1,000 m and 2,000 m.)
Refer to the following manual for derating specifications.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)</td></tr>
<tr><td>Others</td><td>Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity</td></tr>
<tr><td colspan="2">Applicable Standards</td><td>Refer to the following section for details.
☞ Compliance with UL Standards, EU Directives, and Other Safety Standards on page xxix</td></tr>
<tr><td colspan="2">Mounting</td><td>Base-mounted</td></tr>
<tr><td rowspan="5">Performance</td><td>Speed Control Range</td><td>1:5000 (At the rated torque, the lower limit of the speed control range must not cause the Servomotor to stop.)</td></tr>
<tr><td rowspan="3">Coefficient of Speed Fluctuation*2</td><td>±0.01% of rated speed max. (for a load fluctuation of 0% to 100%)</td></tr>
<tr><td>0% of rated speed max. (for a voltage fluctuation of ±10%)</td></tr>
<tr><td>±0.1% of rated speed max. (for a temperature fluctuation of 25°C ±25°C)</td></tr>
<tr><td>Torque Control Precision (Repeatability)</td><td>±1%</td></tr>
<tr><td>Soft Start Time Setting</td><td>0 s to 10 s (Can be set separately for acceleration and deceleration.)</td></tr>
</table>

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Item			Specification
I/O Signals	Encoder Divided Pulse Output		Phase A, phase B, phase C: Line-driver output Number of divided output pulses: Any setting is allowed.
	Sequence Input Signals	Input Signals That Can Be Allocated	Allowable voltage range: 24 VDC ±20% Number of input points: 7 (Input method: Sink inputs or source inputs)
			Input Signals • P-OT (Forward Drive Prohibit) and N-OT (Reverse Drive Prohibit) signals • /P-CL (Forward External Torque Limit) and /N-CL (Reverse External Torque Limit) signals • /DEC (Origin Return Deceleration Switch) signal • /EXT1 to /EXT3 (External Latch Input 1 to 3) signals • FSTP (Forced Stop Input) signal A signal can be allocated and the positive and negative logic can be changed.
	Sequence Output Signals	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 1 (A photocoupler output (isolated) is used.)
			Output signal: ALM (Servo Alarm) signal
		Output Signals That Can Be Allocated	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 3 (A photocoupler output (isolated) is used.)
			Output Signals • /COIN (Positioning Completion) signal • /V-CMP (Speed Coincidence Detection) signal • /TGON (Rotation Detection) signal • /S-RDY (Servo Ready) signal • /CLT (Torque Limit Detection) signal • /VLT (Speed Limit Detection) signal • /BK (Brake) signal • /WARN (Warning) signal • /NEAR (Near) signal A signal can be allocated and the positive and negative logic can be changed.
Communications	RS-422A Communications (CN3)	Interfaces	Digital Operator (JUSP-OP05A-1-E) and personal computer (with SigmaWin+)
		1:N Communications	Up to N = 15 stations possible for RS-422A port
		Axis Address Setting	41h to 5Fh (maximum number of slaves: 30) Selected with the combination of a rotary switch (S2) and DIP switch (S3).
	USB Communications (CN7)	Interface	Personal computer (with SigmaWin+)
		Communications Standard	Conforms to USB2.0 standard (12 Mbps).
Displays/Indicators			CHARGE, PWR, and COM indicators, and one-digit seven-segment display

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Item		Specification
MECHATROLINK-II Communications	Communications Protocol	MECHATROLINK-II
	Station Address Settings	41h to 5Fh (maximum number of slaves: 30) Selected with the combination of a rotary switch (S2) and DIP switch (S3).
	Transmission Speed	10 Mbps, 4 Mbps A DIP switch (S3) is used to select the transmission speed.
	Transmission Cycle	250 μs or 0.5 ms to 4.0 ms (multiples of 0.5 ms)
	Number of Transmission Bytes	17 or 32 bytes/station A DIP switch (S3) is used to select the number of transmission bytes.
Reference Method	Performance	Position, speed, or torque control with MECHATROLINK-II communications
	Reference Input	MECHATROLINK-I or MECHATROLINK-II commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
MECHATROLINK-II Communications Setting Switches		Rotary switch (S2) positions: 16
		Number of DIP switch (S3) pins: 4
Analog Monitor (CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)
Dynamic Brake (DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power supply to the main circuit or servo is OFF.
Regenerative Processing		Built-in Refer to the following section for details. ☞ *2.2.3 Regenerative Resistor* on page 2-21
Overtravel (OT) Prevention		Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal
Protective Functions		Overcurrent, overvoltage, low voltage, overload, regeneration error, etc.
Utility Functions		Gain adjustment, alarm history, jogging, origin search, etc.
Safety Functions	Inputs	/HWBB1 and /HWBB2: Base block signals for Power Modules
	Output	EDM1: Monitors the status of built-in safety circuit (fixed output).
	Applicable Standards*3	ISO13849-1 PLe (Category 3), IEC61508 SIL3
Applicable Option Modules		Fully-closed Modules

*1. If you combine a Σ-7-Series SERVOPACK with a Σ-V-Series Option Module, the following Σ-V-Series SERVOPACKs specifications must be used: a surrounding air temperature of 0°C to 55°C and an altitude of 1,000 m max. Also, the applicable surrounding range cannot be increased by derating.

*2. The coefficient of speed fluctuation for load fluctuation is defined as follows:

$$\text{Coefficient of speed fluctuation} = \frac{\text{No-load motor speed - Total-load motor speed}}{\text{Rated motor speed}} \times 100\%$$

*3. Always perform risk assessment for the system and confirm that the safety requirements are met.

SERVOPACKs with MECHATROLINK-III Communications References

Item		Specification
Control Method		IGBT-based PWM control, sine wave current drive
Feedback	With Servomotor or Actuator from Harmonic Drive Systems Inc.	Serial encoder: 17 bits (absolute encoder)
Environmental Conditions	Surrounding Air Temperature*1	-5°C to 55°C (With derating, usage is possible between 55°C and 60°C.) Refer to the following manual for derating specifications. Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
	Storage Temperature	-20°C to 85°C
	Surrounding Air Humidity	95% relative humidity max. (with no freezing or condensation)
	Storage Humidity	95% relative humidity max. (with no freezing or condensation)
	Vibration Resistance	4.9 m/s^2
	Shock Resistance	19.6 m/s^2
	Degree of Protection	Degree: IP20 — SERVOPACK Model: SGD7S-: 3R8A, 5R5A, 120A Degree: IP10 — SERVOPACK Model: SGD7S-: 180A, 330A, 120A20A008, 120A20A034
	Pollution Degree	2 • Must be no corrosive or flammable gases. • Must be no exposure to water, oil, or chemicals. • Must be no dust, salts, or iron dust.
	Altitude*1	1,000 m max. (With derating, usage is possible between 1,000 m and 2,000 m.) Refer to the following manual for derating specifications. Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
	Others	Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity
Applicable Standards		Refer to the following section for details. *Compliance with UL Standards, EU Directives, and Other Safety Standards* on page xxix
Mounting		Base-mounted
Performance	Speed Control Range	1:5000 (At the rated torque, the lower limit of the speed control range must not cause the Servomotor to stop.)
	Coefficient of Speed Fluctuation*2	±0.01% of rated speed max. (for a load fluctuation of 0% to 100%)
		0% of rated speed max. (for a load fluctuation of ±10%)
		±0.1% of rated speed max. (for a temperature fluctuation of 25°C ±25°C)
	Torque Control Precision (Repeatability)	±1%
	Soft Start Time Setting	0 s to 10 s (Can be set separately for acceleration and deceleration.)

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Item			Specification
I/O Signals	Encoder Divided Pulse Output		Phase A, phase B, phase C: Line-driver output Number of divided output pulses: Any setting is allowed.
	Sequence Input Signals	Input Signals That Can Be Allocated	Allowable voltage range: 24 VDC ±20% Number of input points: 7 (Input method: Sink inputs or source inputs)
			Input Signals • /DEC (Origin Return Deceleration Switch) signal • /EXT1 to /EXT3 (External Latch Input 1 to 3) signals • P-OT (Forward Drive Prohibit) and N-OT (Reverse Drive Prohibit) signals • /P-CL (Forward External Torque Limit) and /N-CL (Reverse External Torque Limit) signals • FSTP (Forced Stop Input) signal A signal can be allocated and the positive and negative logic can be changed.
	Sequence Output Signals	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 1 (A photocoupler output (isolated) is used.)
			Output signal: ALM (Servo Alarm) signal
		Output Signals That Can Be Allocated	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 3 (A photocoupler output (isolated) is used.)
			Output Signals • /COIN (Positioning Completion) signal • /V-CMP (Speed Coincidence Detection) signal • /TGON (Rotation Detection) signal • /S-RDY (Servo Ready) signal • /CLT (Torque Limit Detection) signal • /VLT (Speed Limit Detection) signal • /BK (Brake) signal • /WARN (Warning) signal • /NEAR (Near) signal A signal can be allocated and the positive and negative logic can be changed.
Communications	RS-422A Communications (CN3)	Interfaces	Digital Operator (JUSP-OP05A-1-E) and personal computer (with SigmaWin+)
		1:N Communications	Up to N = 15 stations possible for RS-422A port
		Axis Address Setting	03h to EFh (maximum number of slaves: 62) The rotary switches (S1 and S2) are used to set the station address.
	USB Communications (CN7)	Interface	Personal computer (with SigmaWin+)
		Communications Standard	Conforms to USB2.0 standard (12 Mbps).
Displays/Indicators			CHARGE, PWR, CN, L1, and L2 indicators, and one-digit seven-segment display

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Item		Specification
MECHATROLINK-III Communications	Communications Protocol	MECHATROLINK-III
	Station Address Settings	03h to EFh (maximum number of slaves: 62) The rotary switches (S1 and S2) are used to set the station address.
	Baud Rate	100 Mbps
	Transmission Cycle	125 μs, 250 μs, 500 μs, 750 μs, 1.0 ms to 4.0 ms (multiples of 0.5 ms)
	Number of Transmission Bytes	32 or 48 bytes/station A DIP switch (S3) is used to select the number of transmission bytes.
Reference Method	Performance	Position, speed, or torque control with MECHATROLINK-III communications
	Reference Input	MECHATROLINK-III commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
	Profile	MECHATROLINK-III standard servo profile
MECHATROLINK-III Communications Setting Switches		Rotary switch (S1 and S2) positions: 16
		Number of DIP switch (S3) pins: 4
Analog Monitor (CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)
Dynamic Brake (DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power supply to the main circuit or servo is OFF.
Regenerative Processing		Built-in Refer to the following section for information on an External Regenerative Resistor. ☞ *2.2.3 Regenerative Resistor* on page 2-21
Overtravel (OT) Prevention		Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal
Protective Functions		Overcurrent, overvoltage, low voltage, overload, regeneration error, etc.
Utility Functions		Gain adjustment, alarm history, jogging, origin search, etc.
Safety Functions	Inputs	/HWBB1 and /HWBB2: Base block signals for Power Modules
	Output	EDM1: Monitors the status of built-in safety circuit (fixed output).
	Applicable Standards*3	ISO13849-1 PLe (Category 3), IEC61508 SIL3
Applicable Option Modules		Fully-Closed Modules

2.1.4 External Dimensions

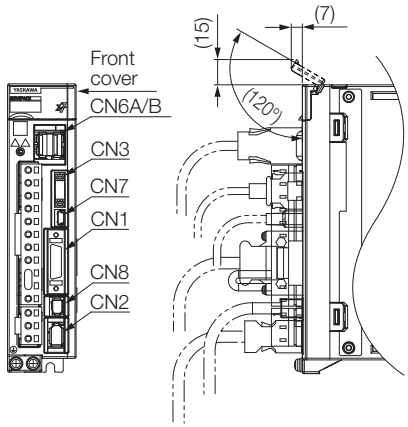
This section provides the external dimensions of the SERVOPACKs.

Front Cover Dimensions and Connector Specifications

◆ SERVOPACKs with MECHATROLINK-II Communications References

The front cover dimensions and panel connector section are the same for all models. Refer to the following figures and table.

• Front Cover Dimensions



• Connector Specifications

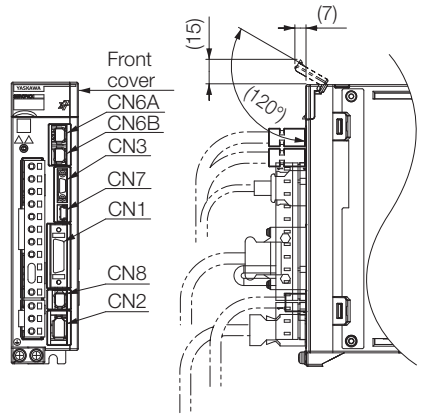
Connector No.	Model	Number of Pins	Manufacturer
CN1	10226-59A3MB	26	3M Japan Limited
CN2	3E106-0220KV	6	3M Japan Limited
CN3	HDR-EC14LFDTN-SLD-PLUS	14	Honda Tsushin Kogyo Co., Ltd.
CN6A/B	1903815-1	8	Tyco Electronics Japan G.K.
CN7	2172034-1	5	Tyco Electronics Japan G.K.
CN8	1981080-1	8	Tyco Electronics Japan G.K.

Note: The above connectors or their equivalents are used for the SERVOPACKs.

◆ SERVOPACKs with MECHATROLINK-III Communications References

The front cover dimensions and panel connector section are the same for all models. Refer to the following figures and table.

• Front Cover Dimensions



• Connector Specifications

Connector No.	Model	Number of Pins	Manufacturer
CN1	10226-59A3MB	26	3M Japan Limited
CN2	3E106-0220KV	6	3M Japan Limited
CN3	HDR-EC14LFDTN-SLD-PLUS	14	Honda Tsushin Kogyo Co., Ltd.
CN6A, CN6B	1981386-1	8	Tyco Electronics Japan G.K.
CN7	2172034-1	5	Tyco Electronics Japan G.K.
CN8	1981080-1	8	Tyco Electronics Japan G.K.

Note: The above connectors or their equivalents are used for the SERVOPACKs.

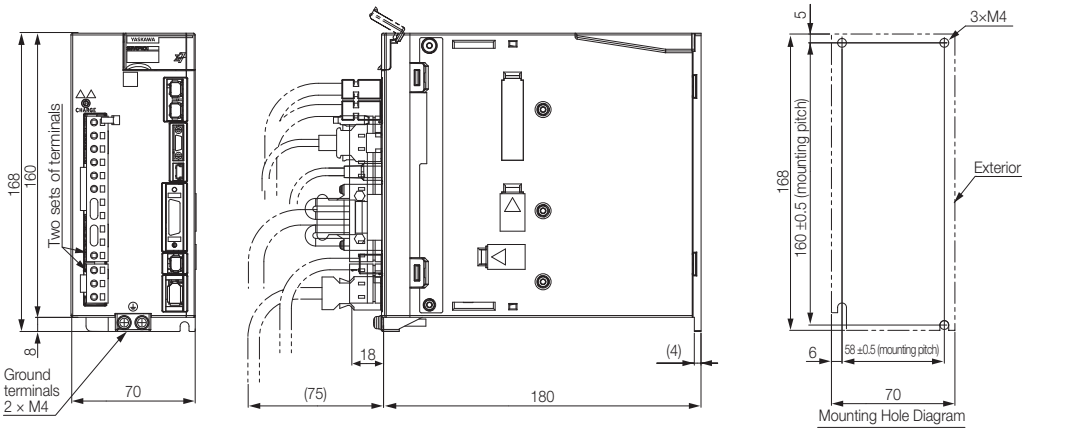
SERVOPACK External Dimensions

The external dimensions of the SERVOPACKs with MECHATROLINK-II Communications References are the same as the SERVOPACKs with MECHATROLINK-III Communications References. The external dimensions are given using a MECHATROLINK-III Communications Reference SERVOPACK as an example.

◆ Without a Dynamic Brake Hardware Option

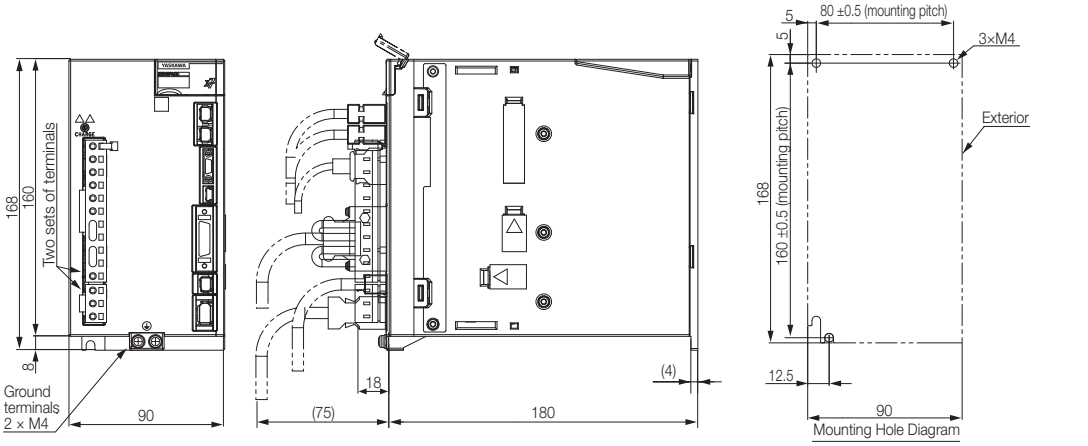
The external dimensions of these SERVOPACKs are the same as the Σ-7S SERVOPACKs with MECHATROLINK-II Communications References (SGD7S-□□□A10□) and the Σ-7S SERVOPACKs with MECHATROLINK-III Communications References (SGD7S-□□□A20□).

■ Three-phase, 200 VAC: SGD7S-3R8A and SGD7S-5R5A



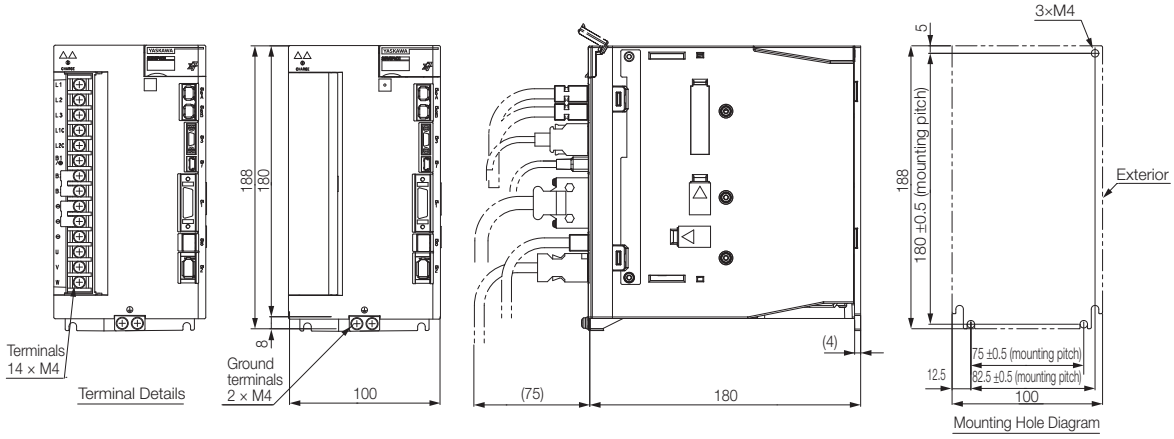
Approx. mass: 1.6 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-120A



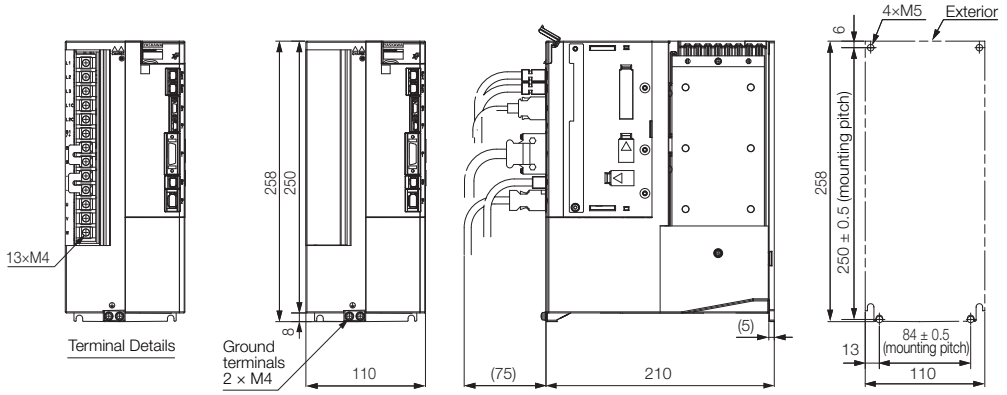
Approx. mass: 2.2 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-180A; Single-phase, 200 VAC: SGD7S-120A□0A008



Approx. mass: 2.7 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-330A

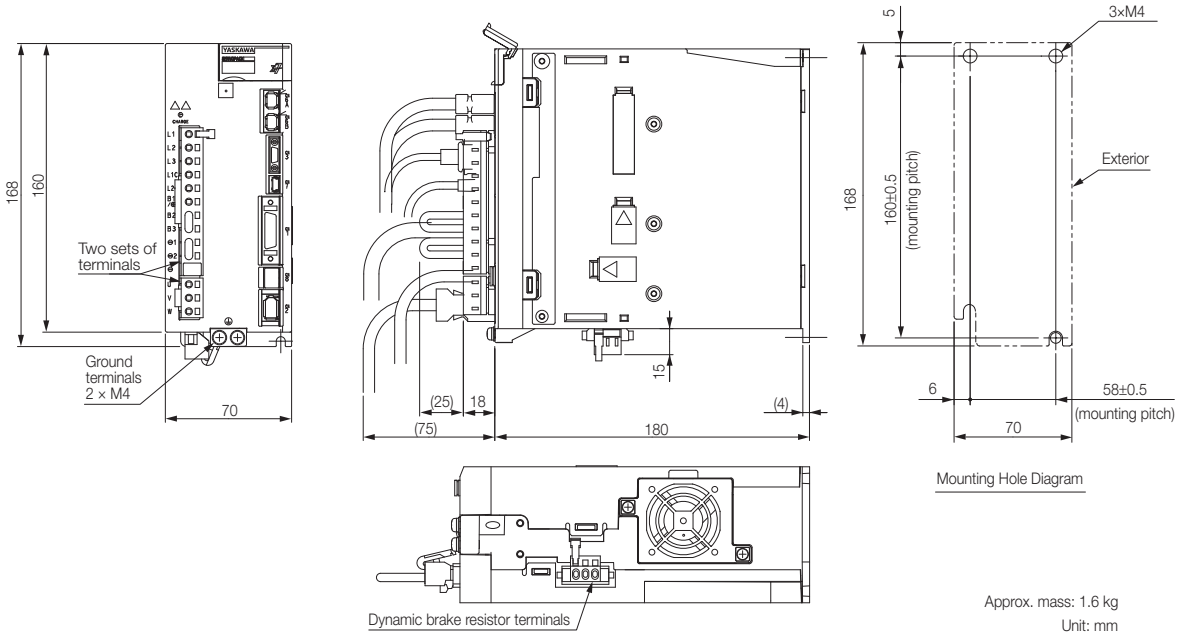


Approx. Mass: 4.4 kg
Unit: mm

◆ With a Dynamic Brake Hardware Option

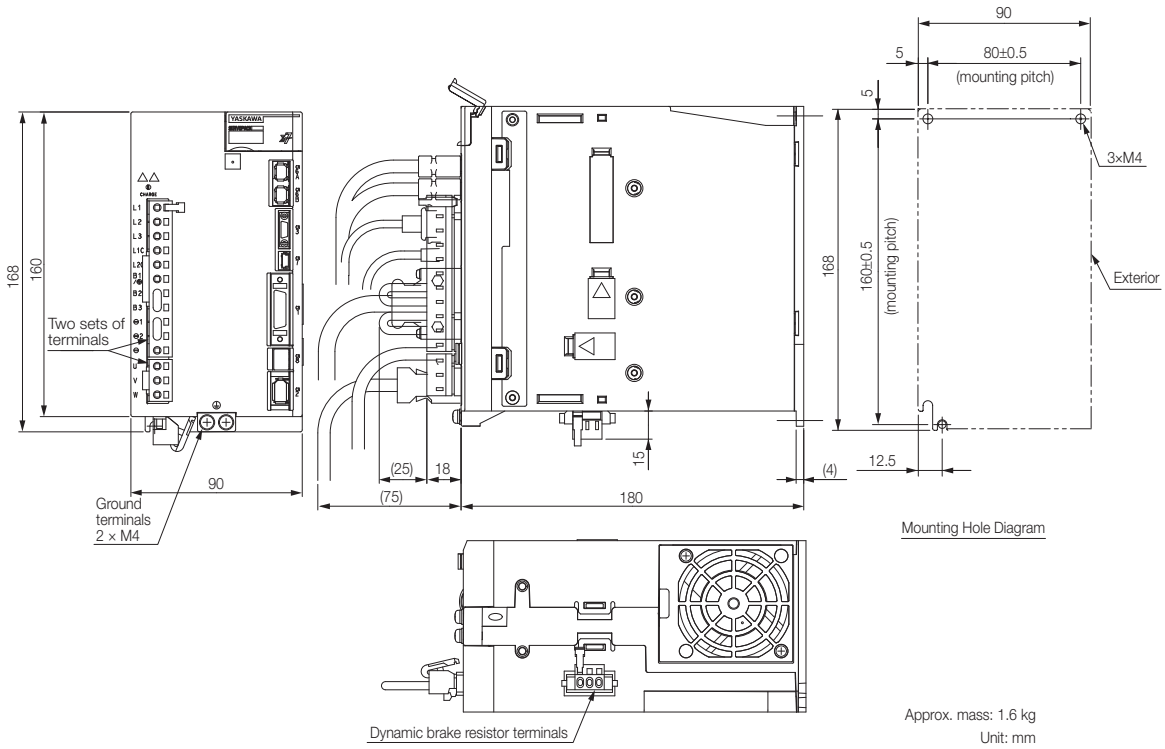
The external dimensions of these SERVOPACKs are the same as the Σ-7S SERVOPACKs with Dynamic Brake Hardware Option Specifications (SGD7S-□□A10□020 and SGD7S-□□□A20□020).

■ Three-phase, 200 VAC: SGD7S-3R8A and SGD7S-5R5A



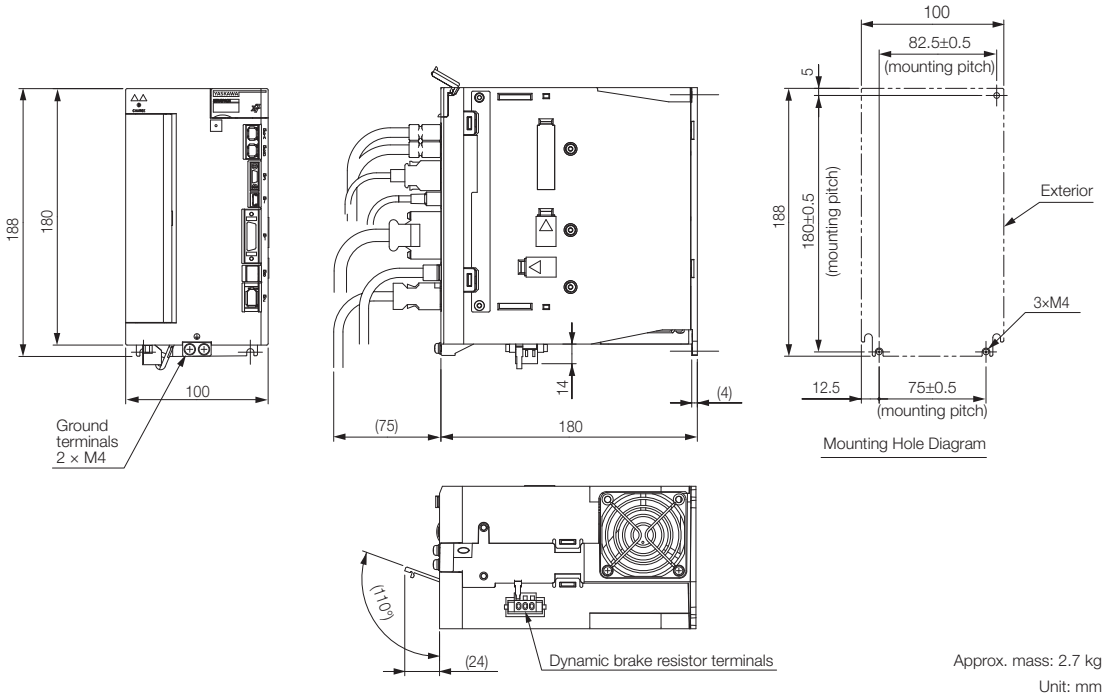
Approx. mass: 1.6 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-120A



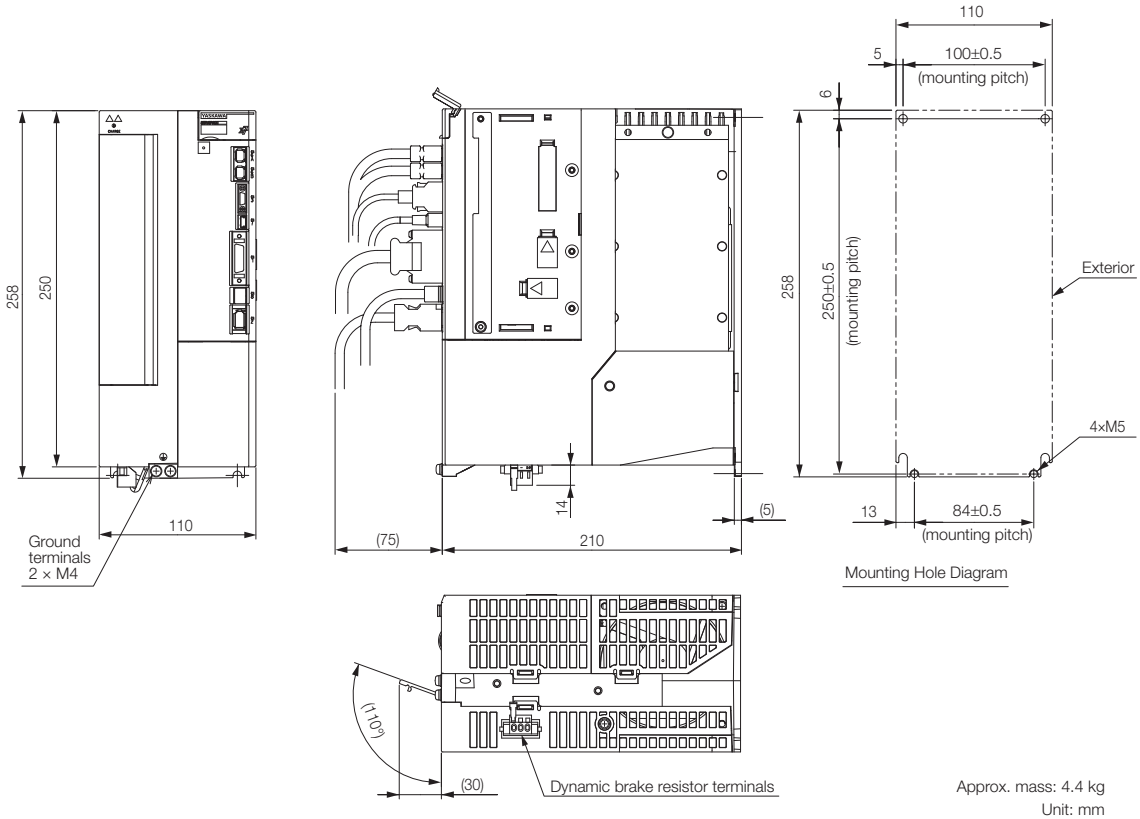
Approx. mass: 1.6 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-180A; Single-phase, 200 VAC: SGD7S-120A□0A034



Approx. mass: 2.7 kg
Unit: mm

■ Three-phase, 200 VAC: SGD7S-330A



Approx. mass: 4.4 kg
Unit: mm

2.2 Selecting Peripheral Devices

This section provides selection information for peripheral devices required to use the SERVOPACKs.

Refer to the following manual for information on peripheral devices that is not described here.
Σ-7-Series Peripheral Device Selection Manual (Manual No.: SIEP S800001 32)

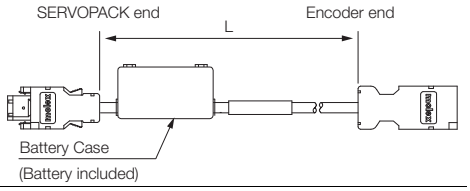
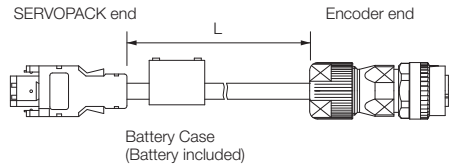
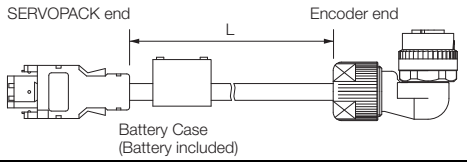
2.2.1 Servomotor Main Circuit Cable

Use the Servomotor Main Circuit Cable manufactured by Harmonic Drive Systems Inc. For details, refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc.

2.2.2 Encoder Cable

Use the Encoder Cables listed in the following table.

Note: Do not use two or more cables together. Doing so may reduce noise resistance.

Servomotor and Actuator Models	Connector Specifications	Length (L)*1	Order Number*2		Appearance
			Standard Cable	Flexible Cable*3, *4	
MAB09, MAB12, MAB15, SHA25Y, SHA32Y, or SHA40Y	–	3 m, 5 m, 10 m, 15 m, or 20 m	JZSP-CSP19-□□-E	JZSP-CSP29-□□-E	
MAA21, SHA58Y, or SHA65Y	Straight		JZSP-CVP06-□□-E	JZSP-CVP26-□□-E	
	Right-angle		JZSP-CVP07-□□-E	JZSP-CVP27-□□-E	

*1. The maximum cable length is 20 m. Do not use a cable that is longer than 20 m.
*2. Replace the boxes (□□) in the order number with the cable length (03, 05, 10, 15, or 20).
*3. Use Flexible Cables for moving parts of machines, such as robots.
*4. The recommended bending radius (R) is 90 mm or larger.

Note: These cables are available from Yaskawa Controls Co., Ltd.

2.2.3 Regenerative Resistor

If the regenerative power exceeds the amount that can be absorbed by charging the smoothing capacitor, a regenerative resistor is used.

Regenerative Power and Regenerative Resistance

The rotational energy of a driven machine such as an actuator that is returned to the SERVOPACK is called regenerative power. The regenerative power is absorbed by charging a smoothing capacitor. When the regenerative power exceeds the capacity of the capacitor, it is consumed by a regenerative resistor. (This is called resistance regeneration.)

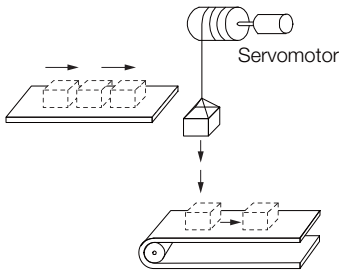
The Servomotor is driven in a regeneration state in the following circumstances:

- While decelerating to a stop during acceleration/deceleration operation.
- While performing continuous downward operation on a vertical axis.
- During continuous operation in which the Servomotor is rotated by the load (i.e., a negative load).

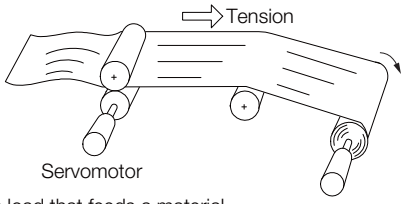
Important

You cannot use the resistance regeneration provided by the SERVOPACK for continuous regeneration. For continuous operation with a negative load, you must design a system that also includes a Power Regenerative Converter or Power Regenerative Unit (for example, Yaskawa model D1000 or R1000). If regenerative power is not appropriately processed, the regenerative energy from the load will exceed the allowable range and damage the SERVOPACK. Examples of negative loads are shown below.

- Motor Drive to Lower Objects without a Counterweight



- Motor Drive for Feeding



Negative load that feeds a material at a constant speed under tension

Types of Regenerative Resistors

The following regenerative resistors can be used.

- Built-in regenerative resistor: A regenerative resistor that is built into the SERVOPACK.
- External Regenerative Resistor: A regenerative resistor that is connected externally to SERVOPACK. These resistors are used when the smoothing capacitor and built-in regenerative resistor in the SERVOPACK cannot consume all of the regenerative power.

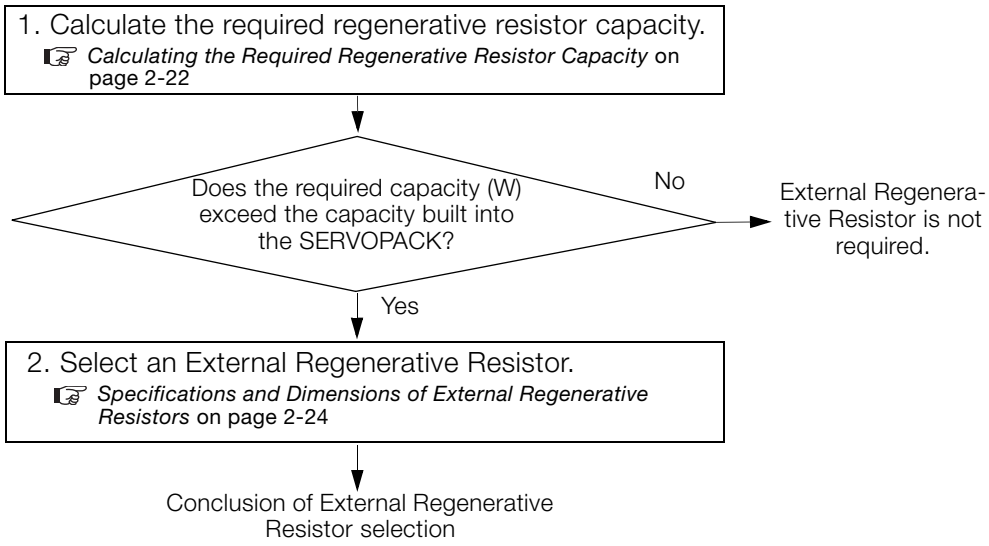
Specifications of Built-in Regenerative Resistors in SERVOPACKs

The following table gives the specifications of the built-in regenerative resistors in the SERVOPACKs and the amount of regenerative power (average values) that they can process.

SERVOPACK Model	Built-In Regenerative Resistor		Regenerative Power Processing Capacity of Built-in Regenerative Resistor [W]	Minimum Allowable Resistance [Ω]
SGD7S-	Resistance [Ω]	Capacity [W]		
3R8A, 5R5A	40	40	8	40
120A	20	60	10	20
180A, 120A□0A008, 120A□0A034	12	60	16	12
330A	8	180	36	8

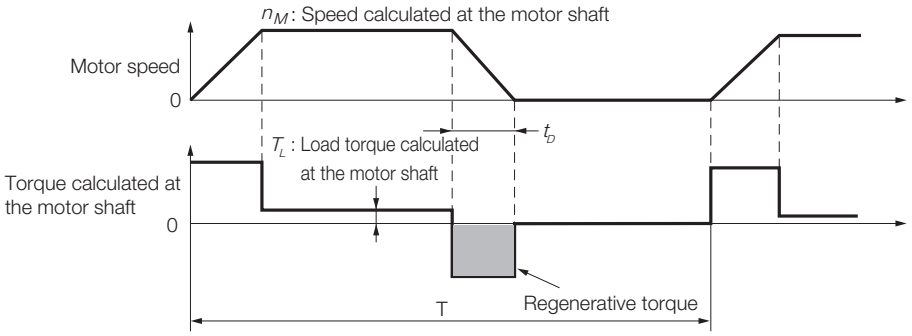
Selection Flowchart To Determine the Need for an External Regenerative Resistor

Use the following flowchart to determine whether an External Regenerative Resistor is necessary and select one when necessary.



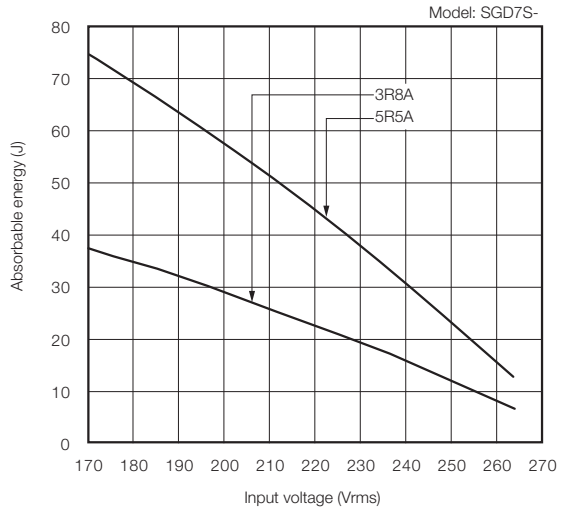
Calculating the Required Regenerative Resistor Capacity

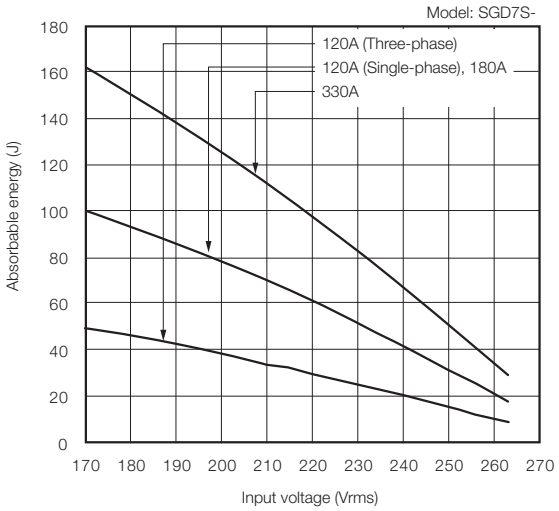
This section shows how to calculate the regenerative resistor capacity for the acceleration/deceleration operation shown in the following figure.



Step	Item	Symbol	Formula
1	Calculate the rotational energy of the Servomotor.	E_S	$E_S = Jn_M^2/182$
2	Calculate the energy consumed by load loss during the deceleration period	E_L	$E_L = (\pi/60)\, n_M T_L t_D$ Note: If the load loss is unknown, calculate the value with E_L set to 0.
3	Calculate the energy lost from Servomotor winding resistance.	E_M	$E_M = 0$
4	Calculate the energy that can be absorbed by the SERVOPACK.	E_C	Calculate the energy from the graphs in *SERVOPACK's Absorbable Energy*[*1]
5	Calculate the energy consumed by the regenerative resistor.	E_K	$E_K = E_S - (E_L + E_M + E_C)$ $E_K = E_S - (E_L + E_M + E_C) + E_G$[*2] Note: Use this formula if there will be continuous periods of regenerative operation, such as for a vertical axis.
6	Calculate the required regenerative resistor capacity (W).	W_K	$W_K = E_K/(0.2$[*3] $\times$ T)

*1. The following figures show the relationship between the SERVOPACK's input power supply voltage and its absorbable energy.





*2. E_G (joules): Energy for continuous period of regenerative operation

$E_G = (2\pi/60)\, n_{MG} T_G t_G$

- T_G: Generated torque calculated at the motor shaft in continuous period of regenerative operation (N·m)
- n_{MG}: Speed calculated at the motor shaft for same operation period as above (min^{-1})
- t_G: Same operation period as above (s)

*3. This is the value when the regenerative resistor's utilized load ratio is 20%.

Note: The units for the various symbols are given in the following table.

Symbol	Meaning
E_S to E_K	Energy in joules (J)
W_K	Required regenerative resistor capacity (W)
J_M	Actuator moment of inertia calculated at the motor shaft ($kg·m^2$)
J_L	Load moment of inertia at the motor shaft ($kg·m^2$)

Symbol	Meaning
J	$= J_M + J_L$ ($kg·m^2$)
n_M	Speed calculated at the motor shaft (min^{-1})
T_L	Load torque calculated at the motor shaft (N·m)
t_D	Deceleration stopping time (s)
T	Repeat operation cycle (s)

If the value of W_K does not exceed the capacity of the built-in regenerative resistor of the SERVOPACK, an External Regenerative Resistor is not required. For details on the built-in regenerative resistors, refer to the SERVOPACK specifications. If the value of W_K exceeds the capacity of the built-in regenerative resistor, install an External Regenerative Resistor with a capacity equal to the value for W calculated above.

Specifications and Dimensions of External Regenerative Resistors

◆ Selection Table

Model	Specification	Mass	Wire Size	Manufacturer	Inquiries
RH120	70 W, 1 Ω to 100 Ω	282 g	AWG16 (1.25 mm^2)	Iwaki Musen Kenkyusho Co., Ltd.	Yaskawa Controls Co., Ltd.
RH150	90 W, 1 Ω to 100 Ω	412 g	AWG16 (1.25 mm^2)		
RH220	120 W, 1 Ω to 100 Ω	500 g	AWG16 (1.25 mm^2)		
RH220B	120 W, 1 Ω to 100 Ω	495 g	AWG14 (2.0 mm^2)		
RH300C	200 W, 1 Ω to 10 kΩ	850 g	AWG14 (2.0 mm^2)		
RH500	300 W, 2 Ω to 50 Ω	1.4 kg	AWG14 (2.0 mm^2)		

RH120 (Model) 10 Ω (Resistance) J (Resistance Tolerance)

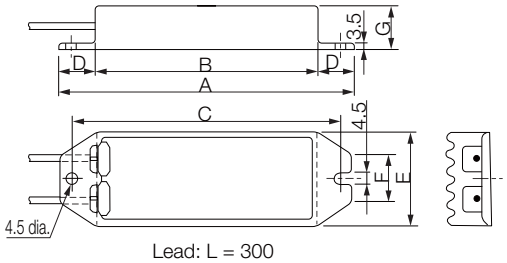
Code	Specification
K	±10%
J	±5%
H	±3%

◆ Specification

Item	Specification
Resistance Tolerance	K: ±10%, J: ±5%, H: ±3%
Temperature Resistance Characteristics	At less than 20 Ω: ±400 PPM/°C, At 20 Ω or higher: ±260 PPM/°C
Withstand Voltage	2,000 VAC/1 min, ΔR: ±(0.1% + 0.05 Ω)
Insulation Resistance	500 VDC, 20 MΩ min.
Short-Duration Overload	10 times the rated power applied for 5 s: ΔR: ±(2% + 0.05 Ω)
Service Life	1,000 hours at ratings, 90 min ON, 30 min OFF: ΔR: ±(5% + 0.05 Ω)
Flame Resistance	There must be no ignition when 10 times the rated power is applied for 1 min.
Surrounding Air Temperature Range	-25°C to 150°C

◆ External Dimensions

■ Model: RH120, RH150, or RH220

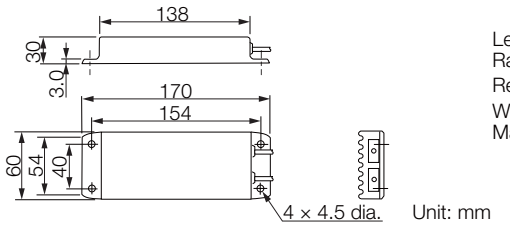


Lead: L = 300

Model	Rated Power	Resistance Range	Wire Size
RH120	70 W	1 Ω to 100 Ω	AWG16 (1.25 mm^2)
RH150	90 W		
RH220	120 W		

External Dimensions (Unit: mm)							Mass
A	B	C	D	E	F	G	
182	150	172	16	42	22	20	282 g
212	180	202	16	44	24	30	412 g
230	200	220	15	60	24	20	500 g

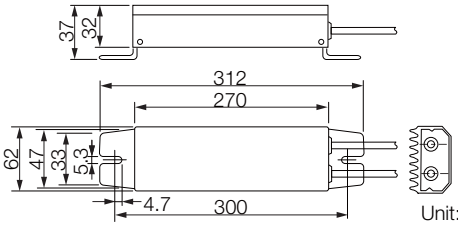
■ Model: RH220B



Unit: mm

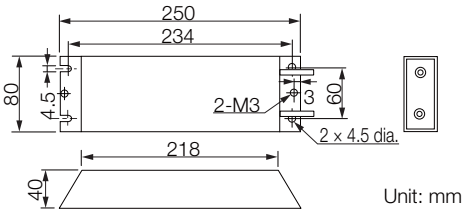
Lead: L = 500
Rated power: 120 W
Resistance range: 1 Ω to 100 Ω
Wire size: AWG14 (2.0 mm^2)
Mass: 495 g

■ Model: RH300C



Lead: L = 300
Rated power: 200 W
Resistance range: 1 Ω to 10 kΩ
Wire size: AWG14 (2.0 mm²)
Mass: 850 g

■ Model: RH500



Lead: L = 450
Rated power: 300 W
Resistance range: 2 Ω to 50 Ω
Wire size: AWG14 (2.0 mm²)
Mass: 1.4 kg

Precautions

- Refer to the following manual for your SERVOPACK to wire External Regenerative Resistors.
  - Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)
  - Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
- If an External Regenerative Resistor is used, you must set Pn600 (Regenerative Resistor Capacity) and Pn603 (Regenerative Resistor Resistance). Refer to the following manual for your SERVOPACK for details.
  - Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)
  - Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

2.2.4 Dynamic Brake Resistor

⚠ WARNING

- Use an external dynamic brake resistor that matches the specifications for the relevant equipment or machine. Always evaluate the dynamic brake operation on the actual equipment or machine to confirm that there are no problems with the coasting distance or durability of the dynamic brake resistor. If necessary, select another dynamic brake resistor and install any necessary safety devices in the machine.
  There is a risk of unexpected operation, machine damage, burning, or injury when an emergency stop is performed.
- The dynamic brake resistor cannot be used if the Actuator is turned by the machine after stopping due to a power interruption or error. Coast the Actuator to a stop instead.
  Failure to do so may cause the dynamic brake resistor or SERVOPACK to burn or may cause injury.

⚠ CAUTION

- Do not use the dynamic brake for any application other than an emergency stop.
  There is a risk of failure due to rapid deterioration of elements in the SERVOPACK and the risk of unexpected operation, machine damage, burning, or injury.

Selection Flow

Follow these steps to select an appropriate external dynamic brake resistor.

1. Determine the resistance of the dynamic brake resistor.
   ☞ *Determining the Resistance of the Dynamic Brake Resistor* on page 2-26
2. Calculate the energy consumption of the dynamic brake resistor.
   ☞ *Calculating the Energy Consumption of the Dynamic Brake Resistor* on page 2-27
3. Present the required specifications to the resistor manufacturer.
   ☞ *Presenting the Required Specifications to the Resistor Manufacturer* on page 2-27

This concludes the selection process.

Determining the Resistance of the Dynamic Brake Resistor

⚠ WARNING

- **Do not set the resistance of the dynamic brake resistor to a value less than the minimum allowed resistance.**
  There is a risk of burning in the SERVOPACK or Actuator, damage to the machine, or injury.

Important

Increasing the dynamic brake resistance will also increase the coasting distance proportionally.

Use the resistance of the connected dynamic brake resistor from the following table.

Model		Minimum Allowed Dynamic Brake Resistance (±5%)
SGD7S-	3R8A, 5R5A	6 Ω
	120A	3.5 Ω
	180A, 120A□0A034	3 Ω
	330A	1.5 Ω

Calculating the Energy Consumption of the Dynamic Brake Resistor

Calculate the energy that must be consumed by the resistance for one dynamic brake stop.

To simplify the energy consumption calculation, assume that all the kinetic energy until the Servomotor stops is consumed by the dynamic brake resistor and use the following formula. Out of all possible operation patterns, use the one which maximizes the kinetic energy of the Servomotor.

Dynamic brake resistor capacity: E_{DB} [J]

Actuator moment of inertia calculated at the motor shaft*: J_M [kg·m^2]

Load moment of inertia at the motor shaft: J_L [kg·m^2]

Speed calculated at the motor shaft just before stopping with the dynamic brake: N [min^{-1}]

* Refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc. for information on the moments of inertia of the Actuators.

$$E_{DB} = \frac{1}{2} \times (J_M + J_L) \times \left(\frac{2\pi}{60} \times N\right)^2$$

Presenting the Required Specifications to the Resistor Manufacturer

Provide the following information to the manufacturer of your resistors and select a dynamic brake resistor that is appropriate for the required specifications.

Required Information for Resistor Selection	Reference
Resistance [Ω]	☞ *Determining the Resistance of the Dynamic Brake Resistor* on page 2-26
Resistor energy consumption for one operation of the dynamic brake [J]	☞ *Calculating the Energy Consumption of the Dynamic Brake Resistor* on page 2-27
Number of dynamic brake operations (estimated number of emergency stops required during the product life of your system)	–
Wire size: AWG14 (2.0 mm^2) to AWG18 (0.9 mm^2)	–

Precautions

- Refer to the following manual for information on wiring dynamic brake resistors.
  🕮 Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)
- If a dynamic brake resistor is used, you must set Pn601 (Dynamic Brake Resistor Allowable Energy Consumption) and Pn604 (Dynamic Brake Resistance). Refer to the following manual for details.
  🕮 Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)

Maintenance

3

This chapter provides information on the meaning of, causes of, and corrections for alarms and warnings.

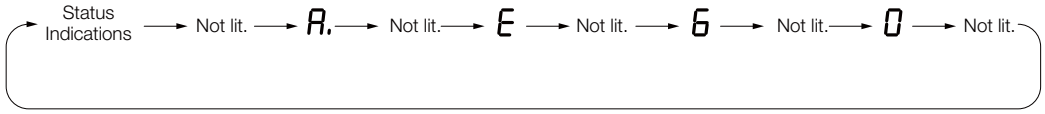
3.1 SERVOPACKs with MECHATROLINK-II Communications References

3.1.1 Alarm Displays

If an error occurs in the SERVOPACK, an alarm number will be displayed on the panel display. However, if □□-□□ appears on the panel display, the display will indicate a SERVOPACK system error. Replace the SERVOPACK.

If there is an alarm, the display will change in the following order.

Example: Alarm A.E60



3.1.2 List of Alarms

The list of alarms gives the alarm name, alarm meaning, alarm stopping method, and alarm reset possibility in order of the alarm numbers.

Servomotor Stopping Method for Alarms

Refer to the following manual for information on the stopping method for alarms.

📖 Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

Alarm Reset Possibility

Yes: You can use an alarm reset to clear the alarm. However, this assumes that the cause of the alarm has been removed.

No: You cannot clear the alarm.

List of Alarms

Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.020	Parameter Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.021	Parameter Format Error	There is an error in the parameter data format in the SERVOPACK.	Gr.1	No
A.022	System Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.024	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.025	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.030	Main Circuit Detector Error	There is an error in the detection data for the main circuit.	Gr.1	Yes
A.040	Parameter Setting Error	A parameter setting is outside of the setting range.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.041	Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution) is outside of the setting range or does not satisfy the setting conditions.	Gr.1	No
A.042	Parameter Combination Error	The combination of some parameters exceeds the setting range.	Gr.1	No
A.044	Semi-Closed/Fully-Closed Loop Control Parameter Setting Error	The settings of the Option Module and Pn002 = n.X□□□ (External Encoder Usage) do not match.	Gr.1	No
A.04A	Parameter Setting Error 2	There is an error in the bank members or bank data settings.	Gr.1	No
A.050	Combination Error	The capacities of the SERVOPACK and Servomotor do not match.	Gr.1	Yes
A.051	Unsupported Device Alarm	An unsupported device was connected.	Gr.1	No
A.070	Motor Type Change Detected	The connected motor is a different type of motor from the previously connected motor.	Gr.1	No
A.0b0	Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	Gr.1	Yes
A.100	Overcurrent Detected	An overcurrent flowed through the power transistor or the heat sink overheated.	Gr.1	No
A.300	Regeneration Error	There is an error related to regeneration.	Gr.1	Yes
A.320	Regenerative Overload	A regenerative overload occurred.	Gr.2	Yes
A.330	Main Circuit Power Supply Wiring Error	• The AC power supply input setting or DC power supply input setting is not correct. • The power supply wiring is not correct.	Gr.1	Yes
A.400	Overvoltage	The main circuit DC voltage is too high.	Gr.1	Yes
A.410	Undervoltage	The main circuit DC voltage is too low.	Gr.2	Yes
A.510	Overspeed	The motor exceeded the maximum speed.	Gr.1	Yes
A.511	Encoder Output Pulse Overspeed	The pulse output speed for the setting of Pn212 (Number of Encoder Output Pulses) was exceeded.	Gr.1	Yes
A.520	Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Gr.1	Yes
A.521	Autotuning Alarm	Vibration was detected during autotuning for the tuning-less function.	Gr.1	Yes
A.550	Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum motor speed.	Gr.1	Yes
A.710	Instantaneous Overload	The Servomotor was operating for several seconds to several tens of seconds under a torque that largely exceeded the rating.	Gr.2	Yes
A.720	Continuous Overload	The Servomotor was operating continuously under a torque that exceeded the rating.	Gr.1	Yes
A.730	Dynamic Brake Overload	When the dynamic brake was applied, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Gr.1	Yes
A.731				
A.740	Inrush Current Limiting Resistor Overload	The main circuit power supply was frequently turned ON and OFF.	Gr.1	Yes
A.7A1	Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.7A2	Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Gr.2	Yes
A.7A3	Internal Temperature Sensor Error	An error occurred in the temperature sensor circuit.	Gr.2	No
A.7Ab	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Gr.1	Yes
A.810	Encoder Backup Alarm	The power supplies to the encoder all failed and the position data was lost.	Gr.1	No
A.820	Encoder Checksum Alarm	There is an error in the checksum results for encoder memory.	Gr.1	No
A.830	Encoder Battery Alarm	The battery voltage was lower than the specified level after the control power supply was turned ON.	Gr.1	Yes
A.840	Encoder Data Alarm	There is an internal data error in the encoder.	Gr.1	No
A.850	Encoder Overspeed	The encoder was operating at high speed when the power was turned ON.	Gr.1	No
A.860	Encoder Overheated	The internal temperature of encoder is too high.	Gr.1	No
A.8A0	External Encoder Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A1	External Encoder Module Error	An error occurred in the Serial Converter Unit.	Gr.1	Yes
A.8A2	External Incremental Encoder Sensor Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A3	External Absolute Encoder Position Error	An error occurred in the position data of the external encoder.	Gr.1	Yes
A.8A5	External Encoder Overspeed	An overspeed error occurred in the external encoder.	Gr.1	Yes
A.8A6	External Encoder Overheated	An overheating error occurred in the external encoder.	Gr.1	Yes
A.b33	Current Detection Error 3	An error occurred in the current detection circuit.	Gr.1	No
A.b6A	MECHATROLINK Communications ASIC Error 1	ASIC error 1 occurred in MECHATROLINK communications.	Gr.1	No
A.b6b	MECHATROLINK Communications ASIC Error 2	ASIC error 2 occurred in MECHATROLINK communications.	Gr.2	No
A.bF0	System Alarm 0	Internal program error 0 occurred in the SERVOPACK.	Gr.1	No
A.bF1	System Alarm 1	Internal program error 1 occurred in the SERVOPACK.	Gr.1	No
A.bF2	System Alarm 2	Internal program error 2 occurred in the SERVOPACK.	Gr.1	No
A.bF3	System Alarm 3	Internal program error 3 occurred in the SERVOPACK.	Gr.1	No
A.bF4	System Alarm 4	Internal program error 4 occurred in the SERVOPACK.	Gr.1	No
A.bF5	System Alarm 5	Internal program error 5 occurred in the SERVOPACK.	Gr.1	No
A.bF6	System Alarm 6	Internal program error 6 occurred in the SERVOPACK.	Gr.1	No
A.bF7	System Alarm 7	Internal program error 7 occurred in the SERVOPACK.	Gr.1	No
A.bF8	System Alarm 8	Internal program error 8 occurred in the SERVOPACK.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.C10	Servomotor Out of Control	The Servomotor ran out of control.	Gr.1	Yes
A.C80	Encoder Clear Error or Multiturn Limit Setting Error	The multiturn data for the absolute encoder was not correctly cleared or set.	Gr.1	No
A.C90	Encoder Communications Error	Communications between the encoder and SERVOPACK is not possible.	Gr.1	No
A.C91	Encoder Communications Position Data Acceleration Rate Error	An error occurred in calculating the position data of the encoder.	Gr.1	No
A.C92	Encoder Communications Timer Error	An error occurred in the communications timer between the encoder and SERVOPACK.	Gr.1	No
A.CA0	Encoder Parameter Error	The parameters in the encoder are corrupted.	Gr.1	No
A.Cb0	Encoder Echoback Error	The contents of communications with the encoder are incorrect.	Gr.1	No
A.CC0	Multiturn Limit Disagreement	Different multiturn limits have been set in the encoder and the SERVOPACK.	Gr.1	No
A.CF1	Reception Failed Error in Feedback Option Module Communications	Receiving data from the Feedback Option Module failed.	Gr.1	No
A.CF2	Timer Stopped Error in Feedback Option Module Communications	An error occurred in the timer for communications with the Feedback Option Module.	Gr.1	No
A.d00	Position Deviation Overflow	The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation while the servo was ON.	Gr.1	Yes
A.d01	Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Gr.1	Yes
A.d02	Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded before the limit is cleared.	Gr.2	Yes
A.d10	Motor-Load Position Deviation Overflow	There was too much position deviation between the motor and load during fully-closed loop control.	Gr.2	Yes
A.E02	MECHATROLINK Internal Synchronization Error 1	A synchronization error occurred during MECHATROLINK communications with the SERVOPACK.	Gr.1	Yes
A.E40	MECHATROLINK Transmission Cycle Setting Error	The setting of the MECHATROLINK communications transmission cycle is not correct.	Gr.2	Yes
A.E50*	MECHATROLINK Synchronization Error	A synchronization error occurred during MECHATROLINK communications.	Gr.2	Yes
A.E51	MECHATROLINK Synchronization Failed	Synchronization failed during MECHATROLINK communications.	Gr.2	Yes
A.E60*	Reception Error in MECHATROLINK Communications	Communications errors occurred continuously during MECHATROLINK communications.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.E61	Synchronization Interval Error in MECHATROLINK Transmission Cycle	An error occurred in the transmission cycle during MECHATROLINK communications.	Gr.2	Yes
A.E72	Feedback Option Module Detection Failure	Detection of the Feedback Option Module failed.	Gr.1	No
A.Eb1	Safety Function Signal Input Timing Error	An error occurred in the input timing of the safety function signal.	Gr.1	No
A.EC8	Gate Drive Error 1	An error occurred in the gate drive circuit.	Gr.1	No
A.EC9	Gate Drive Error 2	An error occurred in the gate drive circuit.	Gr.1	No
A.Ed1	Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Gr.2	Yes
A.F10	Power Supply Line Open Phase	The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.	Gr.2	Yes
FL-1*	System Alarm	An internal program error occurred in the SERVOPACK.	–	No
FL-2*				
FL-3*				
FL-4*				
FL-5*				
FL-6*				
CPF00	Digital Operator Communications Error 1	Communications were not possible between the Digital Operator (model: JUSP-OP05A-1-E) and the SERVOPACK (e.g., a CPU error occurred).	–	No
CPF01	Digital Operator Communications Error 2			

* These alarms are not stored in the alarm history. They are only displayed on the panel display.

3.1.3 Troubleshooting Alarms

The following alarm table gives the alarm name, cause, confirmation method, correction, reference, and inquiry location in order of the alarm numbers.

Alarm Inquiry Locations

Alarms are classified in the following three groups. The inquiry location depends on the alarm group.

Contact the specified inquiry location if you cannot solve a problem with the corrections given in the table.

A: Alarm Group: Motor and Encoder Alarms
Inquiries: Harmonic Drive Systems Inc.

B: Alarm Group: Motor, Encoder, and SERVOPACK Alarms
Inquiries: Harmonic Drive Systems Inc. or your Yaskawa representative

C: Alarm Group: SERVOPACK Alarms
Inquiries: Your Yaskawa representative

Alarm Troubleshooting Table

Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.020: Parameter Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	Set the power supply voltage within the specified range, and initialize the parameter settings.	*1	C
	The power supply was shut OFF while writing parameter settings.	Check the timing of shutting OFF the power supply.	Initialize the parameter settings and then set the parameters again.		
	The number of times that parameters were written exceeded the limit.	Check to see if the parameters were frequently changed from the host controller.	The SERVOPACK may be faulty. Replace the SERVOPACK. Reconsider the method for writing the parameters.	–	
	A malfunction was caused by noise from the AC power supply, ground, static electricity, or other source.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, noise may be the cause.	Implement countermeasures against noise.	*1	
	Gas, water drops, or cutting oil entered the SERVOPACK and caused failure of the internal components.	Check the installation conditions.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.021: Parameter Format Error (There is an error in the parameter data format in the SERVOPACK.)	The software version of the SERVOPACK that caused the alarm is older than the software version of the parameters specified to write.	Read the product information to see if the software versions are the same. If they are different, it could be the cause of the alarm.	Write the parameters from another SERVOPACK with the same model and the same software version, and then turn the power OFF and ON again.	*1	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.022: System Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
	The power supply was shut OFF while setting a utility function.	Check the timing of shutting OFF the power supply.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.024: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.025: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.030: Main Circuit Detector Error	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.040: Parameter Setting Error (A parameter setting is outside of the setting range.)	The SERVOPACK and Servomotor or Actuator do not match.	Check the combination of the SERVOPACK and Servomotor or Actuator.	Use a suitable combination of SERVOPACK and Servomotor or Actuator.	page 1-4	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A parameter setting is outside of the setting range.	Check the setting ranges of the parameters that have been changed.	Set the parameters to values within the setting ranges.	–	
	The electronic gear ratio is outside of the setting range.	Check the electronic gear ratio. The ratio must be within the following range: 0.001 < (Pn20E/Pn210) < 64,000.	Set the electronic gear ratio in the following range: 0.001 < (Pn20E/Pn210) < 64,000.	*1	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.041: Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) is outside of the setting range or does not satisfy the setting conditions.	Check the setting of Pn212.	Set Pn212 to an appropriate value.	*1	C
A.042: Parameter Combination Error	The speed of program jogging went below the setting range when the electronic gear ratio (Pn20E/Pn210) or the Servomotor was changed.	Check to see if the detection conditions*2 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1	C
	The speed of program jogging went below the setting range when Pn533 (Program Jogging Movement Speed) was changed.	Check to see if the detection conditions*2 are satisfied.	Increase the setting of Pn533.	*1	
	The movement speed of advanced autotuning went below the setting range when the electronic gear ratio (Pn20E/ Pn210) or the Servomotor was changed.	Check to see if the detection conditions*3 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1	
A.044: Semi-Closed/ Fully-Closed Loop Control Parameter Setting Error	The setting of the Fully-closed Module does not match the setting of Pn002 = n.X□□□ (External Encoder Usage).	Check the setting of Pn002 = n.X□□□.	Make sure that the setting of the Fully-closed Module agrees with the setting of Pn002 = n.X□□□.	*1	C
A.04A: Parameter Setting Error 2	For 4-byte parameter bank members, there are two consecutive members with nothing registered.	–	Change the number of bytes for bank members to an appropriate value.	–	C
	The total amount of bank data exceeds 64 (Pn900 × Pn901 > 64).	–	Reduce the total amount of bank data to 64 or less.	–	
A.050: Combination Error (The capacities of the SERVOPACK and Servomotor do not match.)	The SERVOPACK and Servomotor or Actuator capacities do not match each other.	Confirm that the following condition is met: 1/4 ≤ (Servomotor capacity/SERVOPACK capacity) ≤ 4	Use a suitable capacity of SERVOPACK and Servomotor or Actuator.	page 1-4	B
	A failure occurred in the encoder.	Replace the encoder and check to see if the alarm still occurs.	The encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.051: Unsupported Device Alarm	An unsupported Serial Converter Unit or encoder (e.g., an external encoder) is connected to the SERVOPACK.	Check the product combination specifications.	Change to a correct combination of models.	–	C
A.070: Motor Type Change Detected (The connected motor is a different type of motor from the previously connected motor.)	A Rotary Servomotor was removed and a Linear Servomotor was connected.	–	Reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1	C
	A Linear Servomotor was removed and a Rotary Servomotor was connected.	–	Set the parameters for a Rotary Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1	
A.0b0: Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	–	Turn the power supply to the SERVOPACK OFF and ON again. Or, execute a software reset.	*1	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1	B
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, and W.	The cable may be short-circuited. Replace the cable.		
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Consult Harmonic Drive Systems Inc.		
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.		
	The regenerative resistor is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1	
	The dynamic brake (DB, emergency stop executed from the SERVOPACK) was frequently activated, or a DB overload alarm occurred.	Check the power consumed by the DB resistor to see how frequently the DB is being used. Or, check the alarm display to see if a DB overload alarm (A.730 or A.731) has occurred.	Change the SERVOPACK model, operating methods, or the mechanisms so that the dynamic brake does not need to be used so frequently.	–	
	The regenerative processing capacity was exceeded.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Recheck the operating conditions and load.	page 2-21	
	The SERVOPACK regenerative resistance is too small.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Change the regenerative resistance to a value larger than the SERVOPACK minimum allowable resistance.		

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–	B
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.300: Regeneration Error	When using the built-in regenerative resistor, the jumper between the regenerative resistor terminals (B2 and B3) was removed.	Check to see if the jumper is connected between power supply terminals B2 and B3.*4	Correctly connect a jumper.	*1	C
	The External Regenerative Resistor or Regenerative Resistor Unit is not wired correctly, or was removed or disconnected.	Check the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.*4	Correct the wiring of the External Regenerative Resistor.		
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.320: Regenerative Overload	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	B
	The external regenerative resistance value or regenerative resistor capacity is too small, or there has been a continuous regeneration state.	Check the operating conditions or the capacity.	Change the regenerative resistance value or capacity. Reconsider the operating conditions.	page 2-21	
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor or Actuator during operation.	Reconsider the system including the servo, machine, and operating conditions.	–	
	The setting of Pn600 (Regenerative Resistor Capacity) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn600.	Correct the setting of Pn600.	*1	
	The setting of Pn603 (Regenerative Resistance) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn603.	Correct the setting of Pn603.	*1	
	The external regenerative resistance is too high.	Check the regenerative resistance.	Change the regenerative resistance to a correct value or use an External Regenerative Resistor of an appropriate capacity.	page 2-21	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.330: Main Circuit Power Supply Wiring Error (Detected when the main circuit power supply is turned ON.)	The regenerative resistor was disconnected when the SERVOPACK power supply voltage was high.	Measure the resistance of the regenerative resistor using a measuring instrument.	If you are using the regenerative resistor built into the SERVOPACK, replace the SERVOPACK. If you are using an External Regenerative Resistor, replace the External Regenerative Resistor.	–	C
	DC power was supplied when an AC power supply input was specified in the settings.	Check the power supply to see if it is a DC power supply.	Correct the power supply setting to match the actual power supply.	*1	
	AC power was supplied when a DC power supply input was specified in the settings.	Check the power supply to see if it is an AC power supply.	Correct the power supply setting to match the actual power supply.		
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.400: Overvoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the AC/DC power supply voltage within the specified range.	–	C
	The power supply is not stable or was influenced by a lightning surge.	Measure the power supply voltage.	Improve the power supply conditions, install a surge absorber, and then turn the power supply OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	The voltage for AC power supply was too high during acceleration or deceleration.	Check the power supply voltage and the speed and torque during operation.	Set the AC power supply voltage within the specified range.	–	
	The external regenerative resistance is too high for the operating conditions.	Check the operating conditions and the regenerative resistance.	Select a regenerative resistance value that is appropriate for the operating conditions and load.	page 2-21	
	The moment of inertia ratio or mass ratio exceeded the allowable value.	Check to see if the moment of inertia ratio or mass ratio is within the allowable range.	Increase the deceleration time, or reduce the load.	–	
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.410: Undervoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage went below the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	C
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–	
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*1	
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor to the DC reactor terminals (⊖1 and ⊖2) on the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.510: Overspeed (The motor exceeded the maximum speed.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the wiring of the Servomotor.	Make sure that the Servomotor is correctly wired.	–	B
	A reference value that exceeded the overspeed detection level was input.	Check the input reference.	Reduce the reference value. Or, adjust the gain.	–	
	The motor exceeded the maximum speed.	Check the waveform of the motor speed.	Reduce the speed reference input gain and adjust the servo gain. Or, reconsider the operating conditions.		
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.511: Encoder Output Pulse Overspeed	The encoder output pulse frequency exceeded the limit.	Check the encoder output pulse setting.	Decrease the setting of Pn212 (Number of Encoder Output Pulses).	*1	C
	The encoder output pulse frequency exceeded the limit because the motor speed was too high.	Check the encoder output pulse setting and the motor speed.	Reduce the motor speed.	–	
A.520: Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Check for abnormal Servomotor or Actuator noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the setting of Pn100 (Speed Loop Gain).	*1	C
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*1	
	The vibration detection level (Pn312) is not suitable.	Check that the vibration detection level (Pn312) is suitable.	Set a suitable vibration detection level (Pn312).	*1	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.521: Autotuning Alarm (Vibration was detected while executing the custom tuning, Easy FFT, or the tuning-less function.)	The Servomotor or Actuator vibrated considerably while performing the tuning-less function.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio is within the allowable value. Or increase the load level or reduce the rigidity level in the tuning-less level settings.	*1	C
	The Servomotor or Actuator vibrated considerably while performing custom tuning or EasyFFT.	Check the waveform of the motor speed.	Check the operating procedure of corresponding function and implement corrections.	*1	
A.550: Maximum Speed Setting Error	The setting of Pn316 (Maximum Motor Speed) is greater than the maximum speed.	Check the setting of Pn316, and the upper limits of the maximum motor speed setting and the encoder output resolution setting.	Set Pn316 to a value that does not exceed the maximum motor speed.	*1	C
A.710: Instantaneous Overload A.720: Continuous Overload	The wiring is not correct or there is a faulty connection in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	*1	B
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Consider the following: • Reconsider the load and operating conditions. • Select a Servomotor or Actuator again.	–	
	An excessive load was applied during operation because the Servomotor or Actuator was not driven due to mechanical problems.	Check the operation reference and motor speed.	Correct the mechanical problem.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.730 and A.731: Dynamic Brake Overload (An excessive power consumption by the dynamic brake was detected.)	The Servomotor or Actuator was rotated by an external force.	Check the operation status.	Implement measures to ensure that the Servomotor or Actuator will not be rotated by an external force.	–	B
	When the Servomotor or Actuator was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor or Actuator command speed. • Decrease the moment of inertia ratio or mass ratio. • Reduce the frequency of stopping with the dynamic brake.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.740: Inrush Current Limiting Resistor Overload (The main circuit power supply was frequently turned ON and OFF.)	The allowable frequency of the inrush current limiting resistor was exceeded when the main circuit power supply was turned ON and OFF.	–	Reduce the frequency of turning the main circuit power supply ON and OFF.	–	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.7A1: Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.7A2: Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.7A3: Internal Temperature Sensor Error (An error occurred in the temperature sensor circuit.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.7Ab: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.810: Encoder Backup Alarm (Detected at the encoder, but only when an absolute encoder is used.)	The power to the absolute encoder was turned ON for the first time.	Check to see if the power supply was turned ON for the first time.	Set up the encoder.	*1	A
	The Encoder Cable was disconnected and then connected again.	Check to see if the power supply was turned ON for the first time.	Check the encoder connection and set up the encoder.		
	Power is not being supplied both from the control power supply (+5 V) from the SERVOPACK and from the battery power supply.	Check the encoder connector battery and the connector status.	Replace the battery or implement similar measures to supply power to the encoder, and set up the encoder.		
	A failure occurred in the absolute encoder.	–	If the alarm still occurs after setting up the encoder again, the encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.820: Encoder Checksum Alarm (Detected at the encoder.)	A failure occurred in the encoder.	–	Set up the encoder again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	*1	A
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.830: Encoder Battery Alarm (The absolute encoder battery voltage was lower than the specified level.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*1	A
	The battery voltage is lower than the specified value (2.7 V).	Measure the battery voltage.	Replace the battery.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.840: Encoder Data Alarm (Detected at the encoder.)	The encoder malfunctioned.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	The encoder malfunctioned due to noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.850: Encoder Overspeed (Detected at the encoder.)	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.860: Encoder Overheated (Detected at the encoder.)	The surrounding air temperature around the Servomotor or Actuator is too high.	Measure the surrounding air temperature around the Servomotor or Actuator.	Reduce the surrounding air temperature of the Servomotor or Actuator to 40° or less.	–	A
	The Servomotor load is greater than the rated load.	Use the accumulated load ratio to check the load.	Operate the Servo Drive so that the motor load remains within the specified range.	*1	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.8A0: External Encoder Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C
A.8A1: External Encoder Module Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–	
A.8A2: External Incremental Encoder Sensor Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C
A.8A3: External Absolute Encoder Position Error	A failure occurred in the external absolute encoder.	–	The external absolute encoder may be faulty. Refer to the encoder manufacturer's instruction manual for corrections.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.8A5: External Encoder Overspeed	An overspeed error was detected in the external encoder.	Check the maximum speed of the external encoder.	Keep the external encoder below its maximum speed.	–	C
A.8A6: External Encoder Overheated	An overheating error was detected in the external encoder.	–	Replace the external encoder.	–	C
A.b33: Current Detection Error 3	A failure occurred in the current detection circuit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.b6A: MECHATROLINK Communications ASIC Error 1	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.b6b: MECHATROLINK Communications ASIC Error 2	A malfunction occurred in the MECHATROLINK communications section due to noise.	–	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–	C
	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.bF0: System Alarm 0	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF1: System Alarm 1	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF2: System Alarm 2	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.bF3: System Alarm 3	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF4: System Alarm 4	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF5: System Alarm 5	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF6: System Alarm 6	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF7: System Alarm 7	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF8: System Alarm 8	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.C10: Servomotor Out of Control (Detected when the servo is turned ON.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the Servomotor wiring.	Make sure that the Servomotor is correctly wired.	–	B
	A failure occurred in the encoder.	–	If the motor wiring is correct and the alarm still occurs after turning the power supply OFF and ON again, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.C80: Encoder Clear Error or Multiturn Limit Setting Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	B
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.C90: Encoder Communications Error	There is a faulty contact in the connector or the connector is not wired correctly for the encoder.	Check the condition of the encoder connector.	Reconnect the encoder connector and check the encoder wiring.	*1	B
	There is a cable disconnection or short-circuit in the encoder. Or, the cable impedance is outside the specified values.	Check the condition of the Encoder Cable.	Use the Encoder Cable within the specified specifications.	–	
	One of the following has occurred: corrosion caused by improper temperature, humidity, or gas, a short-circuit caused by entry of water drops or cutting oil, or faulty contact in connector caused by vibration.	Check the operating environment.	Improve the operating environment, and replace the cable. If the alarm still occurs, replace the SERVOPACK.	*1	
	A malfunction was caused by noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	*1	
	A failure occurred in the SERVOPACK.	–	Connect the Servomotor or Actuator to another SERVOPACK, and turn ON the control power supply. If no alarm occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.C91: Encoder Communications Position Data Acceleration Rate Error	Noise entered on the signal lines because the Encoder Cable is bent or the sheath is damaged.	Check the condition of the Encoder Cable and connectors.	Check the Encoder Cable to see if it is installed correctly.	*1	B
	The Encoder Cable is bundled with a high-current line or installed near a high-current line.	Check the installation condition of the Encoder Cable.	Confirm that there is no surge voltage on the Encoder Cable.	–	
	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Check the installation condition of the Encoder Cable.	Properly ground the machine to separate it from the FG of the encoder.	–	
A.C92: Encoder Communications Timer Error	Noise entered on the signal line from the encoder.	–	Implement countermeasures against noise for the encoder wiring.	*1	B
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor, Actuator, or encoder.	–	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.CA0: Encoder Parameter Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.Cb0: Encoder Echoback Error	The encoder is wired incorrectly or there is faulty contact.	Check the wiring of the encoder.	Make sure that the encoder is correctly wired.	*1	A
	The specifications of the Encoder Cable are not correct and noise entered on it.	–	Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	–	
	The Encoder Cable is too long and noise entered on it.	–	The Encoder Cable wiring distance must be 20 m max.	–	
	There was variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Check the condition of the Encoder Cable and connectors.	Properly ground the machine to separate it from the FG of the encoder.	–	
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor, Actuator, or encoder.	–	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.CC0: Multiturn Limit Disagreement	The multiturn limit of the encoder is different from that of the SERVOPACK. Or, the multiturn limit of the SERVOPACK has been changed.	Check the setting of Pn205 in the SERVOPACK.	Set Pn205 to a value that matches the specifications of the Servomotor or Actuator you are using. For details, refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc.	*1	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.CF1: Reception Failed Error in Feedback Option Module Communications	The cable between the Serial Converter Unit and SERVOPACK is not wired correctly or there is a faulty contact.	Check the wiring of the external encoder.	Correctly wire the cable between the Serial Converter Unit and SERVOPACK.	*1	C
	A specified cable is not being used between Serial Converter Unit and SERVOPACK.	Check the wiring specifications of the external encoder.	Use a specified cable.	–	
	The cable between the Serial Converter Unit and SERVOPACK is too long.	Measure the length of the cable that connects the Serial Converter Unit.	The length of the cable between the Serial Converter Unit and SERVOPACK must be 20 m or less.	–	
	The sheath on cable between the Serial Converter Unit and SERVOPACK is broken.	Check the cable that connects the Serial Converter Unit.	Replace the cable between the Serial Converter Unit and SERVOPACK.	–	
A.CF2: Timer Stopped Error in Feedback Option Module Communications	Noise entered the cable between the Serial Converter Unit and SERVOPACK.	–	Correct the wiring around the Serial Converter Unit, e.g., separate I/O signal lines from the Main Circuit Cables or ground.	–	C
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–	
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.d00: Position Deviation Overflow (The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation while the servo was ON.)	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty contacts in the wiring for the Servomotor and encoder.	–	C
	The position command speed is too fast.	Reduce the position command speed and try operating the SERVOPACK.	Reduce the position reference speed or the reference acceleration rate, or reconsider the electronic gear ratio.	*1	
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–	
	The setting of Pn520 (Position Deviation Overflow Alarm Level) is too low for the operating conditions.	Check Pn520 (Position Deviation Overflow Alarm Level) to see if it is set to an appropriate value.	Optimize the setting of Pn520.	*1	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.d01: Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Check the position deviation while the servo is OFF.	Optimize the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON).	*1	C
A.d02: Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded.	–	Optimize the setting of Pn520 (Position Deviation Overflow Alarm Level). Or, adjust the setting of Pn529 (Speed Limit Level at Servo ON).	*1	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.d10: Motor-Load Position Deviation Overflow	The motor direction and external encoder installation orientation are backward.	Check the motor direction and the external encoder installation orientation.	Install the external encoder in the opposite direction, or change the setting of Pn002 = n.X□□□ (External Encoder Usage) to reverse the direction.	*1	C
	There is an error in the connection between the load (e.g., stage) and external encoder coupling.	Check the coupling of the external encoder.	Check the mechanical coupling.	–	
A.E02: MECHATROLINK Internal Synchronization Error 1	The MECHATROLINK transmission cycle fluctuated.	–	Remove the cause of transmission cycle fluctuation at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E40: MECHATROLINK Transmission Cycle Setting Error	The setting of MECHATROLINK transmission cycle is outside of the specified range.	Check the setting of the MECHATROLINK transmission cycle.	Set the MECHATROLINK transmission cycle to an appropriate value.	–	C
A.E50*5: MECHATROLINK Synchronization Error	The WDT data in the host controller was not updated normally.	Check to see if the WDT data is being updated at the host controller.	Correctly update the WDT data at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E51: MECHATROLINK Synchronization Failed	The WDT data at the host controller was not updated correctly at the start of synchronous communications, so synchronous communications could not be started.	Check to see if the WDT data is being updated in the host controller.	Correctly update the WDT data at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.E60[*5]: Reception Error in MECHATROLINK Communications	MECHATROLINK wiring is not correct.	Check the MECHATROLINK wiring.	Correct the MECHATROLINK Communications Cable wiring. Correctly connect the terminator.	–	C
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E61: Synchronization Interval Error in MECHATROLINK Transmission Cycle	The MECHATROLINK transmission cycle fluctuated.	Check the setting of the MECHATROLINK transmission cycle.	Remove the cause of transmission cycle fluctuation at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E72: Feedback Option Module Detection Failure	There is a faulty connection between the SERVOPACK and the Feedback Option Module.	Check the connection between the SERVOPACK and the Feedback Option Module.	Correctly connect the Feedback Option Module.	–	C
	The Feedback Option Module was disconnected.	–	Reset the Option Module configuration error and turn the power supply to the SERVOPACK OFF and ON again.	*1	
	A failure occurred in the Feedback Option Module.	–	Replace the Feedback Option Module.	–	
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.Eb1: Safety Function Signal Input Timing Error	The delay between activation of the /HWBB1 and /HWBB2 input signals for the HWBB was ten second or longer.	Measure the time delay between the /HWBB1 and /HWBB2 signals.	The output signal circuits or devices for /HWBB1 and /HWBB2 or the SERVOPACK input signal circuits may be faulty. Alternatively, the input signal cables may be disconnected. Check to see if any of these items are faulty or have been disconnected.	–	C
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	
A.EC8: Gate Drive Error 1 (An error occurred in the gate drive circuit.)	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.EC9: Gate Drive Error 2 (An error occurred in the gate drive circuit.)					
A.Ed1: Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Check the Servomotor or Actuator status when the command is executed.	Execute the SV_ON or SENS_ON command only when the Servomotor or Actuator is not operating.	–	C
		• For fully-closed loop control, check the status of the external encoder when the command is executed. • For other types of control, check the status of the encoder when the command is executed.	Execute the SENS_ON command only when an external encoder or an encoder is connected.	–	
A.F10: Power Supply Line Open Phase (The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.)	The three-phase power supply wiring is not correct.	Check the power supply wiring.	Make sure that the power supply is correctly wired.	*1	C
	The three-phase power supply is unbalanced.	Measure the voltage for each phase of the three-phase power supply.	Balance the power supply by changing phases.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
FL-1*5: System Alarm FL-2*5: System Alarm FL-3*5: System Alarm FL-4*5: System Alarm FL-5*5: System Alarm FL-6*5: System Alarm	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
CPF00: Digital Operator Communications Error 1	There is a faulty connection between the Digital Operator and the SERVOPACK.	Check the connector contact.	Disconnect the connector and insert it again. Or, replace the cable.	–	C
	A malfunction was caused by noise.	–	Keep the Digital Operator or the cable away from sources of noise.	–	
CPF01: Digital Operator Communications Error 2	A failure occurred in the Digital Operator.	–	Disconnect the Digital Operator and then connect it again. If the alarm still occurs, the Digital Operator may be faulty. Replace the Digital Operator.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

*2. Detection Conditions
If either of the following conditions is detected, an alarm will occur.

- $\text{Pn533 [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$
- $\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$

*3. Detection Conditions
If either of the following conditions is detected, an alarm will occur.

- $\text{Rated motor speed [min}^{-1}\text{]} \times 1/3 \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$
- $\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$

*4. The SERVOPACK will fail if the External Regenerative Resistor or Regenerative Resistor Unit is connected while the jumper is connected between the B2 and B3 terminals.

*5. These alarms are not stored in the alarm history. They are only displayed on the panel display.

3.1.4 Warning Displays

If a warning occurs in the SERVOPACK, a warning number will be displayed on the panel display. Warnings are displayed to warn you before an alarm occurs.

3.1.5 List of Warnings

The list of warnings gives the warning name and warning meaning in order of the warning numbers.

Warning Number	Warning Name	Meaning
A.900	Position Deviation Overflow	The position deviation exceeded the percentage set with the following formula: (Pn520 × Pn51E/100)
A.901	Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)
A.910	Overload	This warning occurs before an overload alarm (A.710 or A.720) occurs. If the warning is ignored and operation is continued, an alarm may occur.
A.911	Vibration	Abnormal vibration was detected during motor operation. The detection level is the same as A.520. Set whether to output an alarm or a warning by setting Pn310 (Vibration Detection Selection).
A.912	Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.
A.913	Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.
A.920	Regenerative Overload	This warning occurs before an A.320 alarm (Regenerative Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.
A.921	Dynamic Brake Overload	This warning occurs before an A.731 alarm (Dynamic Brake Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.
A.923	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.
A.930	Absolute Encoder Battery Error	This warning occurs when the voltage of absolute encoder's battery is low.
A.94A	Data Setting Warning 1 (Parameter Number Error)	There is an error in the parameter number for a Data Setting Warning 1 (Parameter Number) command.
A.94b	Data Setting Warning 2 (Out of Range)	The command data is out of range.
A.94C	Data Setting Warning 3 (Calculation Error)	A calculation error was detected.
A.94d	Data Setting Warning 4 (Parameter Size)	The data sizes do not match.
A.94E	Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.
A.95A	Command Warning 1 (Unsatisfied Command Conditions)	A command was sent when the conditions for sending a command were not satisfied.

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Warning Number	Warning Name	Meaning
A.95b	Command Warning 2 (Unsupported Command)	An unsupported command was sent.
A.95d	Command Warning 4 (Command Interference)	There was command interference, particularly latch command interference.
A.95E	Command Warning 5 (Subcommand Not Possible)	The subcommand and main command interfere with each other.
A.95F	Command Warning 6 (Undefined Command)	An undefined command was sent.
A.960	MECHATROLINK Communications Warning	A communications error occurred during MECHATROLINK communications.
A.971	Undervoltage	This warning occurs before an A.410 alarm (Undervoltage) occurs. If the warning is ignored and operation is continued, an alarm may occur.
A.9A0	Overtravel	Overtravel was detected while the servo was ON.
A.9b0	Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.

Note: Use Pn008 = n.□X□□ (Warning Detection Selection) to control warning detection.
However, the following warnings are not affected by the setting of Pn008 = n.□X□□ and other parameter settings are required in addition to Pn008 = n.□X□□.

Warning	Parameters That Must Be Set to Select Warning Detection	Reference
A.911	Pn310 = n.□□□X (Vibration Detection Selection)	*
A.923	– (Not affected by the setting of Pn008 = n.□X□□.)	–
A.930	Pn008 = n.□□□X (Low Battery Voltage Alarm/Warning Selection)	*
A.94A to A.960	Pn800 = n.□□X□ (Warning Check Masks)	page 4-3
A.971	Pn008 = n.□□X□ (Function Selection for Undervoltage) (Not affected by the setting of Pn008 = n.□X□□.)	*
A.9A0	Pn00D = n.X□□□ (Overtravel Warning Detection Selection) (Not affected by the setting of Pn008 = n.□X□□.)	*
A.9b0	Pn00F = n.□□□X (Preventative Maintenance Warning Selection)	*

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

3.1.6 Troubleshooting Warnings

The following warning table gives the warning name, cause, confirmation method, correction, reference, and inquiry location in order of the warning numbers.

Warning Inquiry Locations

Warnings are classified in the following three groups. The inquiry location depends on the warning group.

Contact the specified inquiry location if you cannot solve a problem with the corrections given in the table.

A: Warning Group: Motor and Encoder Warnings
Inquiries: Harmonic Drive Systems Inc.

B: Warning Group: Motor, Encoder, and SERVOPACK Warnings
Inquiries: Harmonic Drive Systems Inc. or your Yaskawa representative

C: Warning Group: SERVOPACK Warnings
Inquiries: Your Yaskawa representative

Warning Troubleshooting Table

Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.900: Position Deviation Overflow	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty connections in the wiring for the Servomotor and encoder.	–	C
	A SERVOPACK gain is too low.	Check the SERVOPACK gains.	Increase the servo gain, e.g., by using autotuning without a host reference.	*	
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–	
	The excessive position deviation alarm level (Pn520 × Pn51E/100) is too low for the operating conditions.	Check excessive position deviation alarm level (Pn520 × Pn51E/100) to see if it is set to an appropriate value.	Optimize the settings of Pn520 and Pn51E.	*	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.901: Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	–	Optimize the setting of Pn528 (Position Deviation Overflow Warning Level at Servo ON).	–	C
A.910: Overload (warning before an A.710 or A.720 alarm occurs)	The wiring is not correct or there is a faulty connection in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	–	B
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Consider the following: • Reconsider the load and operating conditions. • Select a Servomotor or Actuator again.	–	
	An excessive load was applied during operation because the Servomotor was not driven because of mechanical problems.	Check the operation reference and motor speed.	Remove the mechanical problem.	–	
	The overload warning level (Pn52B) is not suitable.	Check that the overload warning level (Pn52B) is suitable.	Set a suitable overload warning level (Pn52B).	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.911: Vibration	Abnormal vibration was detected during Servomotor or Actuator operation.	Check for abnormal Servomotor or Actuator noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the servo gain with custom tuning.	*	C
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*	
	The vibration detection level (Pn312) is not suitable.	Check that the vibration detection level (Pn312) is suitable.	Set a suitable vibration detection level (Pn312).	*	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.912: Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.913: Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.920: Regenerative Overload (warning before an A.320 alarm occurs)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	B
	There is insufficient external regenerative resistance, regenerative resistor capacity, or SERVOPACK capacity, or there has been a continuous regeneration state.	Check the operating conditions or the capacity.	Change the regenerative resistance value, regenerative resistance capacity, or SERVOPACK capacity. Reconsider the operating conditions.	page 2-21	
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor or Actuator during operation.	Reconsider the system including the servo, machine, and operating conditions.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.921: Dynamic Brake Overload (warning before an A.731 alarm occurs)	The Servomotor or Actuator was rotated by an external force.	Check the operation status.	Implement measures to ensure that the Servomotor or Actuator will not be rotated by an external force.	–	B
	When the Servomotor or Actuator was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor or Actuator command speed. • Decrease the moment of inertia or mass. • Reduce the frequency of stopping with the dynamic brake.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.923: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.930: Absolute Encoder Battery Error (The absolute encoder battery voltage was lower than the specified level.) (Detected only when an absolute encoder is connected.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*	B
	The battery voltage is lower than the specified value.	Measure the battery voltage.	Replace the battery.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.94A: Data Setting Warning 1 (Parameter Number Error)	An invalid parameter number was used.	Check the command that caused the warning.	Use the correct parameter number.	–	C
A.94b: Data Setting Warning 2 (Out of Range)	The set command data was clamped to the minimum or maximum value of the setting range.	Check the command that caused the warning.	Set the parameter within the setting range.	–	C
A.94C: Data Setting Warning 3 (Calculation Error)	The calculation result of the setting is not correct.	Check the command that caused the warning.	Set the parameter within the setting range.	–	C
A.94d: Data Setting Warning 4 (Parameter Size)	The parameter size set in the command is not correct.	Check the command that caused the warning.	Set the correct parameter size.	–	C

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.94E: Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Check the command that caused the warning.	Change the setting of Pn850 or the LT_MOD data for the LTMOD_ON command sent by the host controller to an appropriate value.	–	C
A.95A: Command Warning 1 (Unsatisfied Command Conditions)	The command conditions are not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	–	C
A.95b: Command Warning 2 (Unsupported Command)	An unsupported command was received.	Check the command that caused the warning.	Do not send unsupported commands.	–	C
A.95d: Command Warning 4 (Command Interference)	The command sending conditions for latch-related commands was not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	–	C
A.95E: Command Warning 5 (Subcommand Not Possible)	The command sending conditions for subcommands was not satisfied.	Check the command that caused the warning.	Send the command after the conditions are satisfied.	–	C
A.95F: Command Warning 6 (Undefined Command)	An undefined command was sent.	Check the command that caused the warning.	Do not send undefined commands.	–	C
A.960: MECHATROLINK Communications Warning	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK communications cable wiring. Or, connect a terminator to the final station.	–	C
	A MECHATROLINK data reception error occurred due to noise.	Confirm the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.971: Undervoltage	For a 200-V SERVOPACK, the AC power supply voltage dropped below 140 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	C
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–	
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*	
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.9A0: Overtravel (Overtravel status was detected.)	Overtravel was detected while the servo was ON.	Check the status of the overtravel signals on the input signal monitor.	Even if an overtravel signal is not shown by the input signal monitor, momentary overtravel may have been detected. Take the following precautions. • Do not specify movements that would cause overtravel from the host controller. • Check the wiring of the overtravel signals. • Implement countermeasures against noise.	*	C
A.9b0: Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	–	Replace the part. Contact your Yaskawa representative for replacement.	*	C

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

3.1.7 Troubleshooting Based on the Operation and Conditions of the Servomotor or Actuator

This section provides troubleshooting based on the operation and conditions of the Servomotor or Actuator, including causes and corrections.

Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Does Not Start	The control power supply is not turned ON.	Measure the voltage between control power supply terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the control power supply is turned ON.	–
	The main circuit power supply is not turned ON.	Measure the voltage across the main circuit power input terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the main circuit power supply is turned ON.	–
	The I/O signal connector (CN1) pins are not wired correctly or are disconnected.	Turn OFF the power supply to the servo system. Check the wiring condition of the I/O signal connector (CN1) pins.	Correct the wiring of the I/O signal connector (CN1) pins.	*1
	The wiring for the Servomotor Main Circuit Cables or Encoder Cable is disconnected.	Check the wiring conditions.	Turn OFF the power supply to the servo system. Wire the cable correctly.	–
	There is an overload on the Servomotor or Actuator.	Operate the Servomotor or Actuator with no load and check the load status.	Turn OFF the power supply to the servo system. Reduce the load or replace the Servomotor or Actuator with a Servomotor or Actuator with a larger capacity.	–
	There is a mistake in the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Check the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Correctly allocate the input signals (Pn50A, Pn50B, Pn511, and Pn516).	*1
	The SV_ON command was not sent.	Check the commands sent from the host controller.	Send the SV_ON command from the host controller.	–
	The SENS_ON (Turn ON Sensor) command was not sent.	Check the commands sent from the host controller.	Send the commands to the SERVOPACK in the correct sequence.	–
	The P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal is still OFF.	Check the P-OT and N-OT signals.	Turn ON the P-OT and N-OT signals.	*1
	The safety input signals (/HWBB1 or /HWBB2) were not turned ON.	Check the /HWBB1 and /HWBB2 input signals.	Turn ON the /HWBB1 and /HWBB2 input signals. If you are not using the safety function, connect the Safety Jumper Connector (provided as an accessory) to CN8.	*1

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Does Not Start	The FSTP (Forced Stop Input) signal is still OFF.	Check the FSTP signal.	• Turn ON the FSTP signal. • If you will not use the function to force the motor to stop, set Pn516 = n.□□□X (FSTP (Forced Stop Input) Signal Allocation) to disable the signal.	*1
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Servomotor or Actuator Moves Instantaneously, and Then Stops	There is a mistake in the Servomotor wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Servomotor correctly.	–
	There is a mistake in the wiring of the encoder.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the cable correctly.	–
Servomotor or Actuator Operation Is Unstable	There is a faulty connection in the Servomotor wiring.	The connector connections for the power line (U, V, and W phases) and the encoder or Serial Converter Unit may be unstable. Turn OFF the power supply to the servo system. Check the wiring.	Tighten any loose terminals or connectors and correct the wiring.	–
Servomotor or Actuator Moves without a Reference Input	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Dynamic Brake Does Not Operate	The setting of Pn001 = n.□□□X (Motor Stopping Method for Servo OFF and Group 1 Alarms) is not suitable.	Check the setting of Pn001 = n.□□□X.	Set Pn001 = n.□□□X correctly.	–
	The dynamic brake resistor is disconnected.	Check the moment of inertia, motor speed, and dynamic brake frequency of use. If the moment of inertia, motor speed, or dynamic brake frequency of use is excessive, the dynamic brake resistance may be disconnected.	Turn OFF the power supply to the servo system. Replace the SERVOPACK. To prevent disconnection, reduce the load.	–
	There was a failure in the dynamic brake drive circuit.	–	There is a defective component in the dynamic brake circuit. Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor or Actuator*2	The Servomotor or Actuator vibrated considerably while performing the tuning-less function with the default settings.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio or mass ratio is within the allowable value, or increase the load level or reduce the rigidity level in the tuning-less level settings. If the situation is not improved, disable the tuning-less function (i.e., set Pn170 to n.□□□0) and execute autotuning either with or without a host reference.	*1
	The machine mounting is not secure.	Turn OFF the power supply to the servo system. Check the mounting state of the Servomotor or Actuator.	Tighten the mounting screws.	–
		Turn OFF the power supply to the servo system. Check to see if there is misalignment in the coupling.	Align the coupling.	–
		Turn OFF the power supply to the servo system. Check to see if the coupling is balanced.	Balance the coupling.	–
	The bearings are defective.	Turn OFF the power supply to the servo system. Check for noise and vibration around the bearings.	Consult Harmonic Drive Systems Inc.	–
	There is a vibration source at the driven machine.	Turn OFF the power supply to the servo system. Check for any foreign matter, damage, or deformation in the machine's moving parts.	Consult with the machine manufacturer.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor or Actuator*2	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	The Encoder Cable length must be 20 m max.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Check to see if there is noise interference on the signal line from the encoder.	Turn OFF the power supply to the servo system. Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor or Actuator installation (mounting surface precision, securing state, and alignment).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–
	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Vibrates at Frequency of Approx. 200 to 400 Hz.	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*1
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
Large Motor Speed Overshoot on Starting and Stopping	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*1
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
	The torque reference is saturated.	Check the waveform of the torque reference.	Use the mode switch.	–
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the I/O signal line from the encoder.	Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the mounting state of the Servomotor or Actuator.	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	Host Controller Multiturn Data or Absolute Encoder Position Data Reading Error	Check the error detection section of the host controller.	Correct the error detection section of the host controller.	–
		Check to see if the host controller is executing data parity checks.	Perform parity checks for the multiturn data or absolute encoder position data.	–
		Check for noise interference in the cable between the SERVOPACK and the host controller.	Implement countermeasures against noise and then perform parity checks again for the multiturn data or absolute encoder position data.	–
	The multiturn limit settings do not agree between the host controller and Pn205.	Check the multiturn limit settings on the host controller and in Pn205.	Set the same the multiturn limit setting on the host controller and in Pn205.	*1
Overtravel Occurred	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal was input.	Check the external power supply (+24 V) voltage for the input signals.	Correct the external power supply (+24 V) voltage for the input signals.	–
		Check the operating condition of the overtravel limit switches.	Make sure that the overtravel limit switches operate correctly.	–
		Check the wiring of the overtravel limit switches.	Correct the wiring of the overtravel limit switches.	*1
		Check the settings of the overtravel input signal allocations (Pn50A/ Pn50B).	Set the parameters to correct values.	*1
	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal malfunctioned.	Check for fluctuation in the external power supply (+24 V) voltage for the input signals.	Eliminate fluctuation from the external power supply (+24 V) voltage for the input signals.	–
		Check to see if the operation of the overtravel limit switches is unstable.	Stabilize the operating condition of the overtravel limit switches.	–
		Check the wiring of the overtravel limit switches (e.g., check for cable damage and loose screws).	Correct the wiring of the overtravel limit switches.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Overtravel Occurred	There is a mistake in the allocation of the P-OT or N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal in Pn50A = n.X□□□ or Pn50B = n.□□□X.	Check to see if the P-OT signal is allocated in Pn50A = n.X□□□.	If another signal is allocated in Pn50A =n.X□□□, allocate the P-OT signal instead.	*1
		Check to see if the N-OT signal is allocated in Pn50B = n.□□□X.	If another signal is allocated in Pn50B =n.□□□X, allocate the N-OT signal instead.	
	The selection of the Servomotor stopping method is not correct.	Check the servo OFF stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*1
		Check the torque control stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	
Improper Stop Position for Overtravel (OT) Signal	The limit switch position and dog length are not appropriate.	–	Install the limit switch at the appropriate position.	–
	The overtravel limit switch position is too close for the coasting distance.	–	Install the overtravel limit switch at the appropriate position.	–
Position Deviation (without Alarm)	The encoder was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor or Actuator installation (mounting surface precision, securing state, and alignment).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–
	The coupling between the machine and Servomotor or machine and Actuator is not suitable.	Turn OFF the power supply to the servo system. Check to see if position offset occurs at the coupling between machine and Servomotor or machine and Actuator.	Correctly secure the coupling between the machine and Servomotor or machine and Actuator.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Position Deviation (without Alarm)	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–
	An encoder fault occurred. (The pulse count does not change.)	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Servomotor or Actuator Overheated	The surrounding air temperature is too high.	Measure the surrounding air temperature around the Servomotor or Actuator.	Reduce the surrounding air temperature to 40°C or less.	–
	The Servomotor or Actuator surface is dirty.	Turn OFF the power supply to the servo system. Visually check the surface for dirt.	Clean dirt, dust, and oil from the surface.	–
	There is an overload on the Servomotor or Actuator.	Check the load status with a monitor.	If there is an overload, reduce the load or select SERVOPACK and Servomotor or Actuator models with larger capacities.	–

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

*2. Contact Harmonic Drive System Inc. If you cannot solve a problem with the corrections given in the table.

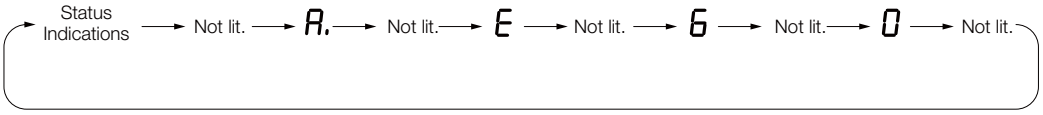
3.2 SERVOPACKs with MECHATROLINK-III Communications References

3.2.1 Alarm Displays

If an error occurs in the SERVOPACK, an alarm number will be displayed on the panel display. However, if □□-□□ appears on the panel display, the display will indicate a SERVOPACK system error. Replace the SERVOPACK.

If there is an alarm, the display will change in the following order.

Example: Alarm A.E60



3.2.2 List of Alarms

The list of alarms gives the alarm name, alarm meaning, alarm stopping method, and alarm reset possibility in order of the alarm numbers.

Servomotor Stopping Method for Alarms

Refer to the following manual for information on the Servomotor stopping method for alarms.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Alarm Reset Possibility

Yes: You can use an alarm reset to clear the alarm. However, this assumes that the cause of the alarm has been removed.
No: You cannot clear the alarm.

List of Alarms

Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.020	Parameter Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.021	Parameter Format Error	There is an error in the parameter data format in the SERVOPACK.	Gr.1	No
A.022	System Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.024	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.025	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.030	Main Circuit Detector Error	There is an error in the detection data for the main circuit.	Gr.1	Yes
A.040	Parameter Setting Error	A parameter setting is outside of the setting range.	Gr.1	No

Continued on next page.

Continued from previous page.

Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.041	Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) is outside of the setting range or does not satisfy the setting conditions.	Gr.1	No
A.042	Parameter Combination Error	The combination of some parameters exceeds the setting range.	Gr.1	No
A.044	Semi-Closed/Fully-Closed Loop Control Parameter Setting Error	The settings of the Option Module and Pn002 = n.X□□□ (External Encoder Usage) do not match.	Gr.1	No
A.04A	Parameter Setting Error 2	There is an error in the bank members or bank data settings.	Gr.1	No
A.050	Combination Error	The capacities of the SERVOPACK and Servomotor do not match.	Gr.1	Yes
A.051	Unsupported Device Alarm	An unsupported device was connected.	Gr.1	No
A.070	Motor Type Change Detected	The connected motor is a different type of motor from the previously connected motor.	Gr.1	No
A.0b0	Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	Gr.1	Yes
A.100	Overcurrent Detected	An overcurrent flowed through the power transformer or the heat sink overheated.	Gr.1	No
A.300	Regeneration Error	There is an error related to regeneration.	Gr.1	Yes
A.320	Regenerative Overload	A regenerative overload occurred.	Gr.2	Yes
A.330	Main Circuit Power Supply Wiring Error	• The AC power supply input setting or DC power supply input setting is not correct. • The power supply wiring is not correct.	Gr.1	Yes
A.400	Overvoltage	The main circuit DC voltage is too high.	Gr.1	Yes
A.410	Undervoltage	The main circuit DC voltage is too low.	Gr.2	Yes
A.510	Overspeed	The motor exceeded the maximum speed.	Gr.1	Yes
A.511	Encoder Output Pulse Overspeed	The pulse output speed for the setting of Pn212 (Number of Encoder Output Pulses) was exceeded.	Gr.1	Yes
A.520	Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Gr.1	Yes
A.521	Autotuning Alarm	Vibration was detected during autotuning for the tuning-less function.	Gr.1	Yes
A.550	Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum motor speed.	Gr.1	Yes
A.710	Instantaneous Overload	The Servomotor was operating for several seconds to several tens of seconds under a torque that largely exceeded the rating.	Gr.2	Yes
A.720	Continuous Overload	The Servomotor was operating continuously under a torque that exceeded the rating.	Gr.1	Yes
A.730	Dynamic Brake Overload	When the dynamic brake was applied, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Gr.1	Yes
A.731				
A.740	Inrush Current Limiting Resistor Overload	The main circuit power supply was frequently turned ON and OFF.	Gr.1	Yes
A.7A1	Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.7A2	Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Gr.2	Yes
A.7A3	Internal Temperature Sensor Error	An error occurred in the temperature sensor circuit.	Gr.2	No
A.7Ab	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Gr.1	Yes
A.810	Encoder Backup Alarm	The power supplies to the encoder all failed and the position data was lost.	Gr.1	No
A.820	Encoder Checksum Alarm	There is an error in the checksum results for encoder memory.	Gr.1	No
A.830	Encoder Battery Alarm	The battery voltage was lower than the specified level after the control power supply was turned ON.	Gr.1	Yes
A.840	Encoder Data Alarm	There is an internal data error in the encoder.	Gr.1	No
A.850	Encoder Overspeed	The encoder was operating at high speed when the power was turned ON.	Gr.1	No
A.860	Encoder Overheated	The internal temperature of encoder is too high.	Gr.1	No
A.8A0	External Encoder Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A1	External Encoder Module Error	An error occurred in the Serial Converter Unit.	Gr.1	Yes
A.8A2	External Incremental Encoder Sensor Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A3	External Absolute Encoder Position Error	An error occurred in the position data of the external encoder.	Gr.1	Yes
A.8A5	External Encoder Overspeed	An overspeed error occurred in the external encoder.	Gr.1	Yes
A.8A6	External Encoder Overheated	An overheating error occurred in the external encoder.	Gr.1	Yes
A.b33	Current Detection Error 3	An error occurred in the current detection circuit.	Gr.1	No
A.b6A	MECHATROLINK Communications ASIC Error 1	ASIC error 1 occurred in MECHATROLINK communications.	Gr.1	No
A.b6b	MECHATROLINK Communications ASIC Error 2	ASIC error 2 occurred in MECHATROLINK communications.	Gr.2	No
A.bF0	System Alarm 0	Internal program error 0 occurred in the SERVOPACK.	Gr.1	No
A.bF1	System Alarm 1	Internal program error 1 occurred in the SERVOPACK.	Gr.1	No
A.bF2	System Alarm 2	Internal program error 2 occurred in the SERVOPACK.	Gr.1	No
A.bF3	System Alarm 3	Internal program error 3 occurred in the SERVOPACK.	Gr.1	No
A.bF4	System Alarm 4	Internal program error 4 occurred in the SERVOPACK.	Gr.1	No
A.bF5	System Alarm 5	Internal program error 5 occurred in the SERVOPACK.	Gr.1	No
A.bF6	System Alarm 6	Internal program error 6 occurred in the SERVOPACK.	Gr.1	No
A.bF7	System Alarm 7	Internal program error 7 occurred in the SERVOPACK.	Gr.1	No
A.bF8	System Alarm 8	Internal program error 8 occurred in the SERVOPACK.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.C10	Servomotor Out of Control	The Servomotor ran out of control.	Gr.1	Yes
A.C80	Encoder Clear Error or Multiturn Limit Setting Error	The multiturn data for the absolute encoder was not correctly cleared or set.	Gr.1	No
A.C90	Encoder Communications Error	Communications between the encoder and SERVOPACK is not possible.	Gr.1	No
A.C91	Encoder Communications Position Data Acceleration Rate Error	An error occurred in calculating the position data of the encoder.	Gr.1	No
A.C92	Encoder Communications Timer Error	An error occurred in the communications timer between the encoder and SERVOPACK.	Gr.1	No
A.CA0	Encoder Parameter Error	The parameters in the encoder are corrupted.	Gr.1	No
A.Cb0	Encoder Echoback Error	The contents of communications with the encoder are incorrect.	Gr.1	No
A.CC0	Multiturn Limit Disagreement	Different multiturn limits have been set in the encoder and the SERVOPACK.	Gr.1	No
A.CF1	Reception Failed Error in Feedback Option Module Communications	Receiving data from the Feedback Option Module failed.	Gr.1	No
A.CF2	Timer Stopped Error in Feedback Option Module Communications	An error occurred in the timer for communications with the Feedback Option Module.	Gr.1	No
A.d00	Position Deviation Overflow	The setting of Pn520 (Excessive Position Deviation Alarm Level) was exceeded by the position deviation while the servo was ON.	Gr.1	Yes
A.d01	Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Excessive Position Deviation Alarm Level at Servo ON) while the servo was OFF.	Gr.1	Yes
A.d02	Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Excessive Position Deviation Alarm Level) is exceeded before the limit is cleared.	Gr.2	Yes
A.d10	Motor-Load Position Deviation Overflow	There was too much position deviation between the motor and load during fully-closed loop control.	Gr.2	Yes
A.E02	MECHATROLINK Internal Synchronization Error 1	A synchronization error occurred during MECHATROLINK communications with the SERVOPACK.	Gr.1	Yes
A.E40	MECHATROLINK Transmission Cycle Setting Error	The setting of the MECHATROLINK communications transmission cycle is not correct.	Gr.2	Yes
A.E41	MECHATROLINK Communications Data Size Setting Error	The setting of the MECHATROLINK communications data size is not correct.	Gr.2	Yes
A.E42	MECHATROLINK Station Address Setting Error	The setting of the MECHATROLINK station address is not correct.	Gr.2	No
A.E50*	MECHATROLINK Synchronization Error	A synchronization error occurred during MECHATROLINK communications.	Gr.2	Yes
A.E51	MECHATROLINK Synchronization Failed	Synchronization failed during MECHATROLINK communications.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.E60*	Reception Error in MECHATROLINK Communications	Communications errors occurred continuously during MECHATROLINK communications.	Gr.2	Yes
A.E61	Synchronization Interval Error in MECHATROLINK Transmission Cycle	An error occurred in the transmission cycle during MECHATROLINK communications.	Gr.2	Yes
A.E63	MECHATROLINK Synchronization Frame Not Received	Synchronization frames were continuously not received during MECHATROLINK communications.	Gr.2	Yes
A.E72	Feedback Option Module Detection Failure	Detection of the Feedback Option Module failed.	Gr.1	No
A.Eb1	Safety Function Signal Input Timing Error	An error occurred in the input timing of the safety function signal.	Gr.1	No
A.EC8	Gate Drive Error 1	An error occurred in the gate drive circuit.	Gr.1	No
A.EC9	Gate Drive Error 2	An error occurred in the gate drive circuit.	Gr.1	No
A.Ed1	Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Gr.2	Yes
A.F10	Power Supply Line Open Phase	The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.	Gr.2	Yes
FL-1*	System Alarm	An internal program error occurred in the SERVOPACK.	–	No
FL-2*				
FL-3*				
FL-4*				
FL-5*				
FL-6*				
CPF00	Digital Operator Communications Error 1	Communications were not possible between the Digital Operator (model: JUSP-OP05A-1-E) and the SERVOPACK (e.g., a CPU error occurred).	–	No
CPF01	Digital Operator Communications Error 2			

* These alarms are not stored in the alarm history. They are only displayed on the panel display.

3.2.3 Troubleshooting Alarms

The following alarm table gives the alarm name, cause, confirmation method, correction, reference, and inquiry location in order of the alarm numbers.

Alarm Inquiry Locations

Alarms are classified in the following three groups. The inquiry location depends on the alarm group.

Contact the specified inquiry location if you cannot solve a problem with the corrections given in the table.

A: Alarm Group: Motor and Encoder Alarms
Inquiries: Harmonic Drive Systems Inc.

B: Alarm Group: Motor, Encoder, and SERVOPACK Alarms
Inquiries: Harmonic Drive Systems Inc. or your Yaskawa representative

C: Alarm Group: SERVOPACK Alarms
Inquiries: Your Yaskawa representative

Alarm Troubleshooting Table

Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.020: Parameter Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	Set the power supply voltage within the specified range, and initialize the parameter settings.	*1	C
	The power supply was shut OFF while writing parameter settings.	Check the timing of shutting OFF the power supply.	Initialize the parameter settings and then set the parameters again.		
	The number of times that parameters were written exceeded the limit.	Check to see if the parameters were frequently changed from the host controller.	The SERVOPACK may be faulty. Replace the SERVOPACK. Reconsider the method for writing the parameters.	–	
	A malfunction was caused by noise from the AC power supply, ground, static electricity, or other source.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, noise may be the cause.	Implement countermeasures against noise.	*1	
	Gas, water drops, or cutting oil entered the SERVOPACK and caused failure of the internal components.	Check the installation conditions.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.021: Parameter Format Error (There is an error in the parameter data format in the SERVOPACK.)	The software version of the SERVOPACK that caused the alarm is older than the software version of the parameters specified to write.	Read the product information to see if the software versions are the same. If they are different, it could be the cause of the alarm.	Write the parameters from another SERVOPACK with the same model and the same software version, and then turn the power OFF and ON again.	*1	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.022: System Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
	The power supply was shut OFF while setting a utility function.	Check the timing of shutting OFF the power supply.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.024: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.025: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.030: Main Circuit Detector Error	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.040: Parameter Setting Error (A parameter setting is outside of the setting range.)	The SERVOPACK and Servomotor or Actuator do not match.	Check the combination of the SERVOPACK and Servomotor or Actuator.	Use a suitable combination of SERVOPACK and Servomotor or Actuator.	page 1-4	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	A parameter setting is outside of the setting range.	Check the setting ranges of the parameters that have been changed.	Set the parameters to values within the setting ranges.	–	
	The electronic gear ratio is outside of the setting range.	Check the electronic gear ratio. The ratio must be within the following range: 0.001 < (Pn20E/Pn210) < 64,000.	Set the electronic gear ratio in the following range: 0.001 < (Pn20E/Pn210) < 64,000.	*1	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.041: Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) is outside of the setting range or does not satisfy the setting conditions.	Check the setting of Pn212.	Correct the setting of Pn212.	*1	C
A.042: Parameter Combination Error	The speed of program jogging went below the setting range when the electronic gear ratio (Pn20E/Pn210) or the Servomotor was changed.	Check to see if the detection conditions*2 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1	C
	The speed of program jogging went below the setting range when Pn533 (Program Jogging Speed) was changed.	Check to see if the detection conditions*2 are satisfied.	Increase the setting of Pn533.	*1	
	The movement speed of advanced autotuning went below the setting range when the electronic gear ratio (Pn20E/Pn210) or the Servomotor was changed.	Check to see if the detection conditions*3 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1	
A.044: Semi-Closed/Fully-Closed Loop Control Parameter Setting Error	The setting of the Fully-closed Module does not match the setting of Pn002 = n.X□□□ (External Encoder Usage).	Check the setting of Pn002 = n.X□□□.	Make sure that the setting of the Fully-closed Module agrees with the setting of Pn002 = n.X□□□.	*1	C
A.04A: Parameter Setting Error 2	For 4-byte parameter bank members, there are two consecutive members with nothing registered.	–	Change the number of bytes for bank members to an appropriate value.	–	C
	The total amount of bank data exceeds 64 (Pn900 × Pn901 > 64).	–	Reduce the total amount of bank data to 64 or less.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.050: Combination Error (The capacities of the SERVOPACK and Servomotor do not match.)	The SERVOPACK and Servomotor or Actuator capacities do not match each other.	Confirm that the following condition is met: 1/4 ≤ (Servomotor capacity/SERVOPACK capacity) ≤ 4	Use a suitable capacity of SERVOPACK and Servomotor or Actuator.	page 1-4	B
	A failure occurred in the encoder.	Replace the encoder and check to see if the alarm still occurs.	The encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.051: Unsupported Device Alarm	An unsupported Serial Converter Unit or encoder (e.g., an external encoder) is connected to the SERVOPACK.	Check the product combination specifications.	Change to a correct combination of models.	–	C
A.070: Motor Type Change Detected (The connected motor is a different type of motor from the previously connected motor.)	A Rotary Servomotor was removed and a Linear Servomotor was connected.	–	Execute a Reset Motor Type Alarm operation. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1	C
	A Linear Servomotor was removed and a Rotary Servomotor was connected.	–	Set the parameters for a Rotary Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1	
A.0b0: Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	–	Turn the power supply to the SERVOPACK OFF and ON again. Or, execute a software reset.	*1	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.100: Overcurrent Detected (An overcurrent flowed through the power transformer or the heat sink overheated.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1	B
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, and W.	The cable may be short-circuited. Replace the cable.		
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Consult Harmonic Drive Systems Inc.		
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.		
	The regenerative resistor is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1	
	The dynamic brake (DB, emergency stop executed from the SERVOPACK) was frequently activated, or a DB overload alarm occurred.	Check the power consumed by the DB resistor to see how frequently the DB is being used. Or, check the alarm display to see if a DB overload alarm (A.730 or A.731) has occurred.	Change the SERVOPACK model, operating methods, or the mechanisms so that the dynamic brake does not need to be used so frequently.	–	
	The regenerative processing capacity was exceeded.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Recheck the operating conditions and load.	page 2-21	
	The SERVOPACK regenerative resistance is too small.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Change the regenerative resistance to a value larger than the SERVOPACK minimum allowable resistance.		

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.100: Overcurrent Detected (An overcurrent flowed through the power transformer or the heat sink overheated.)	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–	C
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.300: Regeneration Error	When using the built-in regenerative resistor, the jumper between the regenerative resistor terminals (B2 and B3) was removed.	Check to see if the jumper is connected between power supply terminals B2 and B3.*4	Correctly connect a jumper.	*1	C
	The External Regenerative Resistor or Regenerative Resistor Unit is not wired correctly, or was removed or disconnected.	Check the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.*4	Correct the wiring of the External Regenerative Resistor.		
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.320: Regenerative Overload	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	B
	The external regenerative resistance value or regenerative resistor capacity is too small, or there has been a continuous regeneration state.	Check the operating conditions and capacity again.	Change the regenerative resistance value or capacity. Recheck the operating conditions.	page 2-21	
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Actuator during operation.	Reconsider the system including the servo, machine, and operating conditions.	–	
	The setting of Pn600 (Regenerative Resistor Capacity) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn600.	Correct the setting of Pn600.	*1	
	The setting of Pn603 (Regenerative Resistor Capacity) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn603.	Correct the setting of Pn603.	*1	
	The external regenerative resistance is too high.	Check the regenerative resistance.	Change the regenerative resistance to a correct value or use an External Regenerative Resistor of an appropriate capacity.	page 2-21	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.330: Main Circuit Power Supply Wiring Error (Detected when the main circuit power supply is turned ON.)	The regenerative resistor was disconnected when the SERVOPACK power supply voltage was high.	Measure the resistance of the regenerative resistor using a measuring instrument.	If you are using the regenerative resistor built into the SERVOPACK, replace the SERVOPACK. If you are using an External Regenerative Resistor, replace the External Regenerative Resistor.	–	C
	DC power was supplied when an AC power supply input was specified in the settings.	Check the power supply to see if it is a DC power supply.	Correct the power supply setting to match the actual power supply.	*1	
	AC power was supplied when a DC power supply input was specified in the settings.	Check the power supply to see if it is an AC power supply.	Correct the power supply setting to match the actual power supply.		
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.400: Overvoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the AC/DC power supply voltage within the specified range.	–	C
	The power supply is not stable or was influenced by a lightning surge.	Measure the power supply voltage.	Improve the power supply conditions, install a surge absorber, and then turn the power supply OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
	The voltage for AC power supply was too high during acceleration or deceleration.	Check the power supply voltage and the speed and torque during operation.	Set the AC power supply voltage within the specified range.	–	
	The external regenerative resistance is too high for the operating conditions.	Check the operating conditions and the regenerative resistance.	Select a regenerative resistance value that is appropriate for the operating conditions and load.	page 2-21	
	The moment of inertia ratio or mass ratio exceeded the allowable value.	Check to see if the moment of inertia ratio or mass ratio is within the allowable range.	Increase the deceleration time, or reduce the load.	–	
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.410: Undervoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage went below the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	C
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–	
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*1	
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor to the DC reactor terminals (⊖1 and ⊖2) on the SERVOPACK.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.510: Overspeed (The motor exceeded the maximum speed.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the wiring of the Servomotor.	Make sure that the Servomotor is correctly wired.	–	B
	A reference value that exceeded the overspeed detection level was input.	Check the input reference.	Reduce the reference value. Or, adjust the gain.	–	
	The motor exceeded the maximum speed.	Check the waveform of the motor speed.	Reduce the speed reference input gain and adjust the servo gain. Or, reconsider the operating conditions.		
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.511: Encoder Output Pulse Overspeed	The encoder output pulse frequency exceeded the limit.	Check the encoder output pulse setting.	Decrease the setting of Pn212 (Number of Encoder Output Pulses).	*1	C
	The encoder output pulse frequency exceeded the limit because the motor speed was too high.	Check the encoder output pulse setting and the motor speed.	Reduce the motor speed.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.520: Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Check for abnormal Actuator noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the setting of Pn100 (Speed Loop Gain).	*1	C
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*1	
	The vibration detection level (Pn312) is not suitable.	Check that the vibration detection level (Pn312) is suitable.	Set a suitable vibration detection level (Pn312).	*1	
A.521: Autotuning Alarm (Vibration was detected while executing the custom tuning, Easy FFT, or the tuning-less function.)	The Actuator vibrated considerably while performing the tuning-less function.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio is within the allowable value. Or increase the load level or reduce the rigidity level in the tuning-less level settings.	*1	C
	The Actuator vibrated considerably while performing custom tuning or EasyFFT.	Check the waveform of the motor speed.	Check the operating procedure of corresponding function and implement corrections.	*1	
A.550: Maximum Speed Setting Error	The setting of Pn316 (Maximum Motor Speed) is greater than the maximum speed.	Check the setting of Pn316, and the upper limits of the maximum motor speed setting and the encoder output resolution setting.	Set Pn316 to a value that does not exceed the maximum motor speed.	*1	C
A.710: Instantaneous Overload A.720: Continuous Overload	The wiring is not correct or there is a faulty connection in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	*1	B
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Consider the following: • Reconsider the load and operating conditions. • Select a Servomotor or Actuator again.	–	
	An excessive load was applied during operation because the Servomotor or Actuator was not driven because of mechanical problems.	Check the operation reference and motor speed.	Correct the mechanical problem.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.730 and A.731: Dynamic Brake Overload (An excessive power consumption by the dynamic brake was detected.)	The Servomotor or Actuator was rotated by an external force.	Check the operation status.	Implement measures to ensure that the Servomotor or Actuator will not be rotated by an external force.	–	B
	When the Servomotor or Actuator was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor or Actuator command speed. • Decrease the moment of inertia ratio or mass ratio. • Reduce the frequency of stopping with the dynamic brake.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.740: Inrush Current Limiting Resistor Overload (The main circuit power supply was frequently turned ON and OFF.)	The allowable frequency of the inrush current limiting resistor was exceeded when the main circuit power supply was turned ON and OFF.	–	Reduce the frequency of turning the main circuit power supply ON and OFF.	–	C
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.7A1: Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.7A2: Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.7A3: Internal Temperature Sensor Error (An error occurred in the temperature sensor circuit.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.7Ab: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.810: Encoder Backup Alarm (Detected at the encoder, but only when an absolute encoder is used.)	The power to the absolute encoder was turned ON for the first time.	Check to see if the power supply was turned ON for the first time.	Set up the encoder.	*1	A
	The Encoder Cable was disconnected and then connected again.	Check to see if the power supply was turned ON for the first time.	Check the encoder connection and set up the encoder.		
	Power is not being supplied both from the control power supply (+5 V) from the SERVOPACK and from the battery power supply.	Check the encoder connector battery and the connector status.	Replace the battery or implement similar measures to supply power to the encoder, and set up the encoder.		
	A failure occurred in the encoder.	–	If the alarm still occurs after setting up the encoder again, the encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.820: Encoder Checksum Alarm (Detected at the encoder.)	A failure occurred in the encoder.	–	Set up the encoder again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	*1	A
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.830: Encoder Battery Alarm (The absolute encoder battery voltage was lower than the specified level.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*1	A
	The battery voltage is lower than the specified value.	Measure the battery voltage.	Replace the battery.	*1	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.840: Encoder Data Alarm (Detected at the encoder.)	The encoder malfunctioned.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	The encoder malfunctioned due to noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	–	
A.850: Encoder Overspeed (Detected at the encoder.)	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.860: Encoder Overheated (Detected at the encoder.)	The surrounding air temperature around the Servomotor or Actuator is too high.	Measure the surrounding air temperature around the Servomotor or Actuator.	Reduce the surrounding air temperature of the Servomotor or Actuator to 40° or less.	–	A
	The Servomotor or Actuator is operating outside the continuous duty zone.	Use the accumulated load ratio to check the load.	Operate the Servomotor or Actuator within the continuous duty zone.	*1	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.8A0: External Encoder Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.8A1: External Encoder Module Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–	
A.8A2: External Incremental Encoder Sensor Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–	C
A.8A3: External Absolute Encoder Position Error	A failure occurred in the external absolute encoder.	–	The external absolute encoder may be faulty. Refer to the encoder manufacturer's instruction manual for corrections.	–	C
A.8A5: External Encoder Overspeed	An overspeed error was detected in the external encoder.	Check the maximum speed of the external encoder.	Keep the external encoder below its maximum speed.	–	C
A.8A6: External Encoder Overheated	An overheating error was detected in the external encoder.	–	Replace the external encoder.	–	C
A.b33: Current Detection Error 3	A failure occurred in the current detection circuit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.b6A: MECHATROLINK Communications ASIC Error 1	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.b6b: MECHATROLINK Communications ASIC Error 2	A malfunction occurred in the MECHATROLINK communications section due to noise.	–	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–	C
	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.bF0: System Alarm 0	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF1: System Alarm 1	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF2: System Alarm 2	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF3: System Alarm 3	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF4: System Alarm 4	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF5: System Alarm 5	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF6: System Alarm 6	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF7: System Alarm 7	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.bF8: System Alarm 8	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.C10: Servomotor Out of Control (Detected when the servo is turned ON.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the Servomotor wiring.	Make sure that the Servomotor is correctly wired.	–	B
	A failure occurred in the encoder.	–	If the motor wiring is correct and the alarm still occurs after turning the power supply OFF and ON again, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.C80: Encoder Clear Error or Multiturn Limit Setting Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	B
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.C90: Encoder Communications Error	There is a faulty contact in the connector or the connector is not wired correctly for the encoder.	Check the condition of the encoder connector.	Reconnect the encoder connector and check the encoder wiring.	*1	B
	There is a cable disconnection or short-circuit in the encoder. Or, the cable impedance is outside the specified values.	Check the condition of the Encoder Cable.	Use the Encoder Cable within the specified specifications.	–	
	One of the following has occurred: corrosion caused by improper temperature, humidity, or gas, a short-circuit caused by entry of water drops or cutting oil, or faulty contact in connector caused by vibration.	Check the operating environment.	Improve the operating environment, and replace the cable. If the alarm still occurs, replace the SERVOPACK.	*1	
	A malfunction was caused by noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	*1	
	A failure occurred in the SERVOPACK.	–	Connect the Servomotor or Actuator to another SERVOPACK, and turn ON the control power supply. If no alarm occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.C91: Encoder Communications Position Data Acceleration Rate Error	Noise entered on the signal lines because the Encoder Cable is bent or the sheath is damaged.	Check the condition of the Encoder Cable and connectors.	Check the Encoder Cable to see if it is installed correctly.	*1	B
	The Encoder Cable is bundled with a high-current line or installed near a high-current line.	Check the installation condition of the Encoder Cable.	Confirm that there is no surge voltage on the Encoder Cable.	–	
	There is variation in the FG potential because of the influence of machines on the Actuator side, such as a welder.	Check the installation condition of the Encoder Cable.	Properly ground the machine to separate it from the FG of the encoder.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.C92: Encoder Communications Timer Error	Noise entered on the signal line from the encoder.	–	Implement countermeasures against noise for the encoder wiring.	*1	B
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor, Actuator, or encoder.	–	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.CA0: Encoder Parameter Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.Cb0: Encoder Echoback Error	The encoder is wired incorrectly or there is faulty contact.	Check the wiring of the encoder.	Make sure that the encoder is correctly wired.	*1	A
	The specifications of the Encoder Cable are not correct and noise entered on it.	–	Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	–	
	The Encoder Cable is too long and noise entered on it.	–	The Encoder Cable wiring distance must be 20 m max.	–	
	There was variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Check the condition of the Encoder Cable and connectors.	Properly ground the machine to separate it from the FG of the encoder.	–	
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor, Actuator, or encoder.	–	
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the Servomotor, Actuator, or encoder may be faulty. Consult Harmonic Drive Systems Inc.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.CC0: Multiturn Limit Disagreement	The multiturn limit of the encoder is different from that of the SERVOPACK. Or, the multiturn limit of the SERVOPACK has been changed.	Check the setting of Pn205 in the SERVOPACK.	Set Pn205 to a value that matches the specifications of the Servomotor or Actuator you are using. For details, refer to technical documents on the SHA-Y Series of AC Servo Actuators from Harmonic Drive Systems Inc.	–	A
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.CF1: Reception Failed Error in Feedback Option Module Communications	The cable between the Serial Converter Unit and SERVOPACK is not wired correctly or there is a faulty contact.	Check the wiring of the external encoder.	Correctly wire the cable between the Serial Converter Unit and SERVOPACK.	*1	C
	A specified cable is not being used between Serial Converter Unit and SERVOPACK.	Check the wiring specifications of the external encoder.	Use a specified cable.	–	
	The cable between the Serial Converter Unit and SERVOPACK is too long.	Measure the length of the cable that connects the Serial Converter Unit.	The length of the cable between the Serial Converter Unit and SERVOPACK must be 20 m or less.	–	
	The sheath on cable between the Serial Converter Unit and SERVOPACK is broken.	Check the cable that connects the Serial Converter Unit.	Replace the cable between the Serial Converter Unit and SERVOPACK.	–	
A.CF2: Timer Stopped Error in Feedback Option Module Communications	Noise entered the cable between the Serial Converter Unit and SERVOPACK.	–	Correct the wiring around the Serial Converter Unit, e.g., separate I/O signal lines from the Main Circuit Cables or ground.	–	C
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–	
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.d00: Position Deviation Overflow (The setting of Pn520 (Excessive Position Deviation Alarm Level) was exceeded by the position deviation while the servo was ON.)	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty contacts in the wiring for the Servomotor and encoder.	–	C
	The position command speed is too fast.	Reduce the position command speed and try operating the SERVOPACK.	Reduce the position reference speed or the reference acceleration rate, or reconsider the electronic gear ratio.	*1	
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–	
	The setting of Pn520 (Excessive Position Deviation Alarm Level) is too low for the operating conditions.	Check Pn520 (Excessive Position Deviation Alarm Level) to see if it is set to an appropriate value.	Optimize the setting of Pn520.	*1	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.d01: Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Excessive Position Deviation Alarm Level at Servo ON) while the servo was OFF.	Check the position deviation while the servo is OFF.	Optimize the setting of Pn526 (Excessive Position Deviation Alarm Level at Servo ON).	*1	C
A.d02: Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 (Speed Limit Level at Servo ON) will limit the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Excessive Position Deviation Alarm Level) is exceeded.	–	Optimize the setting of Pn520 (Excessive Position Deviation Alarm Level). Or, adjust the setting of Pn529 (Speed Limit Level at Servo ON).	*1	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.d10: Motor-Load Position Deviation Overflow	The motor direction and external encoder installation orientation are backward.	Check the motor direction and the external encoder installation orientation.	Install the external encoder in the opposite direction, or change the setting of Pn002 = n.X□□□ (External Encoder Usage) to reverse the direction.	*1	C
	There is an error in the connection between the load (e.g., stage) and external encoder coupling.	Check the coupling of the external encoder.	Check the mechanical coupling.	–	
A.E02: MECHATROLINK Internal Synchronization Error 1	The MECHATROLINK transmission cycle fluctuated.	–	Remove the cause of transmission cycle fluctuation at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E40: MECHATROLINK Transmission Cycle Setting Error	The setting of MECHATROLINK transmission cycle is outside of the specified range.	Check the setting of the MECHATROLINK transmission cycle.	Set the MECHATROLINK transmission cycle to an appropriate value.	–	C
A.E41: MECHATROLINK Communications Data Size Setting Error	The number of transmission bytes set on DIP switch S3 is not correct.	Check the MECHATROLINK communications data size of the host controller.	Reset DIP switch S3 to change the number of transmission bytes to an appropriate value.	*1	C
A.E42: MECHATROLINK Station Address Setting Error	The station address is outside of the setting range.	Check rotary switches S1 and S2 to see if the station address is between 03 and EF.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.	*1	C
	Two or more stations on the communications network have the same address.	Check to see if two or more stations on the communications network have the same address.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.		
A.E50*5: MECHATROLINK Synchronization Error	The WDT data in the host controller was not updated normally.	Check to see if the WDT data is being updated at the host controller.	Correctly update the WDT data at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.E51: MECHATROLINK Synchronization Failed	The WDT data at the host controller was not updated correctly at the start of synchronous communications, so synchronous communications could not be started.	Check to see if the WDT data is being updated in the host controller.	Correctly update the WDT data at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E60*5: Reception Error in MECHATROLINK Communications	MECHATROLINK wiring is not correct.	Check the MECHATROLINK wiring.	Correct the MECHATROLINK Communications Cable wiring. Correctly connect the terminator.	–	C
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E61: Synchronization Interval Error in MECHATROLINK Transmission Cycle	The MECHATROLINK transmission cycle fluctuated.	Check the setting of the MECHATROLINK transmission cycle.	Remove the cause of transmission cycle fluctuation at the host controller.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.E63: MECHATROLINK Synchronization Frame Not Received	MECHATROLINK wiring is not correct.	Check the Servomotor wiring.	Correct the MECHATROLINK Communications Cable wiring.	–	C
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.E72: Feedback Option Module Detection Failure	There is a faulty connection between the SERVOPACK and the Feedback Option Module.	Check the connection between the SERVOPACK and the Feedback Option Module.	Correctly connect the Feedback Option Module.	–	C
	The Feedback Option Module was disconnected.	–	Reset the Option Module configuration error and turn the power supply to the SERVOPACK OFF and ON again.	*1	
	A failure occurred in the Feedback Option Module.	–	Replace the Feedback Option Module.	–	
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	
A.Eb1: Safety Function Signal Input Timing Error	The delay between activation of the /HWBB1 and /HWBB2 input signals for the HWBB was ten second or longer.	Measure the time delay between the /HWBB1 and /HWBB2 signals.	The output signal circuits or devices for /HWBB1 and /HWBB2 or the SERVOPACK input signal circuits may be faulty. Alternatively, the input signal cables may be disconnected. Check to see if any of these items are faulty or have been disconnected.	–	C
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–	

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.EC8: Gate Drive Error 1 (An error occurred in the gate drive circuit.) A.EC9: Gate Drive Error 2 (An error occurred in the gate drive circuit.)	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.Ed1: Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Check the Servomotor or Actuator status when the command is executed.	Execute the SV_ON or SENS_ON command only when the Servomotor or Actuator is not operating.	–	C
		• For fully-closed loop control, check the status of the external encoder when the command is executed. • For other types of control, check the status of the encoder when the command is executed.	Execute the SENS_ON command only when an external encoder or an encoder is connected.	–	
A.F10: Power Supply Line Open Phase (The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.)	The three-phase power supply wiring is not correct.	Check the power supply wiring.	Make sure that the power supply is correctly wired.	*1	C
	The three-phase power supply is unbalanced.	Measure the voltage for each phase of the three-phase power supply.	Balance the power supply by changing phases.	–	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	
FL-1*5: System Alarm FL-2*5: System Alarm FL-3*5: System Alarm FL-4*5: System Alarm FL-5*5: System Alarm FL-6*5: System Alarm	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
CPF00: Digital Operator Communications Error 1	There is a faulty connection between the Digital Operator and the SERVOPACK.	Check the connector contact.	Disconnect the connector and insert it again. Or, replace the cable.	–	C
	A malfunction was caused by noise.	–	Keep the Digital Operator or the cable away from sources of noise.	–	
CPF01: Digital Operator Communications Error 2	A failure occurred in the Digital Operator.	–	Disconnect the Digital Operator and then connect it again. If the alarm still occurs, the Digital Operator may be faulty. Replace the Digital Operator.	–	C
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Detection Conditions
If either of the following conditions is detected, an alarm will occur.

- $\text{Pn533 [min}^{-1}\text{]} \times \dfrac{\text{Encoder resolution}}{6 \times 10^5} \leq \dfrac{\text{Pn20E}}{\text{Pn210}}$

- $\text{Maximum motor speed [min}^{-1}\text{]} \times \dfrac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \dfrac{\text{Pn20E}}{\text{Pn210}}$

*3. Detection Conditions
If either of the following conditions is detected, an alarm will occur.

- $\text{Rated motor speed [min}^{-1}\text{]} \times 1/3 \times \dfrac{\text{Encoder resolution}}{6 \times 10^5} \leq \dfrac{\text{Pn20E}}{\text{Pn210}}$

- $\text{Maximum motor speed [min}^{-1}\text{]} \times \dfrac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \dfrac{\text{Pn20E}}{\text{Pn210}}$

*4. The SERVOPACK will fail if the External Regenerative Resistor or Regenerative Resistor Unit is connected while the jumper is connected between the B2 and B3 terminals.

*5. These alarms are not stored in the alarm history. They are only displayed on the panel display.

3.2.4 Warning Displays

If a warning occurs in the SERVOPACK, a warning number will be displayed on the panel display. Warnings are displayed to warn you before an alarm occurs.

3.2.5 List of Warnings

The list of warnings gives the warning name and warning meaning in order of the warning numbers.

Warning Number	Warning Name	Meaning	Resetting
A.900	Position Deviation Overflow	The position deviation exceeded the percentage set with the following formula: (Pn520 × Pn51E/100)	Required.
A.901	Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	Required.
A.910	Overload	This warning occurs before an overload alarm (A.710 or A.720) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.911	Vibration	Abnormal vibration was detected during motor operation. The detection level is the same as A.520. Set whether to output an alarm or a warning by setting Pn310 (Vibration Detection Switch).	Required.
A.912	Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Required.
A.913	Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Required.
A.920	Regenerative Overload	This warning occurs before an A.320 alarm (Regenerative Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.921	Dynamic Brake Overload	This warning occurs before an A.731 alarm (Dynamic Brake Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.923	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Required.
A.930	Absolute Encoder Battery Error	This warning occurs when the voltage of absolute encoder's battery is low.	Required.
A.94A	Data Setting Warning 1 (Parameter Number Error)	There is an error in the parameter number for a Data Setting Warning 1 (Parameter Number) command.	Automatically reset.*
A.94b	Data Setting Warning 2 (Out of Range)	The command data is out of range.	Automatically reset.*
A.94C	Data Setting Warning 3 (Calculation Error)	A calculation error was detected.	Automatically reset.*
A.94d	Data Setting Warning 4 (Parameter Size)	The data sizes do not match.	Automatically reset.*
A.94E	Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Required.
A.95A	Command Warning 1 (Unsatisfied Command Conditions)	A command was sent when the conditions for sending a command were not satisfied.	Automatically reset.*

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Warning Number	Warning Name	Meaning	Resetting
A.95b	Command Warning 2 (Unsupported Command)	An unsupported command was sent.	Automatically reset.*
A.95d	Command Warning 4 (Command Interference)	There was command interference, particularly latch command interference.	Automatically reset.*
A.95E	Command Warning 5 (Subcommand Not Possible)	The subcommand and main command interfere with each other.	Automatically reset.*
A.95F	Command Warning 6 (Undefined Command)	An undefined command was sent.	Automatically reset.*
A.960	MECHATROLINK Communications Warning	A communications error occurred during MECHATROLINK communications.	Required.
A.971	Undervoltage	This warning occurs before an A.410 alarm (Undervoltage) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.97A	Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	Automatically reset.*
A.97b	Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the allowable setting range.	Automatically reset.*
A.9A0	Overtravel	Overtravel was detected while the servo was ON.	Required.
A.9b0	Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	Required.

* If using the commands for the MECHATROLINK-III standard servo profile, the warning will automatically be cleared after the correct command is received. If you use MECHATROLINK-II-compatible profile commands, send an ALM_CLR (Clear Warning or Alarm) command to clear the warning.

Note: Use Pn008 = n.□X□□ (Warning Detection Selection) to control warning detection.
However, the following warnings are not affected by the setting of Pn008 = n.□X□□ and other parameter settings are required in addition to Pn008 = n.□X□□.

Warning	Parameters That Must Be Set to Select Warning Detection	Reference
A.911	Pn310 = n.□□□X (Vibration Detection Setting)	*
A.923	– (Not affected by the setting of Pn008 = n.□X□□.)	–
A.930	Pn008 = n.□□□X (Low Battery Voltage Alarm/Warning Selection)	*
A.94A to A.960 and A.97A to A.97b	Pn800=n.□□X□ (Warning Check Masks)	page 4-44
A.971	Pn008 = n.□□X□ (Function Selection for Undervoltage) (Not affected by the setting of Pn008 = n.□X□□.)	*
A.9A0	Pn00D = n.X□□□ (Overtravel Warning Detection Selection) (Not affected by the setting of Pn008 = n.□X□□.)	*
A.9b0	Pn00F = n.□□□X (Preventative Maintenance Selection)	*

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

3.2.6 Troubleshooting Warnings

The following warning table gives the warning name, cause, confirmation method, correction, reference, and inquiry location in order of the alarm numbers.

Warning Inquiry Locations

Warnings are classified in the following three groups. The inquiry location depends on the warning group.

Contact the specified inquiry location if you cannot solve a problem with the corrections given in the table.

A: Warning Group: Motor and Encoder Warnings
Inquiries: Harmonic Drive Systems Inc.

B: Warning Group: Motor, Encoder, and SERVOPACK Warnings
Inquiries: Harmonic Drive Systems Inc. or your Yaskawa representative

C: Warning Group: SERVOPACK Warnings
Inquiries: Your Yaskawa representative

Warning Troubleshooting Table

Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.900: Position Deviation Overflow	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty connections in the wiring for the Servomotor and encoder.	–	C
	A SERVOPACK gain is too low.	Check the SERVOPACK gains.	Increase the servo gain, e.g., by using autotuning without a host reference.	*	
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–	
	The excessive position deviation alarm level (Pn520 × Pn51E/100) is too low for the operating conditions.	Check excessive position deviation alarm level (Pn520 × Pn51E/100) to see if it is set to an appropriate value.	Optimize the settings of Pn520 and Pn51E.	*	
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.901: Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	–	Optimize the setting of Pn528 (Excessive Position Error Warning Level at Servo ON).	–	C
A.910: Overload (warning before an A.710 or A.720 alarm occurs)	The wiring is not correct or there is a faulty connection in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	–	B
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Consider the following: • Reconsider the load and operating conditions. • Select a Servomotor or Actuator again.	–	
	An excessive load was applied during operation because the Servomotor was not driven because of mechanical problems.	Check the operation reference and motor speed.	Remove the mechanical problem.	–	
	The overload warning level (Pn52B) is not suitable.	Check that the overload warning level (Pn52B) is suitable.	Set a suitable overload warning level (Pn52B).	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.911: Vibration	Abnormal vibration was detected during Servomotor or Actuator operation.	Check for abnormal Servomotor or Actuator noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the servo gain with custom tuning.	*	C
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*	
	The vibration detection level (Pn312) is not suitable.	Check that the vibration detection level (Pn312) is suitable.	Set a suitable vibration detection level (Pn312).	*	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.912: Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.913: Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*	C
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–	
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–	
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.920: Regenerative Overload (warning before an A.320 alarm occurs)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	B
	There is insufficient external regenerative resistance, regenerative resistor capacity, or SERVOPACK capacity, or there has been a continuous regeneration state.	Check the operating conditions and capacity again.	Change the regenerative resistance value, regenerative resistance capacity, or SERVOPACK capacity. Recheck the operating conditions.	page 2-21	
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor or Actuator during operation.	Reconsider the system including the servo, machine, and operating conditions.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.921: Dynamic Brake Overload (warning before an A.731 alarm occurs)	The Servomotor or Actuator was rotated by an external force.	Check the operation status.	Implement measures to ensure that the Servomotor or Actuator will not be rotated by an external force.	–	B
	When the Servomotor or Actuator was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor or Actuator command speed. • Decrease the moment of inertia or mass. • Reduce the frequency of stopping with the dynamic brake.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.923: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–	C
A.930: Absolute Encoder Battery Error (The absolute encoder battery voltage was lower than the specified level.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*	B
	The battery voltage is lower than the specified value.	Measure the battery voltage.	Replace the battery.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.94A: Data Setting Warning 1 (Parameter Number Error)	An invalid parameter number was used.	Check the command that caused the warning.	Use the correct parameter number.	–	C
A.94b: Data Setting Warning 2 (Out of Range)	The set command data was clamped to the minimum or maximum value of the setting range.	Check the command that caused the warning.	Set the parameter within the setting range.	–	C
A.94C: Data Setting Warning 3 (Calculation Error)	The calculation result of the setting is not correct.	Check the command that caused the warning.	Set the parameter within the setting range.	–	C
A.94d: Data Setting Warning 4 (Parameter Size)	The parameter size set in the command is not correct.	Check the command that caused the warning.	Set the correct parameter size.	–	C

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.94E: Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Check the command that caused the warning.	Change the setting of Pn850 or the LT_MOD data for the LTMOD_ON command sent by the host controller to an appropriate value. (This applies when using the MECHATROLINK-II-compatible profile.)	–	C
A.95A: Command Warning 1 (Unsatisfied Command Conditions)	The command conditions are not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	–	C
A.95b: Command Warning 2 (Unsupported Command)	An unsupported command was received.	Check the command that caused the warning.	Do not send unsupported commands.	–	C
A.95d: Command Warning 4 (Command Interference)	The command sending conditions for latch-related commands was not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	–	C
A.95E: Command Warning 5 (Subcommand Not Possible)	The command sending conditions for subcommands was not satisfied.	Check the command that caused the warning.	Send the command after the conditions are satisfied.	–	C
A.95F: Command Warning 6 (Undefined Command)	An undefined command was sent.	Check the command that caused the warning.	Do not send undefined commands.	–	C
A.960: MECHATROLINK Communications Warning	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK communications cable wiring.	*	C
	A MECHATROLINK data reception error occurred due to noise.	Confirm the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference	Inquiries
A.971: Undervoltage	For a 200-V SERVOPACK, the AC power supply voltage dropped below 140 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–	C
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–	
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*	
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor.	*	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–	
A.97A: Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	–	Send the command after the command conditions are satisfied.	–	C
A.97b: Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the setting range.	–	Set the command data within the setting ranges.	–	C
A.9A0: Overtravel (Overtravel status was detected.)	Overtravel was detected while the servo was ON.	Check the status of the overtravel signals on the input signal monitor.	Even if an overtravel signal is not shown by the input signal monitor, momentary overtravel may have been detected. Take the following precautions. • Do not specify movements that would cause overtravel from the host controller. • Check the wiring of the overtravel signals. • Implement countermeasures against noise.	*	C
A.9b0: Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	–	Replace the part. Contact your Yaskawa representative for replacement.	*	C

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

3.2.7 Troubleshooting Based on the Operation and Conditions of the Servomotor or Actuator

This section provides troubleshooting based on the operation and conditions of the Servomotor or Actuator, including causes and corrections.

Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Does Not Start	The control power supply is not turned ON.	Measure the voltage between control power supply terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the control power supply is turned ON.	–
	The main circuit power supply is not turned ON.	Measure the voltage across the main circuit power input terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the main circuit power supply is turned ON.	–
	The I/O signal connector (CN1) pins are not wired correctly or are disconnected.	Turn OFF the power supply to the servo system. Check the wiring condition of the I/O signal connector (CN1) pins.	Correct the wiring of the I/O signal connector (CN1) pins.	*1
	The wiring for the Servomotor Main Circuit Cables or Encoder Cable is disconnected.	Check the wiring conditions.	Turn OFF the power supply to the servo system. Wire the cable correctly.	–
	There is an overload on the Servomotor or Actuator.	Operate the Servomotor or Actuator with no load and check the load status.	Turn OFF the power supply to the servo system. Reduce the load or replace the Servomotor or Actuator with a Servomotor or Actuator with a larger capacity.	–
	There is a mistake in the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Check the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Correctly allocate the input signals (Pn50A, Pn50B, Pn511, and Pn516).	*1
	The SV_ON command was not sent.	Check the commands sent from the host controller.	Send the SV_ON command from the host controller.	–
	The SENS_ON (Turn ON Sensor) command was not sent.	Check the commands sent from the host controller.	Send the commands to the SERVOPACK in the correct sequence.	–
	The P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal is still OFF.	Check the P-OT and N-OT signals.	Turn ON the P-OT and N-OT signals.	*1
	The safety input signals (/HWBB1 or /HWBB2) were not turned ON.	Check the /HWBB1 and /HWBB2 input signals.	Turn ON the /HWBB1 and /HWBB2 input signals. If you are not using the safety function, connect the Safety Jumper Connector (provided as an accessory) to CN8.	*1

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Does Not Start	The FSTP (Forced Stop Input) signal is still OFF.	Check the FSTP signal.	• Turn ON the FSTP signal. • If you will not use the function to force the motor to stop, set Pn516 = n.□□□X (FSTP (Forced Stop Input) Signal Allocation) to disable the signal.	*1
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Servomotor or Actuator Moves Instantaneously, and Then Stops	There is a mistake in the Servomotor wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Servomotor correctly.	–
	There is a mistake in the encoder wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the cable correctly.	–
Servomotor or Actuator Operation Is Unstable	There is a faulty connection in the Servomotor wiring.	The connector connections for the power line (U, V, and W phases) and the encoder may be unstable. Turn OFF the power supply to the servo system. Check the wiring.	Tighten any loose terminals or connectors and correct the wiring.	–
Servomotor or Actuator Moves without a Reference Input	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Dynamic Brake Does Not Operate	The setting of Pn001 = n.□□□X (Servo OFF or Alarm Group 1 Stopping Method) is not suitable.	Check the setting of Pn001 = n.□□□X.	Set Pn001 = n.□□□X correctly.	–
	The dynamic brake resistor is disconnected.	Check the moment of inertia, motor speed, and dynamic brake frequency of use. If the moment of inertia, motor speed, or dynamic brake frequency of use is excessive, the dynamic brake resistance may be disconnected.	Turn OFF the power supply to the servo system. Replace the SERVOPACK. To prevent disconnection, reduce the load.	–
	There was a failure in the dynamic brake drive circuit.	–	There is a defective component in the dynamic brake circuit. Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor or Actuator*2	The Servomotor or Actuator vibrated considerably while performing the tuning-less function with the default settings.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio is within the allowable value. Or increase the load level or reduce the rigidity level in the tuning-less level settings. If the situation is not improved, disable the tuning-less function (i.e., set Pn170 to n.□□□0) and execute autotuning either with or without a host reference.	*1
	The machine mounting is not secure.	Turn OFF the power supply to the servo system. Check the mounting state of the Servomotor or Actuator.	Tighten the mounting screws.	–
		Turn OFF the power supply to the servo system. Check to see if there is misalignment in the coupling.	Align the coupling.	–
		Turn OFF the power supply to the servo system. Check to see if the coupling is balanced.	Balance the coupling.	–
	The bearings are defective.	Turn OFF the power supply to the servo system. Check for noise and vibration around the bearings.	Consult Harmonic Drive Systems Inc.	–
	There is a vibration source at the driven machine.	Turn OFF the power supply to the servo system. Check for any foreign matter, damage, or deformation in the machine's moving parts.	Consult with the machine manufacturer.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor or Actuator*2	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	The Encoder Cable must be no longer than 20 m.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Check to see if there is noise interference on the signal line from the encoder.	Turn OFF the power supply to the servo system. Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor or Actuator installation (mounting surface precision, securing state, and alignment).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–
	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor or Actuator Vibrates at Frequency of Approx. 200 to 400 Hz.	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*1
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
Large Motor Speed Overshoot on Starting and Stopping	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*1
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
	The torque reference is saturated.	Check the waveform of the torque reference.	Use the mode switch.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the signal line from the encoder.	Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Check to see if vibration from the machine occurred. Check the mounting state of the Servomotor or Actuator.	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–
	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	Host Controller Multiturn Data or Absolute Encoder Position Data Reading Error	Check the error detection section of the host controller.	Correct the error detection section of the host controller.	–
		Check to see if the host controller is executing data parity checks.	Perform parity checks for the multiturn data or absolute encoder position data.	–
		Check for noise interference in the cable between the SERVOPACK and the host controller.	Implement countermeasures against noise and then perform parity checks again for the multiturn data or absolute encoder position data.	–
	The multiturn limit settings do not agree between the host controller and Pn205.	Check the multiturn limit settings on the host controller and in Pn205.	Set the same the multiturn limit setting on the host controller and in Pn205.	*1

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Problem	Possible Cause	Confirmation	Correction	Reference
Overtravel Occurred	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal was input.	Check the external power supply (+24 V) voltage for the input signals.	Correct the external power supply (+24 V) voltage for the input signals.	–
		Check the operating condition of the overtravel limit switches.	Make sure that the overtravel limit switches operate correctly.	–
		Check the wiring of the overtravel limit switches.	Correct the wiring of the overtravel limit switches.	*1
		Check the settings of the overtravel input signal allocations (Pn50A/ Pn50B).	Set the parameters to correct values.	*1
	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal malfunctioned.	Check for fluctuation in the external power supply (+24 V) voltage for the input signals.	Eliminate fluctuation from the external power supply (+24 V) voltage for the input signals.	–
		Check to see if the operation of the overtravel limit switches is unstable.	Stabilize the operating condition of the overtravel limit switches.	–
		Check the wiring of the overtravel limit switches (e.g., check for cable damage and loose screws).	Correct the wiring of the overtravel limit switches.	–
	There is a mistake in the allocation of the P-OT or N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal in Pn50A = n.X□□□ or Pn50B = n.□□□X.	Check to see if the P-OT signal is allocated in Pn50A = n.X□□□.	If another signal is allocated in Pn50A =n.X□□□, allocate the P-OT signal instead.	*1
		Check to see if the N-OT signal is allocated in Pn50B = n.□□□X.	If another signal is allocated in Pn50B =n.□□□X, allocate the N-OT signal instead.	
	The selection of the Servomotor stopping method is not correct.	Check the servo OFF stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*1
		Check the torque control stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	
Improper Stop Position for Overtravel (OT) Signal	The limit switch position and dog length are not appropriate.	–	Install the limit switch at the appropriate position.	–
	The overtravel limit switch position is too close for the coasting distance.	–	Install the overtravel limit switch at the appropriate position.	–
Position Deviation (without Alarm)	The encoder was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor or Actuator side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Position Deviation (without Alarm)	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor or Actuator installation (mounting surface precision, securing state, and alignment).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or Actuator.	–
	The coupling between the machine and Servomotor or machine and Actuator is not suitable.	Turn OFF the power supply to the servo system. Check to see if position offset occurs at the coupling between machine and Servomotor or machine and Actuator.	Correctly secure the coupling between the machine and Servomotor or machine and Actuator.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair cables or screened twisted-pair cables with conductors of at least 0.12 mm^2 (stranded wire).	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–
	An encoder fault occurred. (The pulse count does not change.)	–	Turn OFF the power supply to the servo system. Consult Harmonic Drive Systems Inc.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Servomotor or Actuator Overheated	The surrounding air temperature is too high.	Measure the surrounding air temperature around the Servomotor or Actuator.	Reduce the surrounding air temperature to 40°C or less.	–
	The Servomotor or Actuator surface is dirty.	Turn OFF the power supply to the servo system. Visually check the surface for dirt.	Clean dirt, dust, and oil from the surface.	–
	There is an overload on the Servomotor or Actuator.	Check the load status with a monitor.	If there is an overload, reduce the load or select SERVOPACK and Servomotor or Actuator models with larger capacities.	–

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Contact Harmonic Drive Systems Inc. if you cannot solve a problem with the corrections given in the table.

Parameter Lists

4

This chapter provides information on the parameters.

4.1 SERVOPACKs with MECHATROLINK-II Communications References

4.1.1 Interpreting the Parameter Lists

Indicates when a change to the parameter will be effective.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	After restart	Setup	–

There are the following two classifications.
- Setup
- Tuning

Refer to the following manual for details.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

	Rotation Direction Selection		Reference
n.□□□X	0	Use CCW as the forward direction.	*1
	1	Use CW as the forward direction. (Reverse Rotation Mode)	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected		Reference
n.X□□□	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.	*1
	1	Reserved settings (Do not use.)	

4.1.2 List of Parameters

The following table lists the parameters.

Note: Do not change the following parameters from their default settings.
- Reserved parameters
- Parameters not given in this manual

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	After restart	Setup	–

n.□□□X	Rotation Direction Selection		Reference
	0	Use CCW as the forward direction.	*1
	1	Use CW as the forward direction. (Reverse Rotation Mode)	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected		Reference
	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.	*1
	1	Reserved settings (Do not use.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn001	2	Application Function Selections 1	0000h to 1142h	–	0000h	After restart	Setup	–

n.□□□X	Motor Stopping Method for Servo OFF and Group 1 Alarms		Reference
	0	Stop the motor by applying the dynamic brake.	*1
	1	Stop the motor by the applying dynamic brake and then release the dynamic brake.	
	2	Coast the motor to a stop without the dynamic brake.	

n.□□X□	Overtravel Stopping Method		Reference
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then servo-lock the motor.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A and then servo-lock the motor.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

n.□X□□	Main Circuit Power Supply AC/DC Input Selection		Reference
	0	Input AC power as the main circuit power supply using the L1, L2, and L3 terminals (do not use shared converter).	*1
	1	Input DC power as the main circuit power supply using the B1/⊕ and ⊖ 2 terminals or the B1 and ⊖ 2 terminals (use an external converter or the shared converter).	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn002	2	Application Function Selections 2	0000h to 4213h	–	0000 h	After restart	Setup	–

n.□□□X	MECHATROLINK Command Position and Speed Control Option		Reference
	0	Ignore the settings of P_TLIM, N_TLIM, and TFF.	*2
	1	Use P_TLIM and N_TLIM as torque limits.	
	2	Use TFF as a torque feedback input.	
	3	Use P_TLIM or N_TLIM as the torque limit when P_CL or N_CL in the OPTION field is ON.	

n.□□X□	Torque Control Option		Reference
	0	Ignore the setting of the speed limit for torque control (VLIM).	*2
	1	Use the speed limit for torque control (VLIM) as the speed limit.	

n.□X□□	Encoder Usage		Reference
	0	Use the encoder according to encoder specifications.	*1
	1	Use the encoder as an incremental encoder.	
	2	Use the encoder as a single-turn absolute encoder.	

n.X□□□	External Encoder Usage		Reference
	0	Do not use an external encoder.	–
	1	The external encoder moves in the forward direction for CCW motor rotation.	
	2	Reserved setting (Do not use.)	
	3	The external encoder moves in the reverse direction for CCW motor rotation.	
	4	Reserved setting (Do not use.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn006	2	Application Function Selections 6	0000h to 105Fh	–	0002h	Immediately	Setup	*1

n.□□XX	Analog Monitor 1 Signal Selection	
	00	Motor speed (1 V/1,000 min^{-1})
	01	Speed reference (1 V/1,000 min^{-1})
	02	Torque reference (1 V/100% rated torque)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
	06	Reserved setting (Do not use.)
	07	Load-motor position deviation (0.01 V/reference unit)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
	0A	Torque feedforward (1 V/100% rated torque)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main circuit DC voltage
	11 to 5F	Reserved settings (Do not use.)
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn007	2	Application Function Selections 7	0000h to 105Fh	–	0000h	Immediately	Setup	*1

Pn007:

Digit	Value	Analog Monitor 2 Signal Selection
n.□□XX	00	Motor speed (1 V/1,000 min^{-1})
	01	Speed reference (1 V/1,000 min^{-1})
	02	Torque reference (1 V/100% rated torque)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
	06	Reserved setting (Do not use.)
	07	Load-motor position deviation (0.01 V/reference unit)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
	0A	Torque feedforward (1 V/100% rated torque)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main circuit DC voltage
	11 to 5F	Reserved settings (Do not use.)

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn008	2	Application Function Selections 8	0000h to 7121h	–	4000h	After restart	Setup	–

Pn008:

Digit	Value	Low Battery Voltage Alarm/Warning Selection	Reference
n.□□□X	0	Output alarm (A.830) for low battery voltage.	*1
	1	Output warning (A.930) for low battery voltage.	

Digit	Value	Function Selection for Undervoltage	Reference
n.□□X□	0	Do not detect undervoltage.	*1
	1	Detect undervoltage warning and limit torque at host controller.	
	2	Detect undervoltage warning and limit torque with Pn424 and Pn425 (i.e., only in SERVOPACK).	

Digit	Value	Warning Detection Selection	Reference
n.□X□□	0	Detect warnings.	page 3-32
	1	Do not detect warnings except for A.971.	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn009	2	Application Function Selections 9	0000h to 0121h	–	0010h	After restart	Tuning	–

n.□□□X	Reserved parameter (Do not change.)

	Current Control Mode Selection		Reference
n.□□X□	0	Use current control mode 1.	*1
	1	• SERVOPACK Models SGD7S-3R8A and -5R5A: Use current control mode 1. • SERVOPACK Models SGD7S-120A, -180A, and -330A: Use current control mode 2.	
	2	Use current control mode 2.	

	Speed Detection Method Selection		Reference
n.□X□□	0	Use speed detection 1.	*1
	1	Use speed detection 2.	

n.X□□□	Reserved parameter (Do not change.)

Pn00A	2	Application Function Selections A	0000h to 1044h	–	0001h	After restart	Setup	–

	Motor Stopping Method for Group 2 Alarms		Reference
n.□□□X	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

	Stopping Method for Forced Stops		Reference
n.□□X□	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00B	2	Application Function Selections B	0000h to 1121h	–	0000h	After restart	Setup	–

n.□□□X	Operator Parameter Display Selection		Reference
	0	Display only setup parameters.	*1
	1	Display all parameters.	

n.□□X□	Motor Stopping Method for Group 2 Alarms		Reference
	0	Stop the motor by setting the speed reference to 0.	*1
	1	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	
	2	Set the stopping method with Pn00A = n.□□□X.	

n.□X□□	Power Input Selection for Three-phase SERVOPACK		Reference
	0	Use a three-phase power supply input.	*1
	1	Use a three-phase power supply input as a single-phase power supply input.	

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00C	2	Application Function Selections C	0000h to 0131h	–	0000h	After restart	Setup	*1

n.□□□X	Function Selection for Test without a Motor	
	0	Disable tests without a motor.
	1	Enable tests without a motor.

n.□□X□	Encoder Resolution for Tests without a Motor	
	0	Use 13 bits.
	1	Use 20 bits.
	2	Use 22 bits.
	3	Use 24 bits.

n.□X□□	Encoder Type Selection for Tests without a Motor	
	0	Use an incremental encoder.
	1	Use an absolute encoder.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00D	2	Application Function Selections D	0000h to 1001h	–	0000h	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Overtravel Warning Detection Selection	
	0	Do not detect overtravel warnings.
	1	Detect overtravel warnings.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00F	2	Application Function Selections F	0000h to 2011h	–	0000h	After restart	Setup	–

n.□□□X	Preventative Maintenance Warning Selection		Reference
	0	Do not detect preventative maintenance warnings.	*1
	1	Detect preventative maintenance warnings.	
n.□□X□	Reserved parameter (Do not change.)		
n.□X□□	Reserved parameter (Do not change.)		
n.X□□□	Reserved parameter (Do not change.)		

Pn021	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn022	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn040	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn081	2	Application Function Selections 81	0000h to 1111h	–	0000h	After restart	Setup	*1

n.□□□X	Phase-C Pulse Output Selection	
	0	Output phase-C pulses only in the forward direction.
	1	Output phase-C pulses in both the forward and reverse directions.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn100	2	Speed Loop Gain	10 to 20,000	0.1 Hz	400	Immediately	Tuning	*1
Pn101	2	Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	Immediately	Tuning	*1
Pn102	2	Position Loop Gain	10 to 20,000	0.1/s	400	Immediately	Tuning	*1
Pn103	2	Moment of Inertia Ratio	0 to 20,000	1%	100	Immediately	Tuning	*1
Pn104	2	Second Speed Loop Gain	10 to 20,000	0.1 Hz	400	Immediately	Tuning	*1
Pn105	2	Second Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	Immediately	Tuning	*1
Pn106	2	Second Position Loop Gain	10 to 20,000	0.1/s	400	Immediately	Tuning	*1
Pn109	2	Feedforward	0 to 100	1%	0	Immediately	Tuning	*1
Pn10A	2	Feedforward Filter Time Constant	0 to 6,400	0.01 ms	0	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn10B	2	Gain Application Selections	0000h to 5334h	–	0000h	–	Setup	–

n.□□□X	Mode Switching Selection		When Enabled	Reference
	0	Use the internal torque reference as the condition (level setting: Pn10C).	Immediately	*1
	1	Use the speed reference as the condition (level setting: Pn10D).		
	2	Use the acceleration reference as the condition (level setting: Pn10E).		
	3	Use the position deviation as the condition (level setting: Pn10F).		
	4	Do not use mode switching.		

n.□□X□	Speed Loop Control Method		When Enabled	Reference
	0	PI control	After restart	*1
	1	I-P control		
	2 and 3	Reserved settings (Do not use.)		

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn10C	2	Mode Switching Level for Torque Reference	0 to 800	1%	200	Immediately	Tuning	*1
Pn10D	2	Mode Switching Level for Speed Reference	0 to 10,000	1 min^{-1}	0	Immediately	Tuning	*1
Pn10E	2	Mode Switching Level for Acceleration	0 to 30,000	1 min^{-1}/s	0	Immediately	Tuning	*1
Pn10F	2	Mode Switching Level for Position Deviation	0 to 10,000	1 reference unit	0	Immediately	Tuning	*1
Pn11F	2	Position Integral Time Constant	0 to 50,000	0.1 ms	0	Immediately	Tuning	*1
Pn121	2	Friction Compensation Gain	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn122	2	Second Friction Compensation Gain	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn123	2	Friction Compensation Coefficient	0 to 100	1%	0	Immediately	Tuning	*1
Pn124	2	Friction Compensation Frequency Correction	-10,000 to 10,000	0.1 Hz	0	Immediately	Tuning	*1
Pn125	2	Friction Compensation Gain Correction	1 to 1,000	1%	100	Immediately	Tuning	*1
Pn131	2	Gain Switching Time 1	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn132	2	Gain Switching Time 2	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn135	2	Gain Switching Waiting Time 1	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn136	2	Gain Switching Waiting Time 2	0 to 65,535	1 ms	0	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn139	2	Automatic Gain Switching Selections 1	0000h to 0052h	–	0000h	Immediately	Tuning	*1

	Gain Switching Selection	
n.□□□X	0	Use manual gain switching. The gain is switched manually with G_SEL in the Option field.
	1	Reserved setting (Do not use.)
	2	Use automatic gain switching pattern 1. The gain is switched automatically from the first gain to the second gain when switching condition A is satisfied. The gain is switched automatically from the second gain to the first gain when switching condition A is not satisfied.

	Gain Switching Condition A	
n.□□X□	0	/COIN (Positioning Completion Output) signal turns ON.
	1	/COIN (Positioning Completion Output) signal turns OFF.
	2	/NEAR (Near Output) signal turns ON.
	3	/NEAR (Near Output) signal turns OFF.
	4	Position reference filter output is 0 and position reference input is OFF.
	5	Position reference input is ON.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Pn13D	2	Current Gain Level	100 to 2,000	1%	2000	Immediately	Tuning	*1
Pn140	2	Model Following Control-Related Selections	0000h to 1121h	–	0100h	Immediately	Tuning	–

	Model Following Control Selection		Reference
n.□□□X	0	Do not use model following control.	*1
	1	Use model following control.	

	Vibration Suppression Selection		Reference
n.□□X□	0	Do not perform vibration suppression.	*1
	1	Perform vibration suppression for a specific frequency.	
	2	Perform vibration suppression for two specific frequencies.	

	Vibration Suppression Adjustment Selection		Reference
n.□X□□	0	Do not adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	*1
	1	Adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	

	Speed Feedforward (VFF)/Torque Feedforward (TFF) Selection		Reference
n.X□□□	0	Do not use model following control and speed/torque feedforward together.	*1
	1	Use model following control and speed/torque feedforward together.	

Pn141	2	Model Following Control Gain	10 to 20,000	0.1/s	500	Immediately	Tuning	*1
Pn142	2	Model Following Control Gain Correction	500 to 2,000	0.1%	1000	Immediately	Tuning	*1
Pn143	2	Model Following Control Bias in the Forward Direction	0 to 10,000	0.1%	1000	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn144	2	Model Following Control Bias in the Reverse Direction	0 to 10,000	0.1%	1000	Immediately	Tuning	*1
Pn145	2	Vibration Suppression 1 Frequency A	10 to 2,500	0.1 Hz	500	Immediately	Tuning	*1
Pn146	2	Vibration Suppression 1 Frequency B	10 to 2,500	0.1 Hz	700	Immediately	Tuning	*1
Pn147	2	Model Following Control Speed Feedforward Compensation	0 to 10,000	0.1%	1000	Immediately	Tuning	*1
Pn148	2	Second Model Following Control Gain	10 to 20,000	0.1/s	500	Immediately	Tuning	*1
Pn149	2	Second Model Following Control Gain Correction	500 to 2,000	0.1%	1000	Immediately	Tuning	*1
Pn14A	2	Vibration Suppression 2 Frequency	10 to 2,000	0.1 Hz	800	Immediately	Tuning	*1
Pn14B	2	Vibration Suppression 2 Correction	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn14F	2	Control-Related Selections	0000h to 0021h	–	0021h	After restart	Tuning	–

	Model Following Control Type Selection		Reference
n.□□□X	0	Use model following control type 1.	*1
	1	Use model following control type 2.	

	Tuning-less Type Selection		Reference
n.□□X□	0	Use tuning-less type 1.	*1
	1	Use tuning-less type 2.	
	2	Use tuning-less type 3.	

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn160	2	Anti-Resonance Control-Related Selections	0000h to 0011h	–	0010h	Immediately	Tuning	–

	Anti-Resonance Control Selection		Reference
n.□□□X	0	Do not use anti-resonance control.	*1
	1	Use anti-resonance control.	

	Anti-Resonance Control Adjustment Selection		Reference
n.□□X□	0	Do not adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	*1
	1	Adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn161	2	Anti-Resonance Frequency	10 to 20,000	0.1 Hz	1000	Immediately	Tuning	*1
Pn162	2	Anti-Resonance Gain Correction	1 to 1,000	1%	100	Immediately	Tuning	*1
Pn163	2	Anti-Resonance Damping Gain	0 to 300	1%	0	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn164	2	Anti-Resonance Filter Time Constant 1 Correction	-1,000 to 1,000	0.01 ms	0	Immediately	Tuning	*1
Pn165	2	Anti-Resonance Filter Time Constant 2 Correction	-1,000 to 1,000	0.01 ms	0	Immediately	Tuning	*1
Pn166	2	Anti-Resonance Damping Gain 2	0 to 1,000	1%	0	Immediately	Tuning	*1
Pn170	2	Tuning-less Function-Related Selections	0000h to 2711h	–	1401h	–	Setup	*1

n.□□□X	Tuning-less Selection		When Enabled
	0	Disable tuning-less function.	After restart
	1	Enable tuning-less function.	

n.□□X□	Speed Control Method		When Enabled
	0	Use for speed control.	After restart
	1	Use for speed control and use host controller for position control.	

n.□X□□	Rigidity Level		When Enabled
	0 to 7	Set the rigidity level.	Immediately

n.X□□□	Tuning-less Load Level		When Enabled
	0 to 2	Set the load level for the tuning-less function.	Immediately

Pn205	2	Multiturn Limit	0 to 65,535	1 rev	65535	After restart	Setup	*1
Pn207	2	Position Control Function Selections	0000h to 2210h	–	0010h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	/COIN (Positioning Completion Output) Signal Output Timing		Reference
	0	Output when the absolute value of the position deviation is the same or less than the setting of Pn522 (Positioning Completed Width).	*1
	1	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference after the position reference filter is 0.	
	2	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference input is 0.	

Pn20A	4	Number of External Encoder Scale Pitches	4 to 1,048,576	1 scale pitch/revolution	32768	After restart	Setup	*1
Pn20E	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	1	64	After restart	Setup	*1
Pn210	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	1	1	After restart	Setup	*1
Pn212	4	Number of Encoder Output Pulses	16 to 1,073,741,824	1 P/Rev	2048	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn22A	2	Fully-closed Control Selections	0000h to 1003h	–	0000h	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Fully-closed Control Speed Feedback Selection	
	0	Use motor encoder speed.
	1	Use external encoder speed.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn230	2	Position Control Expansion Function Selections	0000h to 0001h	–	0000h	After restart	Setup	*1

n.□□□X	Backlash Compensation Direction	
	0	Compensate forward references.
	1	Compensate reverse references.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn231	4	Backlash Compensation	-500,000 to 500,000	0.1 reference units	0	Immediately	Setup	*1
Pn233	2	Backlash Compensation Time Constant	0 to 65,535	0.01 ms	0	Immediately	Setup	*1
Pn281	2	Encoder Output Resolution	1 to 4,096	1 edge/pitch	20	After restart	Setup	*1
Pn304	2	Jogging Speed	0 to 10,000	1 min^{-1}	500	Immediately	Setup	*1
Pn305	2	Soft Start Acceleration Time	0 to 10,000	1 ms	0	Immediately	Setup	*2
Pn306	2	Soft Start Deceleration Time	0 to 10,000	1 ms	0	Immediately	Setup	*2
Pn308	2	Speed Feedback Filter Time Constant	0 to 65,535	0.01 ms	0	Immediately	Setup	*1
Pn30A	2	Deceleration Time for Servo OFF and Forced Stops	0 to 10,000	1 ms	0	Immediately	Setup	*1
Pn30C	2	Speed Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	Immediately	Setup	*1
Pn310	2	Vibration Detection Selections	0000h to 0002h	–	0000h	Immediately	Setup	*1

n.□□□X	Vibration Detection Selection	
	0	Do not detect vibration.
	1	Output a warning (A.911) if vibration is detected.
	2	Output an alarm (A.520) if vibration is detected.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn311	2	Vibration Detection Sensitivity	50 to 500	1%	100	Immediately	Tuning	*1
Pn312	2	Vibration Detection Level	0 to 5,000	1 min^{-1}	50	Immediately	Tuning	*1
Pn316	2	Maximum Motor Speed	0 to 65,535	1 min^{-1}	10000	After restart	Setup	*1
Pn324	2	Moment of Inertia Calculation Starting Level	0 to 20,000	1%	300	Immediately	Setup	*1
Pn401	2	First Stage First Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	Immediately	Tuning	*1
Pn402	2	Forward Torque Limit	0 to 800	1%*3	800	Immediately	Setup	*1
Pn403	2	Reverse Torque Limit	0 to 800	1%*3	800	Immediately	Setup	*1
Pn404	2	Forward External Torque Limit	0 to 800	1%*3	100	Immediately	Setup	*1
Pn405	2	Reverse External Torque Limit	0 to 800	1%*3	100	Immediately	Setup	*1
Pn406	2	Emergency Stop Torque	0 to 800	1%*3	800	Immediately	Setup	*1
Pn407	2	Speed Limit during Torque Control	0 to 10,000	1 min^{-1}	10000	Immediately	Setup	*1
Pn408	2	Torque-Related Function Selections	0000h to 1111h	–	0000h	–	Setup	–

n.□□□X	Notch Filter Selection 1		When Enabled	Reference
	0	Disable first stage notch filter.	Immediately	*1
	1	Enable first stage notch filter.		

n.□□X□	Speed Limit Selection		When Enabled	Reference
	0	Use the smaller of the maximum motor speed and the setting of Pn407 as the speed limit.	After restart	*1
	1	Use the smaller of the overspeed alarm detection speed and the setting of Pn407 as the speed limit.		

n.□X□□	Notch Filter Selection 2		When Enabled	Reference
	0	Disable second stage notch filter.	Immediately	*1
	1	Enable second stage notch filter.		

n.X□□□	Friction Compensation Function Selection		When Enabled	Reference
	0	Disable friction compensation.	Immediately	*1
	1	Enable friction compensation.		

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn409	2	First Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn40A	2	First Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn40B	2	First Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn40C	2	Second Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn40D	2	Second Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn40E	2	Second Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn40F	2	Second Stage Second Torque Reference Filter Frequency	100 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn410	2	Second Stage Second Torque Reference Filter Q Value	50 to 100	0.01	50	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn412	2	First Stage Second Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	Immediately	Tuning	*1
Pn416	2	Torque-Related Function Selections 2	0000h to 1111h	–	0000h	Immediately	Setup	*1

n.□□□X	Notch Filter Selection 3	
	0	Disable third stage notch filter.
	1	Enable third stage notch filter.
n.□□X□	Notch Filter Selection 4	
	0	Disable fourth stage notch filter.
	1	Enable fourth stage notch filter.
n.□X□□	Notch Filter Selection 5	
	0	Disable fifth stage notch filter.
	1	Enable fifth stage notch filter.
n.X□□□	Reserved parameter (Do not change.)	

Pn417	2	Third Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn418	2	Third Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn419	2	Third Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn41A	2	Fourth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn41B	2	Fourth Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn41C	2	Fourth Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn41D	2	Fifth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn41E	2	Fifth Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn41F	2	Fifth Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn423	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn424	2	Torque Limit at Main Circuit Voltage Drop	0 to 100	1%*3	50	Immediately	Setup	*1
Pn425	2	Release Time for Torque Limit at Main Circuit Voltage Drop	0 to 1,000	1 ms	100	Immediately	Setup	*1
Pn426	2	Torque Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	Immediately	Setup	*1
Pn427	2	Reserved parameter (Do not change.)	–	–	0	–	–	–
Pn456	2	Sweep Torque Reference Amplitude	1 to 800	1%	15	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn460	2	Notch Filter Adjustment Selections 1	0000h to 0101h	–	0101h	Immediately	Tuning	*1

n.□□□X	Notch Filter Adjustment Selection 1	
	0	Do not adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Notch Filter Adjustment Selection 2	
	0	Do not adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn475	2	Gravity Compensation-Related Selections	0000h to 0001h	–	0000h	After restart	Setup	*1

n.□□□X	Gravity Compensation Selection	
	0	Disable gravity compensation.
	1	Enable gravity compensation.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn476	2	Gravity Compensation Torque	-1,000 to 1,000	0.1%	0	Immediately	Tuning	*1
Pn502	2	Rotation Detection Level	1 to 10,000	1 min^{-1}	20	Immediately	Setup	*1
Pn503	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 min^{-1}	10	Immediately	Setup	*1
Pn506	2	Brake Reference-Servo OFF Delay Time	0 to 50	10 ms	0	Immediately	Setup	*1
Pn507	2	Brake Reference Output Speed Level	0 to 10,000	1 min^{-1}	100	Immediately	Setup	*1
Pn508	2	Servo OFF-Brake Command Waiting Time	10 to 100	10 ms	50	Immediately	Setup	*1
Pn509	2	Momentary Power Interruption Hold Time	20 to 50,000	1 ms	20	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50A	2	Input Signal Selections 1	0000h to FFF2h	–	1881h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

	P-OT (Forward Drive Prohibit) Signal Allocation		Reference
n.X□□□	0	Enable forward drive when CN1-13 input signal is ON (closed).	*1
	1	Enable forward drive when CN1-7 input signal is ON (closed).	
	2	Enable forward drive when CN1-8 input signal is ON (closed).	
	3	Enable forward drive when CN1-9 input signal is ON (closed).	
	4	Enable forward drive when CN1-10 input signal is ON (closed).	
	5	Enable forward drive when CN1-11 input signal is ON (closed).	
	6	Enable forward drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit forward drive.	
	8	Set the signal to always enable forward drive.	
	9	Enable forward drive when CN1-13 input signal is OFF (open).	
	A	Enable forward drive when CN1-7 input signal is OFF (open).	
	B	Enable forward drive when CN1-8 input signal is OFF (open).	
	C	Enable forward drive when CN1-9 input signal is OFF (open).	
	D	Enable forward drive when CN1-10 input signal is OFF (open).	
	E	Enable forward drive when CN1-11 input signal is OFF (open).	
	F	Enable forward drive when CN1-12 input signal is OFF (open).	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50B	2	Input Signal Selections 2	0000h to FFFFh	–	8882h	After restart	Setup	–

	N-OT (Reverse Drive Prohibit) Signal Allocation		Reference
n.□□□X	0	Enable reverse drive when CN1-13 input signal is ON (closed).	*1
	1	Enable reverse drive when CN1-7 input signal is ON (closed).	
	2	Enable reverse drive when CN1-8 input signal is ON (closed).	
	3	Enable reverse drive when CN1-9 input signal is ON (closed).	
	4	Enable reverse drive when CN1-10 input signal is ON (closed).	
	5	Enable reverse drive when CN1-11 input signal is ON (closed).	
	6	Enable reverse drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit reverse drive.	
	8	Set the signal to always enable reverse drive.	
	9	Enable reverse drive when CN1-13 input signal is OFF (open).	
	A	Enable reverse drive when CN1-7 input signal is OFF (open).	
	B	Enable reverse drive when CN1-8 input signal is OFF (open).	
	C	Enable reverse drive when CN1-9 input signal is OFF (open).	
	D	Enable reverse drive when CN1-10 input signal is OFF (open).	
	E	Enable reverse drive when CN1-11 input signal is OFF (open).	
	F	Enable reverse drive when CN1-12 input signal is OFF (open).	

n.□□X□	Reserved parameter (Do not change.)

	/P-CL (Forward External Torque Limit Input) Signal Allocation		Reference
n.□X□□	0	Active when CN1-13 input signal is ON (closed).	*1
	1	Active when CN1-7 input signal is ON (closed).	
	2	Active when CN1-8 input signal is ON (closed).	
	3	Active when CN1-9 input signal is ON (closed).	
	4	Active when CN1-10 input signal is ON (closed).	
	5	Active when CN1-11 input signal is ON (closed).	
	6	Active when CN1-12 input signal is ON (closed).	
	7	The signal is always active.	
	8	The signal is always inactive.	
	9	Active when CN1-13 input signal is OFF (open).	
	A	Active when CN1-7 input signal is OFF (open).	
	B	Active when CN1-8 input signal is OFF (open).	
	C	Active when CN1-9 input signal is OFF (open).	
	D	Active when CN1-10 input signal is OFF (open).	
	E	Active when CN1-11 input signal is OFF (open).	
	F	Active when CN1-12 input signal is OFF (open).	

	/N-CL (Reverse External Torque Limit Input) Signal Allocation		Reference
n.X□□□	0 to F	The allocations are the same as the /P-CL (Forward External Torque Limit Input) signal allocations.	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50E	2	Output Signal Selections 1	0000h to 6666h	–	0000h	After restart	Setup	–

n.□□□X	/COIN (Positioning Completion Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved settings (Do not use.)	

n.□□X□	/V-CMP (Speed Coincidence Detection Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

n.□X□□	/TGON (Rotation Detection Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

n.X□□□	/S-RDY (Servo Ready) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

Pn50F	2	Output Signal Selections 2	0000h to 6666h	–	0100h	After restart	Setup	–

n.□□□X	/CLT (Torque Limit Detection Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved settings (Do not use.)	

n.□□X□	/VLT (Speed Limit Detection) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

n.□X□□	/BK (Brake Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

n.X□□□	/WARN (Warning Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn510	2	Output Signal Selections 3	0000h to 0666h	–	0000h	After restart	Setup	–

	/NEAR (Near Output) Signal Allocation		Reference
n.□□□X	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved settings (Do not use.)	

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn511	2	Input Signal Selections 5	0000h to FFFFh	–	6543h	After restart	Setup	*1

	/DEC (Origin Return Deceleration Switch Input) Signal Allocation	
n.□□□X	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).

	/EXT1 (External Latch Input 1) Signal Allocation	
n.□□X□	0 to 3	The signal is always inactive.
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).
	7 to C	The signal is always inactive.

	/EXT2 (External Latch Input 2) Signal Allocation	
n.□X□□	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

	/EXT3 (External Latch Input 3) Signal Allocation	
n.X□□□	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn512	2	Output Signal Inverse Settings	0000h to 1111h	–	0000h	After restart	Setup	*1

n.□□□X	Output Signal Inversion for CN1-1 and CN1-2 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□□X□	Output Signal Inversion for CN1-23 and CN1-24 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□X□□	Output Signal Inversion for CN1-25 and CN1-26 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn514	2	Output Signal Selections 4	0000h to 0666h	–	0000h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)		
n.□□X□	Reserved parameter (Do not change.)		
n.□X□□	/PM (Preventative Maintenance Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved settings (Do not use.)	
n.X□□□	Reserved parameter (Do not change.)		

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn516	2	Input Signal Selections 7	0000h to FFFFh	–	8888h	After restart	Setup	–

	FSTP (Forced Stop Input) Signal Allocation		Reference
n.□□□X	0	Enable drive when CN1-13 input signal is ON (closed).	*1
	1	Enable drive when CN1-7 input signal is ON (closed).	
	2	Enable drive when CN1-8 input signal is ON (closed).	
	3	Enable drive when CN1-9 input signal is ON (closed).	
	4	Enable drive when CN1-10 input signal is ON (closed).	
	5	Enable drive when CN1-11 input signal is ON (closed).	
	6	Enable drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit drive (always force the motor to stop).	
	8	Set the signal to always enable drive (always disable forcing the motor to stop).	
	9	Enable drive when CN1-13 input signal is OFF (open).	
	A	Enable drive when CN1-7 input signal is OFF (open).	
	B	Enable drive when CN1-8 input signal is OFF (open).	
	C	Enable drive when CN1-9 input signal is OFF (open).	
	D	Enable drive when CN1-10 input signal is OFF (open).	
	E	Enable drive when CN1-11 input signal is OFF (open).	
	F	Enable drive when CN1-12 input signal is OFF (open).	

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn51B	4	Motor-Load Position Deviation Overflow Detection Level	0 to 1,073,741,824	1 reference unit	1000	Immediately	Setup	*1
Pn51E	2	Position Deviation Overflow Warning Level	10 to 100	1%	100	Immediately	Setup	page 3-32
Pn520	4	Position Deviation Overflow Alarm Level	1 to 1,073,741,823	1 reference unit	5242880	Immediately	Setup	*1 page 3-2
Pn522	4	Positioning Completed Width	0 to 1,073,741,824	1 reference unit	7	Immediately	Setup	*1
Pn524	4	Near Signal Width	1 to 1,073,741,824	1 reference unit	1073741824	Immediately	Setup	*1
Pn526	4	Position Deviation Overflow Alarm Level at Servo ON	1 to 1,073,741,823	1 reference unit	5242880	Immediately	Setup	*1
Pn528	2	Position Deviation Overflow Warning Level at Servo ON	10 to 100	1%	100	Immediately	Setup	*1
Pn529	2	Speed Limit Level at Servo ON	0 to 10,000	1 min^{-1}	10000	Immediately	Setup	*1
Pn52A	2	Multiplier per Fully-closed Rotation	0 to 100	1%	20	Immediately	Tuning	*1
Pn52B	2	Overload Warning Level	1 to 100	1%	20	Immediately	Setup	*1
Pn52C	2	Base Current Derating at Motor Overload Detection	10 to 100	1%	100	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn530	2	Program Jogging-Related Selections	0000h to 0005h	–	0000h	Immediately	Setup	*1

n.□□□X	Program Jogging Operation Pattern	
	0	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	1	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	2	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	3	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	4	(Waiting time in Pn535 → Forward by travel distance in Pn531 → Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	5	(Waiting time in Pn535 → Reverse by travel distance in Pn531 → Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn531	4	Program Jogging Travel Distance	1 to 1,073,741,824	1 reference unit	32768	Immediately	Setup	*1
Pn533	2	Program Jogging Movement Speed	1 to 10,000	1 min^{-1}	500	Immediately	Setup	*1
Pn534	2	Program Jogging Acceleration/Deceleration Time	2 to 10,000	1 ms	100	Immediately	Setup	*1
Pn535	2	Program Jogging Waiting Time	0 to 10,000	1 ms	100	Immediately	Setup	*1
Pn536	2	Program Jogging Number of Movements	0 to 1,000	1 time	1	Immediately	Setup	*1
Pn550	2	Analog Monitor 1 Offset Voltage	-10,000 to 10,000	0.1 V	0	Immediately	Setup	*1
Pn551	2	Analog Monitor 2 Offset Voltage	-10,000 to 10,000	0.1 V	0	Immediately	Setup	*1
Pn552	2	Analog Monitor 1 Magnification	-10,000 to 10,000	× 0.01	100	Immediately	Setup	*1
Pn553	2	Analog Monitor 2 Magnification	-10,000 to 10,000	× 0.01	100	Immediately	Setup	*1
Pn55A	2	Power Consumption Monitor Unit Time	1 to 1,440	1 min	1	Immediately	Setup	–
Pn560	2	Residual Vibration Detection Width	1 to 3,000	0.1%	400	Immediately	Setup	*1
Pn561	2	Overshoot Detection Level	0 to 100	1%	100	Immediately	Setup	*1
Pn600	2	Regenerative Resistor Capacity*4	Depends on model.*5	10 W	0	Immediately	Setup	*1
Pn601	2	Dynamic Brake Resistor Allowable Energy Consumption	0 to 65,535	10 J	0	After restart	Setup	*6
Pn603	2	Regenerative Resistance	0 to 65,535	10 mΩ	0	Immediately	Setup	*1
Pn604	2	Dynamic Brake Resistance	0 to 65,535	10 mΩ	0	After restart	Setup	*6

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn800	2	Communications Controls	0000h to 0F73h	–	0040h	Immediately	Setup	*2

n.□□□X	MECHATROLINK Communications Check Mask for Debugging	
	0	Do not mask.
	1	Ignore MECHATROLINK communications errors (A.E60).
	2	Ignore WDT errors (A.E50).
	3	Ignore both MECHATROLINK communications errors (A.E60) and WDT errors (A.E50).

n.□□X□	Warning Check Masks	
	0	Do not mask.
	1	Ignore data setting warnings (A.94□).
	2	Ignore command warnings (A.95□).
	3	Ignore both A.94□ and A.95□ warnings.
	4	Ignore communications warnings (A.96□).
	5	Ignore both A.94□ and A.96□ warnings.
	6	Ignore both A.95□ and A.96□ warnings.
	7	Ignore A.94□, A.95□, and A.96□ warnings.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn801	2	Application Function Selections 6 (Software Limits)	0000h to 0103h	–	0003h	Immediately	Setup	*1

n.□□□X	Software Limit Selection	
	0	Enable both forward and reverse software limits.
	1	Disable forward software limit.
	2	Disable reverse software limit.
	3	Disable both forward and reverse software limits.

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Software Limit Check for References	
	0	Do not perform software limit checks for references.
	1	Perform software limit checks for references.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn803	2	Origin Range	0 to 250	1 reference unit	10	Immediately	Setup	*2
Pn804	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	Immediately	Setup	*1
Pn806	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	Immediately	Setup	*1
Pn808	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	Immediately *8	Setup	*1
Pn80A	2	First Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80B	2	Second Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80C	2	Acceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	Immediately *9	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn80D	2	First Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80E	2	Second Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80F	2	Deceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	Immediately *9	Setup	*2
Pn810	2	Exponential Acceleration/Deceleration Bias	0 to 65,535	100 reference units/s	0	Immediately *10	Setup	*2
Pn811	2	Exponential Acceleration/Deceleration Time Constant	0 to 5,100	0.1 ms	0	Immediately *10	Setup	*2
Pn812	2	Movement Average Time	0 to 5,100	0.1 ms	0	Immediately *10	Setup	*2
Pn814	4	External Positioning Final Travel Distance	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	Setup	*2
Pn816	2	Origin Return Mode Settings	0000h to 0001h	–	0000h	Immediately	Setup	*2
Pn817 *11	2	Origin Approach Speed 1	0 to 65,535	100 reference units/s	50	Immediately *9	Setup	*2
Pn818 *12	2	Origin Approach Speed 2	0 to 65,535	100 reference units/s	5	Immediately *9	Setup	*2
Pn819	4	Final Travel Distance for Origin Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	Setup	*2

Pn816

n.□□□X	Origin Return Direction	
	0	Return in forward direction.
	1	Return in reverse direction.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn81E	2	Input Signal Monitor Selections	0000h to AAAAh	–	0000h	Immediately	Setup	*2

n.□□□X	IO12 Signal Mapping	
	0	Do not map.
	1	Monitor CN1-13 input terminal.
	2	Monitor CN1-7 input terminal.
	3	Monitor CN1-8 input terminal.
	4	Monitor CN1-9 input terminal.
	5	Monitor CN1-10 input terminal.
	6	Monitor CN1-11 input terminal.
	7	Monitor CN1-12 input terminal.

n.□□X□	IO13 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

n.□X□□	IO14 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

n.X□□□	IO15 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn81F	2	Command Data Allocations	0000h to 1111h	–	0000h	After restart	Setup	*2

n.□□□X	Option Field Allocation	
	0	Disable option field allocation.
	1	Enable option field allocation.

n.□□X□	Position Control Command TFF/TLIM Allocation	
	0	Disable allocation.
	1	Enable allocation.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn820	4	Forward Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	Immediately	Setup	*2
Pn822	4	Reverse Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	Immediately	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn824	2	Option Monitor 1 Selection	0000h to FFFFh	–	0000h	Immediately	Setup	*2

Setting	Monitor
High-Speed Monitor Region	
0000h	Motor speed [1000000h/overspeed detection speed]
0001h	Speed reference [1000000h/overspeed detection speed]
0002h	Torque [1000000h/maximum torque]
0003h	Position deviation (lower 32 bits) [reference units]
0004h	Position deviation (upper 32 bits) [reference units]
000Ah	Encoder count (lower 32 bits) [reference units]
000Bh	Encoder count (upper 32 bits) [reference units]
000Ch	FPG count (lower 32 bits) [reference units]
000Dh	FPG count (upper 32 bits) [reference units]
Low-Speed Monitor Region	
0010h	Un000: Motor speed [min^{-1}]
0011h	Un001: Speed Reference [min^{-1}]
0012h	Un002: Torque Reference [%]
0013h	Un003: Rotational Angle 1 [encoder pulses] Number of encoder pulses from origin within one encoder rotation displayed in decimal
0014h	Un004: Rotational Angle 2 [deg] Electrical angle from polarity origin
0015h	Un005: Input Signal Monitor
0016h	Un006: Output Signal Monitor
0017h	Un007: Input Reference Speed [min^{-1}]
0018h	Un008: Position Deviation [reference units]
0019h	Un009: Accumulated Load Ratio [%]
001Ah	Un00A: Regenerative Load Ratio [%]
001Bh	Un00B: Dynamic Brake Resistor Power Consumption [%]
001Ch	Un00C: Input Reference Pulse Counter [reference units]
001Dh	Un00D: Feedback Pulse Counter [encoder pulses]
001Eh	Un00E: Fully-closed Loop Feedback Pulse Counter [external encoder resolution]
0023h	Initial multiturn data [Rev]
0024h	Initial incremental data [pulses]
0040h	Un025: SERVOPACK Installation Environment Monitor
0041h	Un026: Servomotor Installation Environment Monitor
0042h	Un027: Built-in Fan Remaining Life Ratio
0043h	Un028: Capacitor Remaining Life Ratio
0044h	Un029: Surge Prevention Circuit Remaining Life Ratio
0045h	Un02A: Dynamic Brake Circuit Remaining Life Ratio
0046h	Un032: Instantaneous Power
0047h	Un033: Power Consumption
0048h	Un034: Cumulative Power Consumption
Communications Module Only	
0080h	Previous value of latched feedback position (LPOS) [reference units]
All Areas	
Other values	Reserved settings (Do not use.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn825	2	Option Monitor 2 Selection	0000h to FFFFh	–	0000h	Immediately	Setup	*2

0000h to 0080h	The settings are the same as those for the Option Monitor 1 Selection.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn827	2	Linear Deceleration Constant 1 for Stopping	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn829	2	SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	0 to 65,535	10 ms	0	Immediately *9	Setup	*2
Pn82A	2	Option Field Allocations 1	0000h to 1E1Eh	–	1813h	After restart	Setup	*2

	ACCFIL Allocation (Option)	
n.□□□X	0	Allocate bits 0 and 1 to ACCFIL.
	1	Allocate bits 1 and 2 to ACCFIL.
	2	Allocate bits 2 and 3 to ACCFIL.
	3	Allocate bits 3 and 4 to ACCFIL.
	4	Allocate bits 4 and 5 to ACCFIL.
	5	Allocate bits 5 and 6 to ACCFIL.
	6	Allocate bits 6 and 7 to ACCFIL.
	7	Allocate bits 7 and 8 to ACCFIL.
	8	Allocate bits 8 and 9 to ACCFIL.
	9	Allocate bits 9 and 10 to ACCFIL.
	A	Allocate bits 10 and 11 to ACCFIL.
	B	Allocate bits 11 and 12 to ACCFIL.
	C	Allocate bits 12 and 13 to ACCFIL.
	D	Allocate bits 13 and 14 to ACCFIL.
	E	Allocate bits 14 and 15 to ACCFIL.

	ACCFIL Allocation Enable/Disable Selection	
n.□□X□	0	Disable ACCFIL allocation.
	1	Enable ACCFIL allocation.

	G_SEL Allocation (Option)	
n.□X□□	0 to E	The settings are the same as for the ACCFIL allocations.

	G_SEL Allocation Enable/Disable Selection	
n. X□□□	0	Disable G_SEL allocation.
	1	Enable G_SEL allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82B	2	Option Field Allocations 2	0000h to 1F1Fh	–	1D1Ch	After restart	Setup	*2

n.□□□X	V_PPI Allocation (Option)
	0 Allocate bit 0 to V_PPI.
	1 Allocate bit 1 to V_PPI.
	2 Allocate bit 2 to V_PPI.
	3 Allocate bit 3 to V_PPI.
	4 Allocate bit 4 to V_PPI.
	5 Allocate bit 5 to V_PPI.
	6 Allocate bit 6 to V_PPI.
	7 Allocate bit 7 to V_PPI.
	8 Allocate bit 8 to V_PPI.
	9 Allocate bit 9 to V_PPI.
	A Allocate bit 10 to V_PPI.
	B Allocate bit 11 to V_PPI.
	C Allocate bit 12 to V_PPI.
	D Allocate bit 13 to V_PPI.
	E Allocate bit 14 to V_PPI.
	F Allocate bit 15 to V_PPI.

n.□□X□	V_PPI Allocation Enable/Disable Selection
	0 Disable V_PPI allocation.
	1 Enable V_PPI allocation.

n.□X□□	P_PI_CLR Allocation (Option)
	0 to F The settings are the same as for the V_PPI allocations.

n.X□□□	P_PI_CLR Allocation Enable/Disable Selection
	0 Disable P_PI_CLR allocation.
	1 Enable P_PI_CLR allocation.

Pn82C	2	Option Field Allocations 3	0000h to 1F1Fh	–	1F1Eh	After restart	Setup	*2

n.□□□X	P_CL Allocation (Option)
	0 to F The settings are the same as for the V_PPI allocations.

n.□□X□	P_CL Allocation Enable/Disable Selection
	0 Disable P_CL allocation.
	1 Enable P_CL allocation.

n.□X□□	N_CL Allocation (Option)
	0 to F The settings are the same as for the V_PPI allocations.

n.X□□□	N_CL Allocation Enable/Disable Selection
	0 Disable N_CL allocation.
	1 Enable N_CL allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82D	2	Option Field Allocations 4	0000h to 1F1Ch	–	0000h	After restart	Setup	*2

n.□□□X	BANK_SEL1 Allocation (Option)	
	0	Allocate bits 0 to 3 to BANK_SEL1.
	1	Allocate bits 1 to 4 to BANK_SEL1.
	2	Allocate bits 2 to 5 to BANK_SEL1.
	3	Allocate bits 3 to 6 to BANK_SEL1.
	4	Allocate bits 4 to 7 to BANK_SEL1.
	5	Allocate bits 5 to 8 to BANK_SEL1.
	6	Allocate bits 6 to 9 to BANK_SEL1.
	7	Allocate bits 7 to 10 to BANK_SEL1.
	8	Allocate bits 8 to 11 to BANK_SEL1.
	9	Allocate bits 9 to 12 to BANK_SEL1.
	A	Allocate bits 10 to 13 to BANK_SEL1.
	B	Allocate bits 11 to 14 to BANK_SEL1.
	C	Allocate bits 12 to 15 to BANK_SEL1.

n.□□X□	BANK_SEL1 Allocation Enable/Disable Selection	
	0	Disable BANK_SEL1 allocation.
	1	Enable BANK_SEL1 allocation.

n.□X□□	LT_DISABLE Allocation (Option)	
	0 to F	The settings are the same as for the V_PPI allocations.

n.X□□□	LT_DISABLE Allocation Enable/Disable Selection	
	0	Disable LT_DISABLE allocation.
	1	Enable LT_DISABLE allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82E	2	Option Field Allocations 5	0000h to 1D1Fh	–	0000h	After restart	Setup	*2

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	OUT_SIGNAL Allocation (Option)	
	0	Allocate bits 0 to 2 to OUT_SIGNAL.
	1	Allocate bits 1 to 3 to OUT_SIGNAL.
	2	Allocate bits 2 to 4 to OUT_SIGNAL.
	3	Allocate bits 3 to 5 to OUT_SIGNAL.
	4	Allocate bits 4 to 6 to OUT_SIGNAL.
	5	Allocate bits 5 to 7 to OUT_SIGNAL.
	6	Allocate bits 6 to 8 to OUT_SIGNAL.
	7	Allocate bits 7 to 9 to OUT_SIGNAL.
	8	Allocate bits 8 to 10 to OUT_SIGNAL.
	9	Allocate bits 9 to 11 to OUT_SIGNAL.
	A	Allocate bits 10 to 12 to OUT_SIGNAL.
	B	Allocate bits 11 to 13 to OUT_SIGNAL.
	C	Allocate bits 12 to 14 to OUT_SIGNAL.
	D	Allocate bits 13 to 15 to OUT_SIGNAL.
n.X□□□	OUT_SIGNAL Allocation Enable/Disable Selection	
	0	Disable OUT_SIGNAL allocation.
	1	Enable OUT_SIGNAL allocation.

Pn833	2	Motion Settings	0000h to 0001h	–	0000h	After restart	Setup	*2

n.□□□X	Linear Acceleration/Deceleration Constant Selection	
	0	Use Pn80A to Pn80F and Pn827. (The settings of Pn834 to Pn840 are ignored.)
	1	Use Pn834 to Pn840. (The settings of Pn80A to Pn80F and Pn827 are ignored.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn834	4	First Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn836	4	Second Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn838	4	Acceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	Immediately *9	Setup	*2
Pn83A	4	First Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn83C	4	Second Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn83E	4	Deceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	Immediately *9	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn840	4	Linear Deceleration Constant 2 for Stopping	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn842 *11	4	Second Origin Approach Speed 1	0 to 20,971,520	100 reference units/s	0	Immediately *9	Setup	*2
Pn844 *12	4	Second Origin Approach Speed 2	0 to 20,971,520	100 reference units/s	0	Immediately *9	Setup	*2
Pn850	2	Number of Latch Sequences	0 to 8	–	0	Immediately	Setup	*2
Pn851	2	Continuous Latch Sequence Count	0 to 255	–	0	Immediately	Setup	*2
Pn852	2	Latch Sequence 1 to 4 Settings	0000h to 3333h	–	0000h	Immediately	Setup	*2

n.□□□X	Latch Sequence 1 Signal Selection
0	Phase C
1	EXT1 signal
2	EXT2 signal
3	EXT3 signal

n.□□X□	Latch Sequence 2 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.□X□□	Latch Sequence 3 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.X□□□	Latch Sequence 4 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

Pn853	2	Latch Sequence 5 to 8 Settings	0000h to 3333h	–	0000h	Immediately	Setup	*2

n.□□□X	Latch Sequence 5 Signal Selection
0	Phase C
1	EXT1 signal
2	EXT2 signal
3	EXT3 signal

n.□□X□	Latch Sequence 6 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.□X□□	Latch Sequence 7 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.X□□□	Latch Sequence 8 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

Pn880	2	Station Address Monitor (for maintenance, read only)	40h to 5Fh	–	–	–	Setup	–
Pn881	2	Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	17, 32	–	–	–	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn882	2	Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	0h to FFFFh	–	–	–	Setup	–
Pn883	2	Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	0 to 32	–	–	–	Setup	–
Pn884	2	Communications Controls 2	0000h to 0001h	–	0000h	Immediately	Setup	–

n.□□□X	MECHATROLINK Communications Error Holding Brake Signal Setting	
	0	Maintain the status set by the BRK_ON or BRK_OFF command when a MECHATROLINK communications error occurs.
	1	Apply the holding brake when a MECHATROLINK communications error occurs.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn88A	2	MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	0 to 65,535	–	0	–	Setup	–
Pn890 to Pn89E	4	Command Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	–	Setup	*2
Pn8A0 to Pn8AE	4	Response Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	–	Setup	*2
Pn900	2	Number of Parameter Banks	0 to 16	–	0	After restart	Setup	*2
Pn901	2	Number of Parameter Bank Members	0 to 15	–	0	After restart	Setup	*2
Pn902 to Pn910	2	Parameter Bank Member Definition	0000h to 08FFh	–	0000h	After restart	Setup	*2
Pn920 to Pn95F	2	Parameter Bank Data (Not saved in nonvolatile memory.)	0000h to FFFFh	–	0000h	Immediately	Setup	*2

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual (Manual No.: SIEP S800001 27)

*2. Refer to the following manual for details.
Σ-7-Series AC Servo Drive MECHATROLINK-II Communications Command Manual (Manual No.: SIEP S800001 30)

*3. Set a percentage of the motor rated torque.

*4. Normally set this parameter to 0. If you use an External Regenerative Resistor, set the capacity (W) of the External Regenerative Resistor.

*5. The upper limit is the maximum output capacity (W) of the SERVOPACK.

*6. These parameters are for SERVOPACKs with the dynamic brake option. Refer to the following manual for details.
Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)

*7. Enabled only when Pn61A is set to n.□□□2 or n.□□□3.

*8. The parameter setting is enabled after SENS_ON command execution is completed.

*9. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

*10. The settings are updated only if the reference is stopped (i.e., only if DEN is set to 1).

*11. The setting of Pn842 is valid while Pn817 is set to 0.

*12. The setting of Pn844 is valid while Pn818 is set to 0.

4.1.3 Parameter Recording Table

Use the following table to record the settings of the parameters.

Parameter No.	Default Setting					Name	When Enabled
Pn000	0000h					Basic Function Selections 0	After restart
Pn001	0000h					Application Function Selections 1	After restart
Pn002	0000h					Application Function Selections 2	After restart
Pn006	0002h					Application Function Selections 6	Immediately
Pn007	0000h					Application Function Selections 7	Immediately
Pn008	4000h					Application Function Selections 8	After restart
Pn009	0010h					Application Function Selections 9	After restart
Pn00A	0001h					Application Function Selections A	After restart
Pn00B	0000h					Application Function Selections B	After restart
Pn00C	0000h					Application Function Selections C	After restart
Pn00D	0000h					Application Function Selections D	After restart
Pn00F	0000h					Application Function Selections F	After restart
Pn021	0000h					Reserved parameter	–
Pn022	0000h					Reserved parameter	–
Pn040	0000h					Reserved parameter	–
Pn081	0000h					Application Function Selections 81	After restart
Pn100	400					Speed Loop Gain	Immediately
Pn101	2000					Speed Loop Integral Time Constant	Immediately
Pn102	400					Position Loop Gain	Immediately
Pn103	100					Moment of Inertia Ratio	Immediately
Pn104	400					Second Speed Loop Gain	Immediately
Pn105	2000					Second Speed Loop Integral Time Constant	Immediately
Pn106	400					Second Position Loop Gain	Immediately
Pn109	0					Feedforward	Immediately
Pn10A	0					Feedforward Filter Time Constant	Immediately
Pn10B	0000h					Gain Application Selections	*1
Pn10C	200					Mode Switching Level for Torque Reference	Immediately
Pn10D	0					Mode Switching Level for Speed Reference	Immediately
Pn10E	0					Mode Switching Level for Acceleration	Immediately
Pn10F	0					Mode Switching Level for Position Deviation	Immediately
Pn11F	0					Position Integral Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn121	100					Friction Compensation Gain	Immediately
Pn122	100					Second Friction Compensation Gain	Immediately
Pn123	0					Friction Compensation Coefficient	Immediately
Pn124	0					Friction Compensation Frequency Correction	Immediately
Pn125	100					Friction Compensation Gain Correction	Immediately
Pn131	0					Gain Switching Time 1	Immediately
Pn132	0					Gain Switching Time 2	Immediately
Pn135	0					Gain Switching Waiting Time 1	Immediately
Pn136	0					Gain Switching Waiting Time 2	Immediately
Pn139	0000h					Automatic Gain Switching Selections 1	Immediately
Pn13D	2000					Current Gain Level	Immediately
Pn140	0100h					Model Following Control-Related Selections	Immediately
Pn141	500					Model Following Control Gain	Immediately
Pn142	1000					Model Following Control Gain Correction	Immediately
Pn143	1000					Model Following Control Bias in the Forward Direction	Immediately
Pn144	1000					Model Following Control Bias in the Reverse Direction	Immediately
Pn145	500					Vibration Suppression 1 Frequency A	Immediately
Pn146	700					Vibration Suppression 1 Frequency B	Immediately
Pn147	1000					Model Following Control Speed Feedforward Compensation	Immediately
Pn148	500					Second Model Following Control Gain	Immediately
Pn149	1000					Second Model Following Control Gain Correction	Immediately
Pn14A	800					Vibration Suppression 2 Frequency	Immediately
Pn14B	100					Vibration Suppression 2 Correction	Immediately
Pn14F	0021h					Control-Related Selections	After restart
Pn160	0010h					Anti-Resonance Control-Related Selections	Immediately
Pn161	1000					Anti-Resonance Frequency	Immediately
Pn162	100					Anti-Resonance Gain Correction	Immediately
Pn163	0					Anti-Resonance Damping Gain	Immediately
Pn164	0					Anti-Resonance Filter Time Constant 1 Correction	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn165	0					Anti-Resonance Filter Time Constant 2 Correction	Immediately
Pn166	0					Anti-Resonance Damping Gain 2	Immediately
Pn170	1401h					Tuning-less Function-Related Selections	*1
Pn205	65535					Multiturn Limit	After restart
Pn207	0010h					Position Control Function Selections	After restart
Pn20A	32768					Number of External Encoder Scale Pitches	After restart
Pn20E	64					Electronic Gear Ratio (Numerator)	After restart
Pn210	1					Electronic Gear Ratio (Denominator)	After restart
Pn212	2048					Number of Encoder Output Pulses	After restart
Pn22A	0000h					Fully-closed Control Selections	After restart
Pn230	0000h					Position Control Expansion Function Selections	After restart
Pn231	0					Backlash Compensation	Immediately
Pn233	0					Backlash Compensation Time Constant	Immediately
Pn281	20					Encoder Output Resolution	After restart
Pn304	500					Jogging Speed	Immediately
Pn305	0					Soft Start Acceleration Time	Immediately
Pn306	0					Soft Start Deceleration Time	Immediately
Pn308	0					Speed Feedback Filter Time Constant	Immediately
Pn30A	0					Deceleration Time for Servo OFF and Forced Stops	Immediately
Pn30C	0					Speed Feedforward Average Movement Time	Immediately
Pn310	0000h					Vibration Detection Selections	Immediately
Pn311	100					Vibration Detection Sensitivity	Immediately
Pn312	50					Vibration Detection Level	Immediately
Pn316	10000					Maximum Motor Speed	After restart
Pn324	300					Moment of Inertia Calculation Starting Level	Immediately
Pn401	100					First Stage First Torque Reference Filter Time Constant	Immediately
Pn402	800					Forward Torque Limit	Immediately
Pn403	800					Reverse Torque Limit	Immediately
Pn404	100					Forward External Torque Limit	Immediately
Pn405	100					Reverse External Torque Limit	Immediately
Pn406	800					Emergency Stop Torque	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn407	10000					Speed Limit during Torque Control	Immediately
Pn408	0000h					Torque-Related Function Selections	*1
Pn409	5000					First Stage Notch Filter Frequency	Immediately
Pn40A	70					First Stage Notch Filter Q Value	Immediately
Pn40B	0					First Stage Notch Filter Depth	Immediately
Pn40C	5000					Second Stage Notch Filter Frequency	Immediately
Pn40D	70					Second Stage Notch Filter Q Value	Immediately
Pn40E	0					Second Stage Notch Filter Depth	Immediately
Pn40F	5000					Second Stage Second Torque Reference Filter Frequency	Immediately
Pn410	50					Second Stage Second Torque Reference Filter Q Value	Immediately
Pn412	100					First Stage Second Torque Reference Filter Time Constant	Immediately
Pn416	0000h					Torque-Related Function Selections 2	Immediately
Pn417	5000					Third Stage Notch Filter Frequency	Immediately
Pn418	70					Third Stage Notch Filter Q Value	Immediately
Pn419	0					Third Stage Notch Filter Depth	Immediately
Pn41A	5000					Fourth Stage Notch Filter Frequency	Immediately
Pn41B	70					Fourth Stage Notch Filter Q Value	Immediately
Pn41C	0					Fourth Stage Notch Filter Depth	Immediately
Pn41D	5000					Fifth Stage Notch Filter Frequency	Immediately
Pn41E	70					Fifth Stage Notch Filter Q Value	Immediately
Pn41F	0					Fifth Stage Notch Filter Depth	Immediately
Pn423	0000h					Reserved parameter	–
Pn424	50					Torque Limit at Main Circuit Voltage Drop	Immediately
Pn425	100					Release Time for Torque Limit at Main Circuit Voltage Drop	Immediately
Pn426	0					Torque Feedforward Average Movement Time	Immediately
Pn427	0					Reserved parameter	–
Pn456	15					Sweep Torque Reference Amplitude	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn460	0101h					Notch Filter Adjustment Selections 1	Immediately
Pn475	0000h					Gravity Compensation-Related Selections	After restart
Pn476	0					Gravity Compensation Torque	Immediately
Pn502	20					Rotation Detection Level	Immediately
Pn503	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn506	0					Brake Reference-Servo OFF Delay Time	Immediately
Pn507	100					Brake Reference Output Speed Level	Immediately
Pn508	50					Servo OFF-Brake Command Waiting Time	Immediately
Pn509	20					Momentary Power Interruption Hold Time	Immediately
Pn50A	1881h					Input Signal Selections 1	After restart
Pn50B	8882h					Input Signal Selections 2	After restart
Pn50E	0000h					Output Signal Selections 1	After restart
Pn50F	0100h					Output Signal Selections 2	After restart
Pn510	0000h					Output Signal Selections 3	After restart
Pn511	6543h					Input Signal Selections 5	After restart
Pn512	0000h					Output Signal Inverse Settings	After restart
Pn514	0000h					Output Signal Selections 4	After restart
Pn516	8888h					Input Signal Selections 7	After restart
Pn51B	1000					Motor-Load Position Deviation Overflow Detection Level	Immediately
Pn51E	100					Position Deviation Overflow Warning Level	Immediately
Pn520	5242880					Position Deviation Overflow Alarm Level	Immediately
Pn522	7					Positioning Completed Width	Immediately
Pn524	1073741824					Near Signal Width	Immediately
Pn526	5242880					Position Deviation Overflow Alarm Level at Servo ON	Immediately
Pn528	100					Position Deviation Overflow Warning Level at Servo ON	Immediately
Pn529	10000					Speed Limit Level at Servo ON	Immediately
Pn52A	20					Multiplier per Fully-closed Rotation	Immediately
Pn52B	20					Overload Warning Level	Immediately
Pn52C	100					Base Current Derating at Motor Overload Detection	After restart
Pn530	0000h					Program Jogging-Related Selections	Immediately
Pn531	32768					Program Jogging Travel Distance	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn533	500					Program Jogging Movement Speed	Immediately
Pn534	100					Program Jogging Acceleration/Deceleration Time	Immediately
Pn535	100					Program Jogging Waiting Time	Immediately
Pn536	1					Program Jogging Number of Movements	Immediately
Pn550	0					Analog Monitor 1 Offset Voltage	Immediately
Pn551	0					Analog Monitor 2 Offset Voltage	Immediately
Pn552	100					Analog Monitor 1 Magnification	Immediately
Pn553	100					Analog Monitor 2 Magnification	Immediately
Pn55A	1					Power Consumption Monitor Unit Time	Immediately
Pn560	400					Residual Vibration Detection Width	Immediately
Pn561	100					Overshoot Detection Level	Immediately
Pn600	0					Regenerative Resistor Capacity	Immediately
Pn601	0					Dynamic Brake Resistor Allowable Energy Consumption	After restart
Pn603	0					Regenerative Resistance	Immediately
Pn604	0					Dynamic Brake Resistance	After restart
Pn800	0040h					Communications Controls	Immediately
Pn801	0003h					Application Function Selections 6 (Software Limits)	Immediately
Pn803	10					Origin Range	Immediately
Pn804	1073741823					Forward Software Limit	Immediately
Pn806	-1073741823					Reverse Software Limit	Immediately
Pn808	0					Absolute Encoder Origin Offset	Immediately*2
Pn80A	100					First Stage Linear Acceleration Constant	Immediately*3
Pn80B	100					Second Stage Linear Acceleration Constant	Immediately*3
Pn80C	0					Acceleration Constant Switching Speed	Immediately*3
Pn80D	100					First Stage Linear Deceleration Constant	Immediately*3
Pn80E	100					Second Stage Linear Deceleration Constant	Immediately*3
Pn80F	0					Deceleration Constant Switching Speed	Immediately*3
Pn810	0					Exponential Acceleration/Deceleration Bias	Immediately*3
Pn811	0					Exponential Acceleration/Deceleration Time Constant	Immediately*3
Pn812	0					Movement Average Time	Immediately*3

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Parameter No.	Default Setting					Name	When Enabled
Pn814	100					External Positioning Final Travel Distance	Immediately[*3]
Pn816	0000h					Origin Return Mode Settings	Immediately[*3]
Pn817	50					Origin Approach Speed 1	Immediately[*3]
Pn818	5					Origin Approach Speed 2	Immediately[*3]
Pn819	100					Final Travel Distance for Origin Return	Immediately[*3]
Pn81E	0000h					Input Signal Monitor Selections	Immediately
Pn81F	0000h0010h					Command Data Allocations	After restart
Pn820	0					Forward Latching Area	Immediately
Pn822	0					Reverse Latching Area	Immediately
Pn824	0000h					Option Monitor 1 Selection	Immediately
Pn825	0000h					Option Monitor 2 Selection	Immediately
Pn827	100					Linear Deceleration Constant 1 for Stopping	Immediately[*3]
Pn829	0					SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	Immediately
Pn82A	1813h					Option Field Allocations 1	After restart
Pn82B	1D1Ch					Option Field Allocations 2	After restart
Pn82C	1F1Eh					Option Field Allocations 3	After restart
Pn82D	0000h					Option Field Allocations 4	After restart
Pn82E	0000h					Option Field Allocations 5	After restart
Pn833	0000h					Motion Settings	After restart
Pn834	100					First Stage Linear Acceleration Constant 2	Immediately[*3]
Pn836	100					Second Stage Linear Acceleration Constant 2	Immediately[*3]
Pn838	0					Acceleration Constant Switching Speed 2	Immediately[*3]
Pn83A	100					First Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83C	100					Second Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83E	0					Deceleration Constant Switching Speed 2	Immediately[*3]
Pn840	100					Linear Deceleration Constant 2 for Stopping	Immediately[*3]
Pn842	0					Second Origin Approach Speed 1	Immediately[*3]
Pn844	0					Second Origin Approach Speed 2	Immediately[*3]
Pn850	0					Number of Latch Sequences	Immediately
Pn851	0					Continuous Latch Sequence Count	Immediately
Pn852	0000h					Latch Sequence 1 to 4 Settings	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn853	0000h					Latch Sequence 5 to 8 Settings	Immediately
Pn880	–					Station Address Monitor (for maintenance, read only)	–
Pn881	–					Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	–
Pn882	–					Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	–
Pn883	–					Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	–
Pn884	0000h					Communications Controls 2	Immediately
Pn88A	0					MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	–
Pn890 to Pn89E	0h					Command Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn8A0 to Pn8AE	0h					Response Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn900	0					Number of Parameter Banks	After restart
Pn901	0					Number of Parameter Bank Members	After restart
Pn902 to Pn910	0000h					Parameter Bank Member Definition	After restart
Pn920 to Pn95F	0000h					Parameter Bank Data (Not saved in nonvolatile memory.)	Immediately

*1. The enable timing depends on the digit that is changed. Refer to the following section for details.
☞ *4.1.2 List of Parameters* on page 4-3

*2. The parameter setting is enabled after SENS_ON command execution is completed.

*3. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

4.2 SERVOPACKs with MECHATROLINK-III Communications References

4.2.1 Interpreting the Parameter Lists

"After restart" indicates parameters that will be effective after one of the following is executed.
- The power supply is turned OFF and ON again.
- The CONFIG command is sent.
- A software reset is executed.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn000 M3	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	After restart	Setup	–

There are the following two classifications.
- Setup
- Tuning

Refer to the following manual for details.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Symbols are provided when a parameter is valid only for a specific profile.
- M2 Parameters that are valid only for a MECHATROLINK-II-compatible profile.
- M3 Parameters that are valid only for a MECHATROLINK-III standard servo profile.

	Rotation Direction Selection		Reference
n.□□□X	0	Use CCW as the forward direction.	*1
	1	Use CW as the forward direction. (Reverse Rotation Mode)	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected		Reference
n.X□□□	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.	*1
	1	Reserved setting (Do not use.)	

4.2.2 List of Servo Parameters

The following table lists the parameters.

Note: Do not change the following parameters from their default settings.
- Reserved parameters
- Parameters not given in this manual

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	000h0 to 10B1h	–	0000h	After restart	Setup	–

n.□□□X	Rotation Direction Selection		Reference
	0	Use CCW as the forward direction.	*1
	1	Use CW as the forward direction. (Reverse Rotation Mode)	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected		Reference
	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.	*1
	1	Reserved setting (Do not use.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn001	2	Application Function Selections 1	0000h to 1142h	–	0000h	After restart	Setup	–

n.□□□X	Motor Stopping Method for Servo OFF and Group 1 Alarms		Reference
	0	Stop the motor by applying the dynamic brake.	*1
	1	Stop the motor by the applying dynamic brake and then release the dynamic brake.	
	2	Coast the motor to a stop without the dynamic brake.	

n.□□X□	Overtravel Stopping Method		Reference
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then servo-lock the motor.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A and then servo-lock the motor.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

n.□X□□	Main Circuit Power Supply AC/DC Input Selection		Reference
	0	Input AC power as the main circuit power supply using the L1, L2, and L3 terminals (do not use shared converter).	*1
	1	Input DC power as the main circuit power supply using the B1/⊕ and ⊖ 2 terminals or the B1 and ⊖ 2 terminals (use an external converter or the shared converter).	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn002	2	Application Function Selections 2	0000h to 4213h	–	0011h	After restart	Setup	–

n.□□□X	MECHATROLINK Command Position and Speed Control Option		Reference
	0	Reserved setting (Do not use.)	*2
	1	Use TLIM as the torque limit.	
	2	Reserved setting (Do not use.)	
	3	Reserved setting (Do not use.)	

n.□□X□	Torque Control Option		Reference
	0	Reserved setting (Do not use.)	*2
	1	Use the speed limit for torque control (VLIM) as the speed limit.	

n.□X□□	Encoder Usage		Reference
	0	Use the encoder according to encoder specifications.	*1
	1	Use the encoder as an incremental encoder.	
	2	Use the encoder as a single-turn absolute encoder.	

n.X□□□	External Encoder Usage		Reference
	0	Do not use an external encoder.	–
	1	The external encoder moves in the forward direction for CCW motor rotation.	
	2	Reserved setting (Do not use.)	
	3	The external encoder moves in the reverse direction for CCW motor rotation.	
	4	Reserved setting (Do not use.)	

Pn006	2	Application Function Selections 6	0000h to 105Fh	–	0002h	Immediately	Setup	*1

n.□□XX	Analog Monitor 1 Signal Selection	
	00	Motor speed (1 V/1,000 min^{-1})
	01	Speed reference (1 V/1,000 min^{-1})
	02	Torque reference (1 V/100% rated torque)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
	06	Reserved setting (Do not use.)
	07	Load-motor position deviation (0.01 V/reference unit)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
	0A	Torque feedforward (1 V/100% rated torque)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main circuit DC voltage
	11 to 5F	Reserved settings (Do not use.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn007	2	Application Function Selections 7	0000h to 105Fh	–	0000h	Immediately	Setup	*1

n.□□XX	Analog Monitor 2 Signal Selection	
	00	Motor speed (1 V/1,000 min^{-1})
	01	Speed reference (1 V/1,000 min^{-1})
	02	Torque reference (1 V/100% rated torque)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
	06	Reserved setting (Do not use.)
	07	Load-motor position deviation (0.01 V/reference unit)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
	0A	Torque feedforward (1 V/100% rated torque)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main circuit DC voltage
	11 to 5F	Reserved settings (Do not use.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn008	2	Application Function Selections 8	0000h to 7121h	–	4000h	After restart	Setup	–

n.□□□X	Low Battery Voltage Alarm/Warning Selection		Reference
	0	Output alarm (A.830) for low battery voltage.	*1
	1	Output warning (A.930) for low battery voltage.	

n.□□X□	Function Selection for Undervoltage		Reference
	0	Do not detect undervoltage.	*1
	1	Detect undervoltage warning and limit torque at host controller.	
	2	Detect undervoltage warning and limit torque with Pn424 and Pn425 (i.e., only in SERVOPACK).	

n.□X□□	Warning Detection Selection		Reference
	0	Detect warnings.	page 3-82
	1	Do not detect warnings except for A.971.	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn009	2	Application Function Selections 9	0000h to 0121h	–	0010h	After restart	Tuning	–

n.□□□X	Reserved parameter (Do not change.)

	Current Control Mode Selection		Reference
n.□□X□	0	Use current control mode 1.	*1
	1	• SERVOPACK Models SGD7S-3R8A and -5R5A: Use current control mode 1. • SERVOPACK Models SGD7S-120A, -180A, and -330A: Use current control mode 2.	
	2	Use current control mode 2.	

	Speed Detection Method Selection		Reference
n.□X□□	0	Use speed detection 1.	*1
	1	Use speed detection 2.	

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00A	2	Application Function Selections A	0000h to 0044h	–	0001h	After restart	Setup	–

	Motor Stopping Method for Group 2 Alarms		Reference
n.□□□X	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

	Stopping Method for Forced Stops		Reference
n.□□X□	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	*1
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.	
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.	
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.	

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00B	2	Application Function Selections B	0000h to 1121h	–	0000h	After restart	Setup	–

n.□□□X	Operator Parameter Display Selection		Reference
	0	Display only setup parameters.	*1
	1	Display all parameters.	

n.□□X□	Motor Stopping Method for Group 2 Alarms		Reference
	0	Stop the motor by setting the speed reference to 0.	*1
	1	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).	
	2	Set the stopping method with Pn00A = n.□□□X.	

n.□X□□	Power Input Selection for Three-phase SERVOPACK		Reference
	0	Use a three-phase power supply input.	*1
	1	Use a three-phase power supply input as a single-phase power supply input.	

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00C	2	Application Function Selections C	0000h to 0131h	–	0000h	After restart	Setup	*1

n.□□□X	Function Selection for Test without a Motor	
	0	Disable tests without a motor.
	1	Enable tests without a motor.

n.□□X□	Encoder Resolution for Tests without a Motor	
	0	Use 13 bits.
	1	Use 20 bits.
	2	Use 22 bits.
	3	Use 24 bits.

n.□X□□	Encoder Type Selection for Tests without a Motor	
	0	Use an incremental encoder.
	1	Use an absolute encoder.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00D	2	Application Function Selections D	0000h to 1001h	–	0000h	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Overtravel Warning Detection Selection	
	0	Do not detect overtravel warnings.
	1	Detect overtravel warnings.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn00F	2	Application Function Selections F	0000h to 2011h	–	0000h	After restart	Setup	–
Pn021	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn022	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn040	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn081	2	Application Function Selections 81	0000h to 1111h	–	0000h	After restart	Setup	*1
Pn100	2	Speed Loop Gain	10 to 20,000	0.1 Hz	400	Immediately	Tuning	*1
Pn101	2	Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	Immediately	Tuning	*1
Pn102	2	Position Loop Gain	10 to 20,000	0.1/s	400	Immediately	Tuning	*1
Pn103	2	Moment of Inertia Ratio	0 to 20,000	1%	100	Immediately	Tuning	*1
Pn104	2	Second Speed Loop Gain	10 to 20,000	0.1 Hz	400	Immediately	Tuning	*1
Pn105	2	Second Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	Immediately	Tuning	*1
Pn106	2	Second Position Loop Gain	10 to 20,000	0.1/s	400	Immediately	Tuning	*1
Pn109	2	Feedforward	0 to 100	1%	0	Immediately	Tuning	*1
Pn10A	2	Feedforward Filter Time Constant	0 to 6,400	0.01 ms	0	Immediately	Tuning	*1

Pn00F

n.□□□X	Preventative Maintenance Warning Selection		Reference
	0	Do not detect preventative maintenance warnings.	*1
	1	Detect preventative maintenance warnings.	
n.□□X□	Reserved parameter (Do not change.)		
n.□X□□	Reserved parameter (Do not change.)		
n.X□□□	Reserved parameter (Do not change.)		

Pn081

n.□□□X	Phase-C Pulse Output Selection	
	0	Output phase-C pulses only in the forward direction.
	1	Output phase-C pulses in both the forward and reverse directions.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn10B	2	Gain Application Selections	0000h to 5334h	–	0000h	–	Setup	–

	Mode Switching Selection		When Enabled	Reference
n.□□□X	0	Use the internal torque reference as the condition (level setting: Pn10C).	Immediately	*1
	1	Use the speed reference as the condition (level setting: Pn10D).		
	2	Use the acceleration reference as the condition (level setting: Pn10E).		
	3	Use the position deviation as the condition (level setting: Pn10F).		
	4	Do not use mode switching.		

	Speed Loop Control Method		When Enabled	Reference
n.□□X□	0	PI control	After restart	*1
	1	I-P control		
	2 and 3	Reserved settings (Do not use.)		

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn10C	2	Mode Switching Level for Torque Reference	0 to 800	1%	200	Immediately	Tuning	*1
Pn10D	2	Mode Switching Level for Speed Reference	0 to 10,000	1 min^{-1}	0	Immediately	Tuning	*1
Pn10E	2	Mode Switching Level for Acceleration	0 to 30,000	1 min^{-1}/s	0	Immediately	Tuning	*1
Pn10F	2	Mode Switching Level for Position Deviation	0 to 10,000	1 reference unit	0	Immediately	Tuning	*1
Pn11F	2	Position Integral Time Constant	0 to 50,000	0.1 ms	0	Immediately	Tuning	*1
Pn121	2	Friction Compensation Gain	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn122	2	Second Friction Compensation Gain	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn123	2	Friction Compensation Coefficient	0 to 100	1%	0	Immediately	Tuning	*1
Pn124	2	Friction Compensation Frequency Correction	-10,000 to 10,000	0.1 Hz	0	Immediately	Tuning	*1
Pn125	2	Friction Compensation Gain Correction	1 to 1,000	1%	100	Immediately	Tuning	*1
Pn131	2	Gain Switching Time 1	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn132	2	Gain Switching Time 2	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn135	2	Gain Switching Waiting Time 1	0 to 65,535	1 ms	0	Immediately	Tuning	*1
Pn136	2	Gain Switching Waiting Time 2	0 to 65,535	1 ms	0	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn139	2	Automatic Gain Switching Selections 1	0000h to 0052h	–	0000h	Immediately	Tuning	*1

n.□□□X	Gain Switching Selection
0	Use manual gain switching. The gain is switched manually with G-SEL in the servo command output signals (SVCMD_IO).
1	Reserved setting (Do not use.)
2	Use automatic gain switching pattern 1. The gain is switched automatically from the first gain to the second gain when switching condition A is satisfied. The gain is switched automatically from the second gain to the first gain when switching condition A is not satisfied.

n.□□X□	Gain Switching Condition A
0	/COIN (Positioning Completion Output) signal turns ON.
1	/COIN (Positioning Completion Output) signal turns OFF.
2	/NEAR (Near Output) signal turns ON.
3	/NEAR (Near Output) signal turns OFF.
4	Position reference filter output is 0 and position reference input is OFF.
5	Position reference input is ON.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Pn13D	2	Current Gain Level	100 to 2,000	1%	2000	Immediately	Tuning	*1
Pn140	2	Model Following Control-Related Selections	0000h to 1121h	–	0100h	Immediately	Tuning	–

n.□□□X	Model Following Control Selection	Reference
0	Do not use model following control.	*1
1	Use model following control.	

n.□□X□	Vibration Suppression Selection	Reference
0	Do not perform vibration suppression.	*1
1	Perform vibration suppression for a specific frequency.	
2	Perform vibration suppression for two specific frequencies.	

n.□X□□	Vibration Suppression Adjustment Selection	Reference
0	Do not adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	*1
1	Adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	

n.X□□□	Speed Feedforward (VFF)/Torque Feedforward (TFF) Selection	Reference
0	Do not use model following control and speed/torque feedforward together.	*1
1	Use model following control and speed/torque feedforward together.	

Pn141	2	Model Following Control Gain	10 to 20,000	0.1/s	500	Immediately	Tuning	*1
Pn142	2	Model Following Control Gain Correction	500 to 2,000	0.1%	1000	Immediately	Tuning	*1
Pn143	2	Model Following Control Bias in the Forward Direction	0 to 10,000	0.1%	1000	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn144	2	Model Following Control Bias in the Reverse Direction	0 to 10,000	0.1%	1000	Immediately	Tuning	*1
Pn145	2	Vibration Suppression 1 Frequency A	10 to 2,500	0.1 Hz	500	Immediately	Tuning	*1
Pn146	2	Vibration Suppression 1 Frequency B	10 to 2,500	0.1 Hz	700	Immediately	Tuning	*1
Pn147	2	Model Following Control Speed Feedforward Compensation	0 to 10,000	0.1%	1000	Immediately	Tuning	*1
Pn148	2	Second Model Following Control Gain	10 to 20,000	0.1/s	500	Immediately	Tuning	*1
Pn149	2	Second Model Following Control Gain Correction	500 to 2,000	0.1%	1000	Immediately	Tuning	*1
Pn14A	2	Vibration Suppression 2 Frequency	10 to 2,000	0.1 Hz	800	Immediately	Tuning	*1
Pn14B	2	Vibration Suppression 2 Correction	10 to 1,000	1%	100	Immediately	Tuning	*1
Pn14F	2	Control-Related Selections	0000h to 0021h	–	0021h	After restart	Tuning	–

	Model Following Control Type Selection		Reference
n.□□□X	0	Use model following control type 1.	*1
	1	Use model following control type 2.	

	Tuning-less Type Selection		Reference
n.□□X□	0	Use tuning-less type 1.	*1
	1	Use tuning-less type 2.	
	2	Use tuning-less type 3.	

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn160	2	Anti-Resonance Control-Related Selections	0000h to 0011h	–	0010h	Immediately	Tuning	–

	Anti-Resonance Control Selection		Reference
n.□□□X	0	Do not use anti-resonance control.	*1
	1	Use anti-resonance control.	

	Anti-Resonance Control Adjustment Selection		Reference
n.□□X□	0	Do not adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	*1
	1	Adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.	

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn161	2	Anti-Resonance Frequency	10 to 20,000	0.1 Hz	1000	Immediately	Tuning	*1
Pn162	2	Anti-Resonance Gain Correction	1 to 1,000	1%	100	Immediately	Tuning	*1
Pn163	2	Anti-Resonance Damping Gain	0 to 300	1%	0	Immediately	Tuning	*1
Pn164	2	Anti-Resonance Filter Time Constant 1 Correction	-1,000 to 1,000	0.01 ms	0	Immediately	Tuning	*1
Pn165	2	Anti-Resonance Filter Time Constant 2 Correction	-1,000 to 1,000	0.01 ms	0	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn166	2	Anti-Resonance Damping Gain 2	0 to 1,000	1%	0	Immediately	Tuning	*1
Pn170	2	Tuning-less Function-Related Selections	0000h to 2711h	–	1401h	–	Setup	*1

n.□□□X	Tuning-less Selection		When Enabled
	0	Disable tuning-less function.	After restart
	1	Enable tuning-less function.	

n.□□X□	Speed Control Method		When Enabled
	0	Use for speed control.	After restart
	1	Use for speed control and use host controller for position control.	

n.□X□□	Rigidity Level		When Enabled
	0 to 7	Set the rigidity level.	Immediately

n.X□□□	Tuning-less Load Level		When Enabled
	0 to 2	Set the load level for the tuning-less function.	Immediately

Pn205	2	Multiturn Limit	0 to 65,535	1 rev	65535	After restart	Setup	*1
Pn207	2	Position Control Function Selections	0000h to 2210h	–	0010h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

n.X□□□	/COIN (Positioning Completion Output) Signal Output Timing		Reference
	0	Output when the absolute value of the position deviation is the same or less than the setting of Pn522 (Positioning Completed Width).	*1
	1	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference after the position reference filter is 0.	
	2	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference input is 0.	

Pn20A	4	Number of External Encoder Scale Pitches	4 to 1,048,576	1 scale pitch/ revolution	32768	After restart	Setup	*1
Pn20E	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	1	16	After restart	Setup	*1
Pn210	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	1	1	After restart	Setup	*1
Pn212	4	Number of Encoder Output Pulses	16 to 1,073,741,824	1 P/Rev	2048	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn22A	2	Fully-closed Control Selections	0000h to 1003h	–	0000h	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Fully-closed Control Speed Feedback Selection	
	0	Use motor encoder speed.
	1	Use external encoder speed.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn230	2	Position Control Expansion Function Selections	0000h to 0001h	–	0000h	After restart	Setup	*1

n.□□□X	Backlash Compensation Direction	
	0	Compensate forward references.
	1	Compensate reverse references.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn231	4	Backlash Compensation	-500,000 to 500,000	0.1 reference units	0	Immediately	Setup	*1
Pn233	2	Backlash Compensation Time Constant	0 to 65,535	0.01 ms	0	Immediately	Setup	*1
Pn281	2	Encoder Output Resolution	1 to 4,096	1 edge/pitch	20	After restart	Setup	*1
Pn304	2	Jogging Speed	0 to 10,000	1 min^{-1}	500	Immediately	Setup	*1
Pn305	2	Soft Start Acceleration Time	0 to 10,000	1 ms	0	Immediately	Setup	*2
Pn306	2	Soft Start Deceleration Time	0 to 10,000	1 ms	0	Immediately	Setup	*2
Pn308	2	Speed Feedback Filter Time Constant	0 to 65,535	0.01 ms	0	Immediately	Setup	*1
Pn30A	2	Deceleration Time for Servo OFF and Forced Stops	0 to 10,000	1 ms	0	Immediately	Setup	*1
Pn30C	2	Speed Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	Immediately	Setup	*1
Pn310	2	Vibration Detection Selections	0000h to 0002h	–	0000h	Immediately	Setup	*1

n.□□□X	Vibration Detection Selection	
	0	Do not detect vibration.
	1	Output a warning (A.911) if vibration is detected.
	2	Output an alarm (A.520) if vibration is detected.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn311	2	Vibration Detection Sensitivity	50 to 500	1%	100	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn312	2	Vibration Detection Level	0 to 5,000	1 min^{-1}	50	Immediately	Tuning	*1
Pn316	2	Maximum Motor Speed	0 to 65,535	1 min^{-1}	10000	After restart	Setup	*1
Pn324	2	Moment of Inertia Calculation Starting Level	0 to 20,000	1%	300	Immediately	Setup	*1
Pn401	2	First Stage First Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	Immediately	Tuning	*1
Pn402	2	Forward Torque Limit	0 to 800	1%*3	800	Immediately	Setup	*1
Pn403	2	Reverse Torque Limit	0 to 800	1%*3	800	Immediately	Setup	*1
Pn404	2	Forward External Torque Limit	0 to 800	1%*3	100	Immediately	Setup	*1
Pn405	2	Reverse External Torque Limit	0 to 800	1%*3	100	Immediately	Setup	*1
Pn406	2	Emergency Stop Torque	0 to 800	1%*3	800	Immediately	Setup	*1
Pn407	2	Speed Limit during Torque Control	0 to 10,000	1 min^{-1}	10000	Immediately	Setup	*1
Pn408	2	Torque-Related Function Selections	0000h to 1111h	–	0000h	–	Setup	–

n.□□□X	Notch Filter Selection 1		When Enabled	Reference
	0	Disable first stage notch filter.	Immediately	*1
	1	Enable first stage notch filter.		

n.□□X□	Speed Limit Selection		When Enabled	Reference
	0	Use the smaller of the maximum motor speed and the setting of Pn407 as the speed limit.	After restart	*1
	1	Use the smaller of the overspeed alarm detection speed and the setting of Pn407 as the speed limit.		

n.□X□□	Notch Filter Selection 2		When Enabled	Reference
	0	Disable second stage notch filter.	Immediately	*1
	1	Enable second stage notch filter.		

n.X□□□	Friction Compensation Function Selection		When Enabled	Reference
	0	Disable friction compensation.	Immediately	*1
	1	Enable friction compensation.		

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn409	2	First Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn40A	2	First Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn40B	2	First Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn40C	2	Second Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn40D	2	Second Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn40E	2	Second Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn40F	2	Second Stage Second Torque Reference Filter Frequency	100 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn410	2	Second Stage Second Torque Reference Filter Q Value	50 to 100	0.01	50	Immediately	Tuning	*1
Pn412	2	First Stage Second Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn416	2	Torque-Related Function Selections 2	0000h to 1111h	–	0000h	Immediately	Setup	*1

n.□□□X	Notch Filter Selection 3
0	Disable third stage notch filter.
1	Enable third stage notch filter.

n.□□X□	Notch Filter Selection 4
0	Disable fourth stage notch filter.
1	Enable fourth stage notch filter.

n.□X□□	Notch Filter Selection 5
0	Disable fifth stage notch filter.
1	Enable fifth stage notch filter.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn417	2	Third Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn418	2	Third Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn419	2	Third Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn41A	2	Fourth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn41B	2	Fourth Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn41C	2	Fourth Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn41D	2	Fifth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	Immediately	Tuning	*1
Pn41E	2	Fifth Stage Notch Filter Q Value	50 to 1,000	0.01	70	Immediately	Tuning	*1
Pn41F	2	Fifth Stage Notch Filter Depth	0 to 1,000	0.001	0	Immediately	Tuning	*1
Pn423	2	Reserved parameter (Do not change.)	–	–	0000	–	–	–
Pn424	2	Torque Limit at Main Circuit Voltage Drop	0 to 100	1%*3	50	Immediately	Setup	*1
Pn425	2	Release Time for Torque Limit at Main Circuit Voltage Drop	0 to 1,000	1 ms	100	Immediately	Setup	*1
Pn426	2	Torque Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	Immediately	Setup	*1
Pn427	2	Reserved parameter (Do not change.)	–	–	0	–	–	–
Pn456	2	Sweep Torque Reference Amplitude	1 to 800	1%	15	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn460	2	Notch Filter Adjustment Selections 1	0000h to 0101h	–	0101h	Immediately	Tuning	*1

n.□□□X	Notch Filter Adjustment Selection 1	
	0	Do not adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Notch Filter Adjustment Selection 2	
	0	Do not adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn475	2	Gravity Compensation-Related Selections	0000h to 0001h	–	0000h	After restart	Setup	*1

n.□□□X	Gravity Compensation Selection	
	0	Disable gravity compensation.
	1	Enable gravity compensation.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn476	2	Gravity Compensation Torque	-1,000 to 1,000	0.1%	0	Immediately	Tuning	*1
Pn502	2	Rotation Detection Level	1 to 10,000	1 min^{-1}	20	Immediately	Setup	*1
Pn503	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 min^{-1}	10	Immediately	Setup	*1
Pn506	2	Brake Reference-Servo OFF Delay Time	0 to 50	10 ms	0	Immediately	Setup	*1
Pn507	2	Brake Reference Output Speed Level	0 to 10,000	1 min^{-1}	100	Immediately	Setup	*1
Pn508	2	Servo OFF-Brake Command Waiting Time	10 to 100	10 ms	50	Immediately	Setup	*1
Pn509	2	Momentary Power Interruption Hold Time	20 to 50,000	1 ms	20	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50A	2	Input Signal Selections 1	0000h to FFF2h	–	1881h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

	P-OT (Forward Drive Prohibit) Signal Allocation		Reference
n.X□□□	0	Enable forward drive when CN1-13 input signal is ON (closed).	*1
	1	Enable forward drive when CN1-7 input signal is ON (closed).	
	2	Enable forward drive when CN1-8 input signal is ON (closed).	
	3	Enable forward drive when CN1-9 input signal is ON (closed).	
	4	Enable forward drive when CN1-10 input signal is ON (closed).	
	5	Enable forward drive when CN1-11 input signal is ON (closed).	
	6	Enable forward drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit forward drive.	
	8	Set the signal to always enable forward drive.	
	9	Enable forward drive when CN1-13 input signal is OFF (open).	
	A	Enable forward drive when CN1-7 input signal is OFF (open).	
	B	Enable forward drive when CN1-8 input signal is OFF (open).	
	C	Enable forward drive when CN1-9 input signal is OFF (open).	
	D	Enable forward drive when CN1-10 input signal is OFF (open).	
	E	Enable forward drive when CN1-11 input signal is OFF (open).	
	F	Enable forward drive when CN1-12 input signal is OFF (open).	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50B	2	Input Signal Selections 2	0000h to FFFFh	–	8882h	After restart	Setup	–

n.□□□X	N-OT (Reverse Drive Prohibit) Signal Allocation		Reference
	0	Enable reverse drive when CN1-13 input signal is ON (closed).	*1
	1	Enable reverse drive when CN1-7 input signal is ON (closed).	
	2	Enable reverse drive when CN1-8 input signal is ON (closed).	
	3	Enable reverse drive when CN1-9 input signal is ON (closed).	
	4	Enable reverse drive when CN1-10 input signal is ON (closed).	
	5	Enable reverse drive when CN1-11 input signal is ON (closed).	
	6	Enable reverse drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit reverse drive.	
	8	Set the signal to always enable reverse drive.	
	9	Enable reverse drive when CN1-13 input signal is OFF (open).	
	A	Enable reverse drive when CN1-7 input signal is OFF (open).	
	B	Enable reverse drive when CN1-8 input signal is OFF (open).	
	C	Enable reverse drive when CN1-9 input signal is OFF (open).	
	D	Enable reverse drive when CN1-10 input signal is OFF (open).	
	E	Enable reverse drive when CN1-11 input signal is OFF (open).	
	F	Enable reverse drive when CN1-12 input signal is OFF (open).	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	/P-CL (Forward External Torque Limit Input) Signal Allocation		Reference
	0	Active when CN1-13 input signal is ON (closed).	*1
	1	Active when CN1-7 input signal is ON (closed).	
	2	Active when CN1-8 input signal is ON (closed).	
	3	Active when CN1-9 input signal is ON (closed).	
	4	Active when CN1-10 input signal is ON (closed).	
	5	Active when CN1-11 input signal is ON (closed).	
	6	Active when CN1-12 input signal is ON (closed).	
	7	The signal is always active.	
	8	The signal is always inactive.	
	9	Active when CN1-13 input signal is OFF (open).	
	A	Active when CN1-7 input signal is OFF (open).	
	B	Active when CN1-8 input signal is OFF (open).	
	C	Active when CN1-9 input signal is OFF (open).	
	D	Active when CN1-10 input signal is OFF (open).	
	E	Active when CN1-11 input signal is OFF (open).	
	F	Active when CN1-12 input signal is OFF (open).	

n.X□□□	/N-CL (Reverse External Torque Limit Input) Signal Allocation		Reference
	0 to F	The allocations are the same as the /P-CL (Forward External Torque Limit Input) signal allocations.	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn50E	2	Output Signal Selections 1	0000h to 6666h	–	0000h	After restart	Setup	–

n.□□□X	/COIN (Positioning Completion Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved setting (Do not use.)	

n.□□X□	/V-CMP (Speed Coincidence Detection Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

n.□X□□	/TGON (Rotation Detection Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

n.X□□□	/S-RDY (Servo Ready) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.	*1

Pn50F	2	Output Signal Selections 2	0000h to 6666h	–	0100h	After restart	Setup	–

n.□□□X	/CLT (Torque Limit Detection Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved setting (Do not use.)	

n.□□X□	/VLT (Speed Limit Detection) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

n.□X□□	/BK (Brake Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

n.X□□□	/WARN (Warning Output) Signal Allocation		Reference
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn510	2	Output Signal Selections 3	0000h to 0666h	–	0000h	After restart	Setup	–

	/NEAR (Near Output) Signal Allocation		Reference
n.□□□X	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved setting (Do not use.)	

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn511	2	Input Signal Selections 5	0000h to FFFFh	–	6543h	After restart	Setup	*1

	/DEC (Origin Return Deceleration Switch Input) Signal Allocation	
n.□□□X	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).

	/EXT1 (External Latch Input 1) Signal Allocation	
n.□□X□	0 to 3	The signal is always inactive.
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).
	7 to C	The signal is always inactive.

	/EXT2 (External Latch Input 2) Signal Allocation	
n.□X□□	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

	/EXT3 (External Latch Input 3) Signal Allocation	
n.X□□□	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn512	2	Output Signal Inverse Settings	0000h to 1111h	–	0000h	After restart	Setup	*1

n.□□□X	Output Signal Inversion for CN1-1 and CN1-2 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.

n.□□X□	Output Signal Inversion for CN1-23 and CN1-24 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.

n.□X□□	Output Signal Inversion for CN1-25 and CN1-26 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn514	2	Output Signal Selections 4	0000h to 0666h	–	0000h	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	/PM (Preventative Maintenance Output) Signal Allocation		Reference
	0	Disabled (the above signal output is not used).	*1
	1	Output the signal from the CN1-1 or CN1-2 output terminal.	
	2	Output the signal from the CN1-23 or CN1-24 output terminal.	
	3	Output the signal from the CN1-25 or CN1-26 output terminal.	
	4 to 6	Reserved setting (Do not use.)	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn516	2	Input Signal Selections 7	0000h to FFFFh	–	8888h	After restart	Setup	–

	FSTP (Forced Stop Input) Signal Allocation		Reference
n.□□□X	0	Enable drive when CN1-13 input signal is ON (closed).	*1
	1	Enable drive when CN1-7 input signal is ON (closed).	
	2	Enable drive when CN1-8 input signal is ON (closed).	
	3	Enable drive when CN1-9 input signal is ON (closed).	
	4	Enable drive when CN1-10 input signal is ON (closed).	
	5	Enable drive when CN1-11 input signal is ON (closed).	
	6	Enable drive when CN1-12 input signal is ON (closed).	
	7	Set the signal to always prohibit drive (always force the motor to stop).	
	8	Set the signal to always enable drive (always disable forcing the motor to stop).	
	9	Enable drive when CN1-13 input signal is OFF (open).	
	A	Enable drive when CN1-7 input signal is OFF (open).	
	B	Enable drive when CN1-8 input signal is OFF (open).	
	C	Enable drive when CN1-9 input signal is OFF (open).	
	D	Enable drive when CN1-10 input signal is OFF (open).	
	E	Enable drive when CN1-11 input signal is OFF (open).	
	F	Enable drive when CN1-12 input signal is OFF (open).	

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn51B	4	Motor-Load Position Deviation Overflow Detection Level	0 to 1,073,741,824	1 reference unit	1000	Immediately	Setup	*1
Pn51E	2	Position Deviation Overflow Warning Level	10 to 100	1%	100	Immediately	Setup	page 3-82
Pn520	4	Position Deviation Overflow Alarm Level	1 to 1,073,741,823	1 reference unit	5242880	Immediately	Setup	*1, page 3-49
Pn522	4	Positioning Completed Width	0 to 1,073,741,824	1 reference unit	7	Immediately	Setup	*1
Pn524	4	Near Signal Width	1 to 1,073,741,824	1 reference unit	1073741824	Immediately	Setup	*1
Pn526	4	Position Deviation Overflow Alarm Level at Servo ON	1 to 1,073,741,823	1 reference unit	5242880	Immediately	Setup	*1
Pn528	2	Position Deviation Overflow Warning Level at Servo ON	10 to 100	1%	100	Immediately	Setup	*1
Pn529	2	Speed Limit Level at Servo ON	0 to 10,000	1 min^{-1}	10000	Immediately	Setup	*1
Pn52A	2	Multiplier per Fully-closed Rotation	0 to 100	1%	20	Immediately	Tuning	*1
Pn52B	2	Overload Warning Level	1 to 100	1%	20	Immediately	Setup	*1
Pn52C	2	Base Current Derating at Motor Overload Detection	10 to 100	1%	100	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn530	2	Program Jogging-Related Selections	0000h to 0005h	–	0000h	Immediately	Setup	*1

n.□□□X	Program Jogging Operation Pattern	
	0	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	1	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	2	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	3	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	4	(Waiting time in Pn535 → Forward by travel distance in Pn531 → Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	5	(Waiting time in Pn535 → Reverse by travel distance in Pn531 → Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn531	4	Program Jogging Travel Distance	1 to 1,073,741,824	1 reference unit	32768	Immediately	Setup	*1
Pn533	2	Program Jogging Movement Speed	1 to 10,000	1 min^{-1}	500	Immediately	Setup	*1
Pn534	2	Program Jogging Acceleration/Deceleration Time	2 to 10,000	1 ms	100	Immediately	Setup	*1
Pn535	2	Program Jogging Waiting Time	0 to 10,000	1 ms	100	Immediately	Setup	*1
Pn536	2	Program Jogging Number of Movements	0 to 1,000	Times	1	Immediately	Setup	*1
Pn550	2	Analog Monitor 1 Offset Voltage	-10,000 to 10,000	0.1 V	0	Immediately	Setup	*1
Pn551	2	Analog Monitor 2 Offset Voltage	-10,000 to 10,000	0.1 V	0	Immediately	Setup	*1
Pn552	2	Analog Monitor 1 Magnification	-10,000 to 10,000	× 0.01	100	Immediately	Setup	*1
Pn553	2	Analog Monitor 2 Magnification	-10,000 to 10,000	× 0.01	100	Immediately	Setup	*1
Pn55A	2	Power Consumption Monitor Unit Time	1 to 1,440	1 min	1	Immediately	Setup	–
Pn560	2	Residual Vibration Detection Width	1 to 3,000	0.1%	400	Immediately	Setup	*1
Pn561	2	Overshoot Detection Level	0 to 100	1%	100	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn56A	2	Output Signal Reference Method Selections 1	0000h to 1111h	–	0000h	After restart	Setup	*1
Pn56B	2	Reserved parameter (Do not change.)	–	–	0000h	–	–	–
Pn600	2	Regenerative Resistor Capacity*4	Depends on model.*5	10 W	0	Immediately	Setup	*1
Pn601	2	Dynamic Brake Resistor Allowable Energy Consumption	0 to 65,535	10 J	0	After restart	Setup	*6
Pn603	2	Regenerative Resistance	0 to 65,535	10 mΩ	0	Immediately	Setup	*1
Pn604	2	Dynamic Brake Resistance	0 to 65,535	10 mΩ	0	After restart	Setup	*6

Pn56A

n.□□□X	SO1 Output Signal Reference Method Selection	
	0	Output parameter-assigned SO1 signal.
	1	Output OR of parameter-assigned SO1 signal and signal set by SVC-MD_IO.
n.□□X□	SO2 Output Signal Reference Method Selection	
	0	Output parameter-assigned SO2 signal.
	1	Output OR of parameter-assigned SO2 signal and signal set by SVCM-D_IO.
n.□X□□	SO3 Output Signal Reference Method Selection	
	0	Output parameter-assigned SO3 signal.
	1	Output OR of parameter-assigned SO3 signal and signal set by SVCM-D_IO.
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn800	2	Communications Controls	0000h to 1FF3h	–	1040h	Immediately	Setup	–

n.□□□X	MECHATROLINK Communications Check Mask for Debugging	
	0	Do not mask.
	1	Ignore MECHATROLINK communications errors (A.E60).
	2	Ignore WDT errors (A.E50).
	3	Ignore both MECHATROLINK communications errors (A.E60) and WDT errors (A.E50).

n.□□X□	Warning Check Masks	
	0	Do not mask.
	1	Ignore data setting warnings (A.94□).
	2	Ignore command warnings (A.95□).
	3	Ignore both A.94□ and A.95□ warnings.
	4	Ignore communications warnings (A.96□).
	5	Ignore both A.94□ and A.96□ warnings.
	6	Ignore both A.95□ and A.96□ warnings.
	7	Ignore A.94□, A.95□, and A.96□ warnings.
	8	Ignore data setting warnings (A.97A and A.97b).
	9	Ignore A.94□, A.97A, and A.97b warnings.
	A	Ignore A.95□, A.97A, and A.97b warnings.
	B	Ignore A.94□, A.95□, A.97A, and A.97b warnings.
	C	Ignore A.96□, A.97A, and A.97b warnings.
	D	Ignore A.94□, A.96□, A.97A, and A.97b warnings.
	E	Ignore A.95□, A.96□, A.97A, and A.97b warnings.
	F	Ignore A.94□, A.95□, A.96□, A.97A, and A.97b warnings.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□ M3 *7	Automatic Warning Clear Selection for Debugging *7	
	0	Retain warnings for debugging.
	1	Automatically clear warnings (MECHATROLINK-III specification).

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn801	2	Application Function Selections 6 (Software Limits)	0000h to 0103h	–	0003h	Immediately	Setup	*1

n.□□□X	Software Limit Selection	
	0	Enable both forward and reverse software limits.
	1	Disable forward software limit.
	2	Disable reverse software limit.
	3	Disable both forward and reverse software limits.

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Software Limit Check for References	
	0	Do not perform software limit checks for references.
	1	Perform software limit checks for references.

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn803	2	Origin Range	0 to 250	1 reference unit	10	Immediately	Setup	*2
Pn804	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn806	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-10737 41823	Immediately	Setup	*1
Pn808	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	Immediately *8	Setup	*1
Pn80A	2	First Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80B	2	Second Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80C	2	Acceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	Immediately *9	Setup	*2
Pn80D	2	First Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80E	2	Second Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn80F	2	Deceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	Immediately *9	Setup	*2
Pn810	2	Exponential Acceleration/ Deceleration Bias	0 to 65,535	100 reference units/s	0	Immediately *10	Setup	*2
Pn811	2	Exponential Acceleration/ Deceleration Time Constant	0 to 5,100	0.1 ms	0	Immediately *10	Setup	*2
Pn812	2	Movement Average Time	0 to 5,100	0.1 ms	0	Immediately *10	Setup	*2
Pn814	4	External Positioning Final Travel Distance	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	Setup	*2
Pn816 M2 *12	2	Origin Return Mode Settings	0000h to 0001h	–	0000h	Immediately	Setup	*11
Pn817 *13	2	Origin Approach Speed 1	0 to 65,535	100 reference units/s	50	Immediately *9	Setup	*2
Pn818 *14	2	Origin Approach Speed 2	0 to 65,535	100 reference units/s	5	Immediately *9	Setup	*2
Pn819	4	Final Travel Distance for Origin Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	Setup	*2

Pn816		
n.□□□X	Origin Return Direction	
	0	Return in forward direction.
	1	Return in reverse direction.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn81E M2 *12	2	Input Signal Monitor Selections	0000h to 7777h	–	0000h	Immediately	Setup	*11

n.□□□X	IO12 Signal Mapping	
	0	Do not map.
	1	Monitor CN1-13 input terminal.
	2	Monitor CN1-7 input terminal.
	3	Monitor CN1-8 input terminal.
	4	Monitor CN1-9 input terminal.
	5	Monitor CN1-10 input terminal.
	6	Monitor CN1-11 input terminal.
	7	Monitor CN1-12 input terminal.

n.□□X□	IO13 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

n.□X□□	IO14 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

n.X□□□	IO15 Signal Mapping	
	0 to 7	The mappings are the same as the IO12 signal mappings.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn81F M2 *12	2	Command Data Allocations	0000h to 1111h	–	0010h	After restart	Setup	*11

n.□□□X	Option Field Allocation	
	0	Disable option field allocation.
	1	Enable option field allocation.

n.□□X□	Position Control Command TFF/TLIM Allocation	
	0	Disable allocation.
	1	Enable allocation.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn820	4	Forward Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	Immediately	Setup	*2
Pn822	4	Reverse Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	Immediately	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn824 M3 *7	2	Option Monitor 1 Selection	0000h to FFFFh	–	0000h	Immediately	Setup	*2

Setting	Monitor
High-Speed Monitor Region	
0000h	Motor speed [1000000h/overspeed detection speed]
0001h	Speed reference [1000000h/overspeed detection speed]
0002h	Torque [1000000h/maximum torque]
0003h	Position deviation (lower 32 bits) [reference units]
0004h	Position deviation (upper 32 bits) [reference units]
000Ah	Encoder count (lower 32 bits) [reference units]
000Bh	Encoder count (upper 32 bits) [reference units]
000Ch	FPG count (lower 32 bits) [reference units]
000Dh	FPG count (upper 32 bits) [reference units]
Low-Speed Monitor Region	
0010h	Un000: Motor speed [min^{-1}]
0011h	Un001: Speed Reference [min^{-1}]
0012h	Un002: Torque Reference [%]
0013h	Un003: Rotational Angle 1 [encoder pulses] Number of encoder pulses from origin within one encoder rotation displayed in decimal
0014h	Un004: Rotational Angle 2 [deg] Electrical angle from polarity origin
0015h	Un005: Input Signal Monitor
0016h	Un006: Output Signal Monitor
0017h	Un007: Input Reference Speed [min^{-1}]
0018h	Un008: Position Deviation [reference units]
0019h	Un009: Accumulated Load Ratio [%]
001Ah	Un00A: Regenerative Load Ratio [%]
001Bh	Un00B: Dynamic Brake Resistor Power Consumption [%]
001Ch	Un00C: Input Reference Pulse Counter [reference units]
001Dh	Un00D: Feedback Pulse Counter [encoder pulses]
001Eh	Un00E: Fully-closed Loop Feedback Pulse Counter [external encoder resolution]
0023h	Initial multiturn data [Rev]
0024h	Initial incremental data [pulses]
0040h	Un025: SERVOPACK Installation Environment Monitor
0041h	Un026: Servomotor Installation Environment Monitor
0042h	Un027: Built-in Fan Remaining Life Ratio
0043h	Un028: Capacitor Remaining Life Ratio
0044h	Un029: Surge Prevention Circuit Remaining Life Ratio
0045h	Un02A: Dynamic Brake Circuit Remaining Life Ratio
0046h	Un032: Instantaneous Power
0047h	Un033: Power Consumption
0048h	Un034: Cumulative Power Consumption
Communications Module Only	
0080h	Previous value of latched feedback position (LPOS1) [encoder pulses]
0081h	Previous value of latched feedback position (LPOS2) [encoder pulses]
0084h	Continuous Latch Status (EX STATUS)
All Areas	
Other values	Reserved settings (Do not use.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn825	2	Option Monitor 2 Selection	0000h to FFFFh	–	0000h	Immediately	Setup	*2

0000h to 0084h	The settings are the same as those for the Option Monitor 1 Selection.

Pn827	2	Linear Deceleration Constant 1 for Stopping	1 to 65,535	10,000 reference units/s^2	100	Immediately *8	Setup	*2
Pn829	2	SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	0 to 65,535	10 ms	0	Immediately *8	Setup	*2
Pn82A M2 *12	2	Option Field Allocations 1	0000h to 1E1Eh	–	1813h	After restart	Setup	*11

n.□□□X	ACCFIL Allocation (Option)	
	0	Allocate bits 0 and 1 to ACCFIL.
	1	Allocate bits 1 and 2 to ACCFIL.
	2	Allocate bits 2 and 3 to ACCFIL.
	3	Allocate bits 3 and 4 to ACCFIL.
	4	Allocate bits 4 and 5 to ACCFIL.
	5	Allocate bits 5 and 6 to ACCFIL.
	6	Allocate bits 6 and 7 to ACCFIL.
	7	Allocate bits 7 and 8 to ACCFIL.
	8	Allocate bits 8 and 9 to ACCFIL.
	9	Allocate bits 9 and 10 to ACCFIL.
	A	Allocate bits 10 and 11 to ACCFIL.
	B	Allocate bits 11 and 12 to ACCFIL.
	C	Allocate bits 12 and 13 to ACCFIL.
	D	Allocate bits 13 and 14 to ACCFIL.
	E	Allocate bits 14 and 15 to ACCFIL.

n.□□X□	ACCFIL Allocation Enable/Disable Selection	
	0	Disable ACCFIL allocation.
	1	Enable ACCFIL allocation.

n.□X□□	G_SEL Allocation (Option)	
	0 to E	The settings are the same as for the ACCFIL allocations.

n. X□□□	G_SEL Allocation Enable/Disable Selection	
	0	Disable G_SEL allocation.
	1	Enable G_SEL allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82B M2 *12	2	Option Field Allocations 2	0000h to 1F1Fh	–	1D1Ch	After restart	Setup	*11

	V_PPI Allocation (Option)	
n.□□□X	0	Allocate bit 0 to V_PPI.
	1	Allocate bit 1 to V_PPI.
	2	Allocate bit 2 to V_PPI.
	3	Allocate bit 3 to V_PPI.
	4	Allocate bit 4 to V_PPI.
	5	Allocate bit 5 to V_PPI.
	6	Allocate bit 6 to V_PPI.
	7	Allocate bit 7 to V_PPI.
	8	Allocate bit 8 to V_PPI.
	9	Allocate bit 9 to V_PPI.
	A	Allocate bit 10 to V_PPI.
	B	Allocate bit 11 to V_PPI.
	C	Allocate bit 12 to V_PPI.
	D	Allocate bit 13 to V_PPI.
	E	Allocate bit 14 to V_PPI.
	F	Allocate bit 15 to V_PPI.

	V_PPI Allocation Enable/Disable Selection	
n.□□X□	0	Disable V_PPI allocation.
	1	Enable V_PPI allocation.

	P_PI_CLR Allocation (Option)	
n.□X□□	0 to F	The settings are the same as for the V_PPI allocations.

	P_PI_CLR Allocation Enable/Disable Selection	
n.X□□□	0	Disable P_PI_CLR allocation.
	1	Enable P_PI_CLR allocation.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82C M2 *12	2	Option Field Allocations 3	0000h to 1F1Fh	–	1F1Eh	After restart	Setup	*11

	P_CL Allocation (Option)	
n.□□□X	0 to F	The settings are the same as for the V_PPI allocations.

	P_CL Allocation Enable/Disable Selection	
n.□□X□	0	Disable P_CL allocation.
	1	Enable P_CL allocation.

	N_CL Allocation (Option)	
n.□X□□	0 to F	The settings are the same as for the V_PPI allocations.

	N_CL Allocation Enable/Disable Selection	
n.X□□□	0	Disable N_CL allocation.
	1	Enable N_CL allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82D M2 *12	2	Option Field Allocations 4	0000h to 1F1Ch	–	0000h	After restart	Setup	*11

n.□□□X	BANK_SEL1 Allocation (Option)	
	0	Allocate bits 0 to 3 to BANK_SEL1.
	1	Allocate bits 1 to 4 to BANK_SEL1.
	2	Allocate bits 2 to 5 to BANK_SEL1.
	3	Allocate bits 3 to 6 to BANK_SEL1.
	4	Allocate bits 4 to 7 to BANK_SEL1.
	5	Allocate bits 5 to 8 to BANK_SEL1.
	6	Allocate bits 6 to 9 to BANK_SEL1.
	7	Allocate bits 7 to 10 to BANK_SEL1.
	8	Allocate bits 8 to 11 to BANK_SEL1.
	9	Allocate bits 9 to 12 to BANK_SEL1.
	A	Allocate bits 10 to 13 to BANK_SEL1.
	B	Allocate bits 11 to 14 to BANK_SEL1.
	C	Allocate bits 12 to 15 to BANK_SEL1.

n.□□X□	BANK_SEL1 Allocation Enable/Disable Selection	
	0	Disable BANK_SEL1 allocation.
	1	Enable BANK_SEL1 allocation.

n.□X□□	LT_DISABLE Allocation (Option)	
	0 to F	The settings are the same as for the V_PPI allocations.

n.X□□□	LT_DISABLE Allocation Enable/Disable Selection	
	0	Disable LT_DISABLE allocation.
	1	Enable LT_DISABLE allocation.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn82E M2 *12	2	Option Field Allocations 5	0000h to 1D1Fh	–	0000h	After restart	Setup	*11

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	OUT_SIGNAL Allocation (Option)	
	0	Allocate bits 0 to 2 to OUT_SIGNAL.
	1	Allocate bits 1 to 3 to OUT_SIGNAL.
	2	Allocate bits 2 to 4 to OUT_SIGNAL.
	3	Allocate bits 3 to 5 to OUT_SIGNAL.
	4	Allocate bits 4 to 6 to OUT_SIGNAL.
	5	Allocate bits 5 to 7 to OUT_SIGNAL.
	6	Allocate bits 6 to 8 to OUT_SIGNAL.
	7	Allocate bits 7 to 9 to OUT_SIGNAL.
	8	Allocate bits 8 to 10 to OUT_SIGNAL.
	9	Allocate bits 9 to 11 to OUT_SIGNAL.
	A	Allocate bits 10 to 12 to OUT_SIGNAL.
	B	Allocate bits 11 to 13 to OUT_SIGNAL.
	C	Allocate bits 12 to 14 to OUT_SIGNAL.
	D	Allocate bits 13 to 15 to OUT_SIGNAL.
n.X□□□	OUT_SIGNAL Allocation Enable/Disable Selection	
	0	Disable OUT_SIGNAL allocation.
	1	Enable OUT_SIGNAL allocation.

Pn833	2	Motion Settings	0000h to 0001h	–	0000h	After restart	Setup	*2

n.□□□X	Linear Acceleration/Deceleration Constant Selection	
	0	Use Pn80A to Pn80F and Pn827. (The settings of Pn834 to Pn840 are ignored.)
	1	Use Pn834 to Pn840. (The settings of Pn80A to Pn80F and Pn827 are ignored.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn834	4	First Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn836	4	Second Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn838	4	Acceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	Immediately *9	Setup	*2
Pn83A	4	First Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn83C	4	Second Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn83E	4	Deceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	Immediately *9	Setup	*2
Pn840	4	Linear Deceleration Constant 2 for Stopping	1 to 20,971,520	10,000 reference units/s^2	100	Immediately *9	Setup	*2
Pn842 *13	4	Second Origin Approach Speed 1	0 to 20,971,520	100 reference units/s	0	Immediately *9	Setup	*2
Pn844 *14	4	Second Origin Approach Speed 2	0 to 20,971,520	100 reference units/s	0	Immediately *9	Setup	*2
Pn846	2	POSING Command Scurve Acceleration/Deceleration Rate	0 to 50	1%	0	Immediately *9	Setup	–
Pn850	2	Number of Latch Sequences	0 to 8	–	0	Immediately	Setup	*2
Pn851	2	Continuous Latch Sequence Count	0 to 255	–	0	Immediately	Setup	*2
Pn852	2	Latch Sequence 1 to 4 Settings	0000h to 3333h	–	0000h	Immediately	Setup	*2

n.□□□X	Latch Sequence 1 Signal Selection	
	0	Phase C
	1	EXT1 signal
	2	EXT2 signal
	3	EXT3 signal

n.□□X□	Latch Sequence 2 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.□X□□	Latch Sequence 3 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.X□□□	Latch Sequence 4 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn853	2	Latch Sequence 5 to 8 Settings	0000h to 3333h	–	0000h	Immediately	Setup	*2

	Latch Sequence 5 Signal Selection	
n.□□□X	0	Phase C
	1	EXT1 signal
	2	EXT2 signal
	3	EXT3 signal

	Latch Sequence 6 Signal Selection	
n.□□X□	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

	Latch Sequence 7 Signal Selection	
n.□X□□	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

	Latch Sequence 8 Signal Selection	
n.X□□□	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn860 M3 *7	2	SVCMD_IO Input Signal Monitor Allocations 1	0000h to 1717h	–	0000h	Immediately	Setup	*2

	Input Signal Monitor Allocation for CN1-13 (SVCMD_IO)	
n.□□□X	0	Allocate bit 24 (IO_STS1) to CN1-13 input signal monitor.
	1	Allocate bit 25 (IO_STS2) to CN1-13 input signal monitor.
	2	Allocate bit 26 (IO_STS3) to CN1-13 input signal monitor.
	3	Allocate bit 27 (IO_STS4) to CN1-13 input signal monitor.
	4	Allocate bit 28 (IO_STS5) to CN1-13 input signal monitor.
	5	Allocate bit 29 (IO_STS6) to CN1-13 input signal monitor.
	6	Allocate bit 30 (IO_STS7) to CN1-13 input signal monitor.
	7	Allocate bit 31 (IO_STS8) to CN1-13 input signal monitor.

	CN1-13 Input Signal Monitor Enable/Disable Selection	
n.□□X□	0	Disable allocation for CN1-13 input signal monitor.
	1	Enable allocation for CN1-13 input signal monitor.

	Input Signal Monitor Allocation for CN1-7 (SVCMD_IO)	
n.□X□□	0 to 7	The settings are the same as the CN1-13 allocations.

	CN1-7 Input Signal Monitor Enable/Disable Selection	
n.X□□□	0	Disable allocation for CN1-7 input signal monitor.
	1	Enable allocation for CN1-7 input signal monitor.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn861 M3 *7	2	SVCMD_IO Input Signal Monitor Allocations 2	0000h to 1717h	–	0000h	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-8 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-8 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-8 input signal monitor.
	1	Enable allocation for CN1-8 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-9 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-9 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-9 input signal monitor.
	1	Enable allocation for CN1-9 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn862 M3 *7	2	SVCMD_IO Input Signal Monitor Allocations 3	0000h to 1717h	–	0000h	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-10 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-10 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-10 input signal monitor.
	1	Enable allocation for CN1-10 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-11 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-11 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-11 input signal monitor.
	1	Enable allocation for CN1-11 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn863 M3 *7	2	SVCMD_IO Input Signal Monitor Allocations 4	0000h to 1717h	–	0000h	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-12 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-12 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-12 input signal monitor.
	1	Enable allocation for CN1-12 input signal monitor.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn868 M3 *7	2	SVCMD_IO Output Signal Monitor Allocations 1	0000h to 1717h	–	0000h	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-1 and CN1-2 (SVCMD_IO)	
	0	Allocate bit 24 (IO_STS1) to CN1-1/CN1-2 output signal monitor.
	1	Allocate bit 25 (IO_STS2) to CN1-1/CN1-2 output signal monitor.
	2	Allocate bit 26 (IO_STS3) to CN1-1/CN1-2 output signal monitor.
	3	Allocate bit 27 (IO_STS4) to CN1-1/CN1-2 output signal monitor.
	4	Allocate bit 28 (IO_STS5) to CN1-1/CN1-2 output signal monitor.
	5	Allocate bit 29 (IO_STS6) to CN1-1/CN1-2 output signal monitor.
	6	Allocate bit 30 (IO_STS7) to CN1-1/CN1-2 output signal monitor.
	7	Allocate bit 31 (IO_STS8) to CN1-1/CN1-2 output signal monitor.
n.□□X□	CN1-1/CN1-2 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-1/CN1-2 output signal monitor.
	1	Enable allocation for CN1-1/CN1-2 output signal monitor.
n.□X□□	Output Signal Monitor Allocation for CN1-23 and CN1-24 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.
n.X□□□	CN1-23/CN1-24 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-23/CN1-24 output signal monitor.
	1	Enable allocation for CN1-23/CN1-24 output signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn869 M3 *7	2	SVCMD_IO Output Signal Monitor Allocations 2	0000h to 1717h	–	0000h	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-25 and CN1-26 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.
n.□□X□	CN1-25/CN1-26 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-25/CN1-26 output signal monitor.
	1	Enable allocation for CN1-25/CN1-26 output signal monitor.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn880	2	Station Address Monitor (for maintenance, read only)	03h to EFh	–	0	Immediately	Setup	–
Pn881	2	Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	17, 32, 48	–	0	Immediately	Setup	–
Pn882	2	Transmission Cycle Setting Monitor [× 0.25 µs] (for maintenance, read only)	0h to FFFFh	–	0	Immediately	Setup	–
Pn883	2	Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	0 to 32	–	0	Immediately	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	When Enabled	Classification	Reference
Pn884 M3 *7	2	Communications Controls 2	0000h to 0001h	–	0000h	Immediately	Setup	*2

n.□□□X	MECHATROLINK Communications Error Holding Brake Signal Setting	
	0	Maintain the status set by the BRK_ON or BRK_OFF command when a MECHATROLINK communications error occurs.
	1	Apply the holding brake when a MECHATROLINK communications error occurs.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn88A	2	MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	0 to 65,535	–	0	Immediately	Setup	–
Pn890 to Pn8A6	4	Command Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	Immediately	Setup	*2
Pn8A8 to Pn8BE	4	Response Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	Immediately	Setup	*2
Pn900	2	Number of Parameter Banks	0 to 16	–	0	After restart	Setup	*2
Pn901	2	Number of Parameter Bank Members	0 to 15	–	0	After restart	Setup	*2
Pn902 to Pn910	2	Parameter Bank Member Definition	0000h to 08FFh	–	0h	After restart	Setup	*2
Pn920 to Pn95F	2	Parameter Bank Data (Not saved in nonvolatile memory.)	0000h to FFFFh	–	0h	Immediately	Setup	*2

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Refer to the following manual for details.
Σ-7-Series AC Servo Drive MECHATROLINK-III Communications Standard Servo Profile Command Manual (Manual No.: SIEP S800001 31)

*3. Set a percentage of the motor rated torque.

*4. Normally set this parameter to 0. If you use an External Regenerative Resistor, set the capacity (W) of the External Regenerative Resistor.

*5. The upper limit is the maximum output capacity (W) of the SERVOPACK.

*6. These parameters are for SERVOPACKs with the dynamic brake option. Refer to the following manual for details.
Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)

*7. This parameter is valid only when the MECHATROLINK-III standard servo profile is used.

*8. The parameter setting is enabled after SENS_ON command execution is completed.

*9. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

*10. The settings are updated only if the reference is stopped (i.e., only if DEN is set to 1).

*11. Refer to the following manual for details.
Σ-7-Series AC Servo Drive MECHATROLINK-II Communications Command Manual (Manual No.: SIEP S800001 30)

*12. This parameter is valid only when the MECHATROLINK-II-compatible profile is used.

*13. The setting of Pn842 is valid while Pn817 is set to 0.

*14. The setting of Pn844 is valid while Pn818 is set to 0.

4.2.3 Interpreting the MECHATROLINK-III Common Parameter List

Indicates when a change to the parameter will be effective.
"After restart" indicates parameters that will be effective after one of the following is executed.
- The power supply is turned OFF and ON again.
- The CONFIG command is sent.
- A software reset is executed.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
61 PnAC2	4	Speed Loop Gain	1,000 to 2,000,000	0.001 Hz [0.1 Hz]	40000	Immediately	Tuning

You can set the parameter in increments of the setting unit.
However, if a unit is given in square brackets, the setting is automatically converted to the resolution given in the square brackets.

4.2.4 List of MECHATROLINK-III Common Parameters

The following table lists the common MECHATROLINK-III parameters. These common parameters are used to make settings from the host controller via MECHATROLINK communications. Do not change the settings with the Digital Operator or any other device.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
01 PnA02	4	Encoder Type Selection (read only)	0h to 1h	–	–	–	Device information
		0000h: Absolute encoder 0001h: Incremental encoder					
02 PnA04	4	Motor Type Selection (read only)	0h to 1h	–	–	–	
		0000h: Rotary Servomotor 0001h: Linear Servomotor					
03 PnA06	4	Semi-closed/Fully-closed Selection (read only)	0h to 1h	–	–	–	
		0000h: Semi-closed 0001h: Fully-closed					
04 PnA08	4	Rated Motor Speed (read only)	0h to FFFFFFFFh	1 min^{-1}	–	–	
05 PnA0A	4	Maximum Output Speed (read only)	0h to FFFFFFFFh	1 min^{-1}	–	–	

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
06 PnA0C	4	Speed Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	–	Device information
07 PnA0E	4	Rated Torque (read only)	0h to FFFFFFFFh	1 N·m	–	–	
08 PnA10	4	Maximum Output Torque (read only)	0h to FFFFFFFFh	1 N·m	–	–	
09 PnA12	4	Torque Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	–	
0A PnA14	4	Resolution (read only)	0h to FFFFFFFFh	1 pulse/rev	–	–	
21 PnA42	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	–	1	After restart	Machine specifications
22 PnA44	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	–	1	After restart	
23 PnA46	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	Immediately[*1]	
24 PnA48	4	Multiturn Limit Setting	0 to 65,535	1 Rev	65535	After restart	
25 PnA4A	4	Limit Setting	0h to 33h	–	0000h	After restart	
		Bit 0: P-OT (0: Enabled, 1: Disabled) Bit 1: N-OT (0: Enabled, 1: Disabled) Bit 2: Reserved. Bit 3: Reserved. Bit 4: P-SOT (0: Disabled, 1: Enabled) Bit 5: N-SOT (0: Disabled, 1: Enabled) Bits 6 to 31: Reserved.					
26 PnA4C	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	Immediately	
27 PnA4E	4	Reserved parameter (Do not change.)	–	–	0	Immediately	
28 PnA50	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	Immediately	
29 PnA52	4	Reserved parameter (Do not change.)	–	–	0	Immediately	
41 PnA82	4	Speed Unit Selection[*2]	0h to 4h	–	0	After restart	Unit settings
		0000h: Reference units/s 0001h: Reference units/min 0002h: Percentage (%) of rated speed[*3] 0003h: min^{-1}[*3] 0004h: Maximum motor speed/40000000h[*4]					
42 PnA84	4	Speed Base Unit Selection[*3, *4] (Set the value of n from the following formula: Speed unit selection (41 PnA82) × 10^n)	-3 to 3	–	0	After restart	
43 PnA86	4	Position Unit Selection	0h	–	0	After restart	
		0000h: Reference units					

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
44 PnA88	4	Position Base Unit Selection (Set the value of n from the following formula: Position unit selection (43 PnA86) × 10^n)	0	–	0	After restart	Unit settings
45 PnA8A	4	Acceleration Unit Selection	0h	–	0	After restart	
		0000h: Reference units/s^2					
46 PnA8C	4	Acceleration Base Unit Selection (Set the value of n from the following formula: Acceleration unit selection (45 PnA8A) × 10^n)	4 to 6	–	4	After restart	
47 PnA8E	4	Torque Unit Selection	1h or 2h	–	1	After restart	
		0001h: Percentage (%) of rated torque 0002h: Maximum torque/40000000h[*5]					
48 PnA90	4	Torque Base Unit Selection[*5] (Set the value of n from the following formula: Torque unit selection (47 PnA8E) × 10^n)	-5 to 0	–	0	After restart	
49 PnA92	4	Supported Unit Systems (read only)	–	–	0601011Fh	–	

Speed Units	
Bit 0	Reference units/s (1: Enabled)
Bit 1	Reference units/min (1: Enabled)
Bit 2	Percentage (%) of rated speed (1: Enabled)
Bit 3	min^{-1} (rpm) (1: Enabled)
Bit 4	Maximum motor speed/4000000h (1: Enabled)
Bits 5 to 7	Reserved (0: Disabled).
Position Units	
Bit 8	Reference units (1: Enabled)
Bits 9 to 15	Reserved (0: Disabled).
Acceleration Units	
Bit 16	Reference units/s^2 (1: Enabled)
Bit 17	ms (acceleration time required to reach rated speed) (0: Disabled)
Bits 18 to 23	Reserved (0: Disabled).
Torque Units	
Bit 24	N·m (0: Disabled)
Bit 25	Percentage (%) of rated torque (1: Enabled)
Bit 26	Maximum torque/40000000h (1: Enabled)
Bits 27 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
61 PnAC2	4	Speed Loop Gain	1,000 to 2,000,000	0.001 Hz [0.1 Hz]	40000	Immediately	Tuning
62 PnAC4	4	Speed Loop Integral Time Constant	150 to 512,000	1 μs [0.01 ms]	20000	Immediately	
63 PnAC6	4	Position Loop Gain	1,000 to 2,000,000	0.001/s [0.1/s]	40000	Immediately	
64 PnAC8	4	Feedforward Compensation	0 to 100	1%	0	Immediately	
65 PnACA	4	Position Loop Integral Time Constant	0 to 5,000,000	1 μs [0.1 ms]	0	Immediately	
66 PnACC	4	Positioning Completed Width	0 to 1,073,741,824	1 reference unit	7	Immediately	
67 PnACE	4	Near Signal Width	1 to 1,073,741,824	1 reference unit	1073741824	Immediately	
81 PnB02	4	Exponential Acceleration/Deceleration Time Constant	0 to 510,000	1 μs [0.1 ms]	0	Immediately*6	
82 PnB04	4	Average Movement Time	0 to 510,000	1 μs [0.1 ms]	0	Immediately*6	
83 PnB06	4	External Positioning Final Travel Distance	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	
84 PnB08	4	Origin Approach Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 5,000 reference units/s converted to 10^{-3} min^{-1}	Immediately	
85 PnB0A	4	Origin Return Creep Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 500 reference units/s converted to 10^{-3} min^{-}	Immediately	
86 PnB0C	4	Final Travel Distance for Origin Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	Immediately	
87 PnB0E	4	Fixed Monitor Selection 1	0h to Fh	–	1	Immediately	

0000h	APOS
0001h	CPOS
0002h	PERR
0003h	LPOS1
0004h	LPOS2
0005h	FSPD
0006h	CSPD
0007h	TRQ
0008h	ALARM
0009h	MPOS
000Ah	Reserved (undefined value).
000Bh	Reserved (undefined value).
000Ch	CMN1 (common monitor 1)
000Dh	CMN2 (common monitor 2)
000Eh	OMN1 (optional monitor 1)
000Fh	OMN2 (optional monitor 2)

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
88 PnB10	4	Fixed Monitor Selection 2	0h to Fh	–	0	Immediately	

0000h to 000Fh	The settings are the same as those for Fixed Monitor Selection 1.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
89 PnB12	4	SEL_MON (CMN1) Monitor Selection 1	0h to 9h	–	0	Immediately	

0000h	TPOS (target position in reference coordinate system)
0001h	IPOS (reference position in reference coordinate system)
0002h	POS_OFFSET (offset set in POS_SET (Set Coordinate System) command)
0003h	TSPD (target speed)
0004h	SPD_LIM (speed limit)
0005h	TRQ_LIM (torque limit)
0006h	SV_STAT (servo actual operating status) Monitor Description Byte 1: Current communications phase 00h: Phase 0 01h: Phase 1 02h: Phase 2 03h: Phase 3 Byte 2: Current control mode 00h: Position control mode 01h: Speed control mode 02h: Torque control mode Byte 3: Reserved Byte 4: Expansion signal monitor

Bit	Name	Description	Value	Setting
Bit 0	LT_RDY1	Processing status for latch detection for LT_REQ1 in SVCM-D_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bit 1	LT_RDY1	Processing status for latch detection for LT_REQ2 in SVCM-D_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bits 2 and 3	LT_SEL1R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bits 4 and 5	LT_SEL2R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bit 6	Reserved (0).			

0007h	Reserved.	
0008h	INIT_PGPOS (Low)	Lower 32 bits of initial encoder position converted to 64-bit position reference data
0009h	INIT_PGPOS (High)	Upper 32 bits of initial encoder position converted to 64-bit position reference data

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
8A PnB14	4	SEL_MON (CMN2) Monitor Selection 2	0h to 9h	–	0	Immediately	Command-related parameters
	0000h to 0009h	The settings are the same as those for SEL_MON Monitor Selection 1.					
8B PnB16	4	Origin Detection Width	0 to 250	1 reference unit	10	Immediately	
8C PnB18	4	Forward Torque Limit	0 to 800	1%	100	Immediately	
8D PnB1A	4	Reverse Torque Limit	0 to 800	1%	100	Immediately	
8E PnB1C	4	Zero Speed Detection Range	1,000 to 10,000,000	10^{-3} min^{-1}	20000	Immediately	
8F PnB1E	4	Speed Coincidence Signal Detection Width	0 to 100,000	10^{-3} min^{-1}	10000	Immediately	
90 PnB20	4	Servo Command Control Field Enable/Disable Selections (read only)	–	–	0FFF3F3Fh	–	

Bit 0	CMD_PAUSE (1: Enabled)
Bit 1	CMD_CANCEL (1: Enabled)
Bits 2 and 3	STOP_MODE (1: Enabled)
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	LT_REQ1 (1: Enabled)
Bit 9	LT_REQ2 (1: Enabled)
Bits 10 and 11	LT_SEL1 (1: Enabled)
Bits 12 and 13	LT_SEL2 (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
91 PnB22	4	Servo Status Field Enable/Disable Selections (read only)	–	–	0FFF3F33h	–	Command-related parameters

Bit 0	CMD_PAUSE_CMP (1: Enabled)
Bit 1	CMD_CANCEL_CMP (1: Enabled)
Bit 2 and 3	Reserved (0: Disabled).
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	L_CMP1 (1: Enabled)
Bit 9	L_CMP2 (1: Enabled)
Bit 10	POS_RDY (1: Enabled)
Bit 11	PON (1: Enabled)
Bit 12	M_RDY (1: Enabled)
Bit 13	SV_ON (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
92 PnB24	4	Output Bit Enable/Disable Selections (read only)	–	–	007F01F0h	–	Command-related parameters

Bits 0 to 3	Reserved (0: Disabled).
Bit 4	V_PPI (1: Enabled)
Bit 5	P_PPI (1: Enabled)
Bit 6	P_CL (1: Enabled)
Bit 7	N_CL (1: Enabled)
Bit 8	G_SEL (1: Enabled)
Bits 9 to 11	G_SEL (0: Disabled)
Bits 12 to 15	Reserved (0: Disabled).
Bits 16 to 19	BANK_SEL (1: Enabled)
Bits 20 to 22	SO1 to SO3 (1: Enabled)
Bit 23	Reserved (0: Disabled).
Bits 24 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	When Enabled	Classification
93 PnB26	4	Input Bit Enable/Disable Selections (read only)	–	–	FF0FFEFEh	–	Command-related parameters

Bit 0	Reserved (0: Disabled).
Bit 1	DEC (1: Enabled)
Bit 2	P-OT (1: Enabled)
Bit 3	N-OT (1: Enabled)
Bit 4	EXT1 (1: Enabled)
Bit 5	EXT2 (1: Enabled)
Bit 6	EXT3 (1: Enabled)
Bit 7	ESTP (1: Enabled)
Bit 8	Reserved (0: Disabled).
Bit 9	BRK_ON (1: Enabled)
Bit 10	P-SOT (1: Enabled)
Bit 11	N-SOT (1: Enabled)
Bit 12	DEN (1: Enabled)
Bit 13	NEAR (1: Enabled)
Bit 14	PSET (1: Enabled)
Bit 15	ZPOINT (1: Enabled)
Bit 16	T_LIM (1: Enabled)
Bit 17	V_LIM (1: Enabled)
Bit 18	V_CMP (1: Enabled)
Bit 19	ZSPD (1: Enabled)
Bits 20 to 23	Reserved (0: Disabled).
Bits 24 to 31	I0_STS1 to I0_STS8 (1: Enabled)

*1. The parameter setting is enabled after SENS_ON command execution is completed.

*2. When using fully-closed loop control, set the reference units/s.

*3. If you set the Speed Unit Selection (parameter 41) to either 0002h or 0003h, set the Speed Base Unit Selection (parameter 42) to a number between -3 and 0.

*4. If you set the Speed Unit Selection (parameter 41) to 0004h, set the Speed Base Unit Selection (parameter 42) to 0.

*5. If you set the Torque Unit Selection (parameter 47) to 0002h, set the Torque Base Unit Selection (parameter 48) to 0.

*6. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

4.2.5 Parameter Recording Table

Use the following table to record the settings of the parameters.

Parameter No.	Default Setting					Name	When Enabled
Pn000	0000h					Basic Function Selections 0	After restart
Pn001	0000h					Application Function Selections 1	After restart
Pn002	0011h					Application Function Selections 2	After restart
Pn006	0002h					Application Function Selections 6	Immediately
Pn007	0000h					Application Function Selections 7	Immediately
Pn008	4000h					Application Function Selections 8	After restart
Pn009	0010h					Application Function Selections 9	After restart
Pn00A	0001h					Application Function Selections A	After restart
Pn00B	0000h					Application Function Selections B	After restart
Pn00C	0000h					Application Function Selections C	After restart
Pn00D	0000h					Application Function Selections D	After restart
Pn00F	0000h					Application Function Selections F	After restart
Pn021	0000h					Reserved parameter	–
Pn022	0000h					Reserved parameter	–
Pn040	0000h					Reserved parameter	–
Pn081	0000h					Application Function Selections 81	After restart
Pn100	400					Speed Loop Gain	Immediately
Pn101	2000					Speed Loop Integral Time Constant	Immediately
Pn102	400					Position Loop Gain	Immediately
Pn103	100					Moment of Inertia Ratio	Immediately
Pn104	400					Second Speed Loop Gain	Immediately
Pn105	2000					Second Speed Loop Integral Time Constant	Immediately
Pn106	400					Second Position Loop Gain	Immediately
Pn109	0					Feedforward	Immediately
Pn10A	0					Feedforward Filter Time Constant	Immediately
Pn10B	0000h					Gain Application Selections	*1
Pn10C	200					Mode Switching Level for Torque Reference	Immediately
Pn10D	0					Mode Switching Level for Speed Reference	Immediately
Pn10E	0					Mode Switching Level for Acceleration	Immediately
Pn10F	0					Mode Switching Level for Position Deviation	Immediately
Pn11F	0					Position Integral Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn121	100					Friction Compensation Gain	Immediately
Pn122	100					Second Friction Compensation Gain	Immediately
Pn123	0					Friction Compensation Coefficient	Immediately
Pn124	0					Friction Compensation Frequency Correction	Immediately
Pn125	100					Friction Compensation Gain Correction	Immediately
Pn131	0					Gain Switching Time 1	Immediately
Pn132	0					Gain Switching Time 2	Immediately
Pn135	0					Gain Switching Waiting Time 1	Immediately
Pn136	0					Gain Switching Waiting Time 2	Immediately
Pn139	0000h					Automatic Gain Switching Selections 1	Immediately
Pn13D	2000					Current Gain Level	Immediately
Pn140	0100h					Model Following Control-Related Selections	Immediately
Pn141	500					Model Following Control Gain	Immediately
Pn142	1000					Model Following Control Gain Correction	Immediately
Pn143	1000					Model Following Control Bias in the Forward Direction	Immediately
Pn144	1000					Model Following Control Bias in the Reverse Direction	Immediately
Pn145	500					Vibration Suppression 1 Frequency A	Immediately
Pn146	700					Vibration Suppression 1 Frequency B	Immediately
Pn147	1000					Model Following Control Speed Feedforward Compensation	Immediately
Pn148	500					Second Model Following Control Gain	Immediately
Pn149	1000					Second Model Following Gain Control Correction	Immediately
Pn14A	800					Vibration Suppression 2 Frequency	Immediately
Pn14B	100					Vibration Suppression 2 Correction	Immediately
Pn14F	0011h					Control-Related Selections	After restart
Pn160	0010h					Anti-Resonance Control-Related Selections	Immediately
Pn161	1000					Anti-Resonance Frequency	Immediately
Pn162	100					Anti-Resonance Gain Correction	Immediately
Pn163	0					Anti-Resonance Damping Gain	Immediately
Pn164	0					Anti-Resonance Filter Time Constant 1 Correction	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn165	0					Anti-Resonance Filter Time Constant 2 Correction	Immediately
Pn166	0					Anti-Resonance Damping Gain 2	Immediately
Pn170	1401h					Tuning-less Function-Related Selections	*1
Pn205	65535					Multiturn Limit	After restart
Pn207	0010h					Position Control Function Selections	After restart
Pn20A	32768					Number of External Scale Pitches	After restart
Pn20E	16					Electronic Gear Ratio (Numerator)	After restart
Pn210	1					Electronic Gear Ratio (Denominator)	After restart
Pn212	2048					Number of Encoder Output Pulses	After restart
Pn22A	0000h					Fully-closed Control Selections	After restart
Pn230	0000h					Position Control Expansion Function Selections	After restart
Pn231	0					Backlash Compensation	Immediately
Pn233	0					Backlash Compensation Time Constant	Immediately
Pn281	20					Encoder Output Resolution	After restart
Pn304	500					Jogging Speed	Immediately
Pn305	0					Soft Start Acceleration Time	Immediately
Pn306	0					Soft Start Deceleration Time	Immediately
Pn308	0					Speed Feedback Filter Time Constant	Immediately
Pn30A	0					Deceleration Time for Servo OFF and Forced Stops	Immediately
Pn30C	0					Speed Feedforward Average Movement Time	Immediately
Pn310	0000h					Vibration Detection Selections	Immediately
Pn311	100					Vibration Detection Sensitivity	Immediately
Pn312	50					Vibration Detection Level	Immediately
Pn316	10000					Maximum Motor Speed	After restart
Pn324	300					Moment of Inertia Calculation Starting Level	Immediately
Pn401	100					First Stage First Torque Reference Filter Time Constant	Immediately
Pn402	800					Forward Torque Limit	Immediately
Pn403	800					Reverse Torque Limit	Immediately
Pn404	100					Forward External Torque Limit	Immediately
Pn405	100					Reverse External Torque Limit	Immediately
Pn406	800					Emergency Stop Torque	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn407	10000					Speed Limit during Torque Control	Immediately
Pn408	0000h					Torque-Related Function Selections	*1
Pn409	5000					First Stage Notch Filter Frequency	Immediately
Pn40A	70					First Stage Notch Filter Q Value	Immediately
Pn40B	0					First Stage Notch Filter Depth	Immediately
Pn40C	5000					Second Stage Notch Filter Frequency	Immediately
Pn40D	70					Second Stage Notch Filter Q Value	Immediately
Pn40E	0					Second Stage Notch Filter Depth	Immediately
Pn40F	5000					Second Stage Second Torque Reference Filter Frequency	Immediately
Pn410	50					Second Stage Second Torque Reference Filter Q Value	Immediately
Pn412	100					First Stage Second Torque Reference Filter Time Constant	Immediately
Pn416	0000h					Torque-Related Function Selections 2	Immediately
Pn417	5000					Third Stage Notch Filter Frequency	Immediately
Pn418	70					Third Stage Notch Filter Q Value	Immediately
Pn419	0					Third Stage Notch Filter Depth	Immediately
Pn41A	5000					Fourth Stage Notch Filter Frequency	Immediately
Pn41B	70					Fourth Stage Notch Filter Q Value	Immediately
Pn41C	0					Fourth Stage Notch Filter Depth	Immediately
Pn41D	5000					Fifth Stage Notch Filter Frequency	Immediately
Pn41E	70					Fifth Stage Notch Filter Q Value	Immediately
Pn41F	0					Fifth Stage Notch Filter Depth	Immediately
Pn423	0000h					Reserved parameter	–
Pn424	50					Torque Limit at Main Circuit Voltage Drop	Immediately
Pn425	100					Release Time for Torque Limit at Main Circuit Voltage Drop	Immediately
Pn426	0					Torque Feedforward Average Movement Time	Immediately
Pn427	0					Reserved parameter	–
Pn456	15					Sweep Torque Reference Amplitude	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn460	0101h					Notch Filter Adjustment Selections 1	Immediately
Pn475	0000h					Gravity Compensation-Related Switches	After restart
Pn476	0					Gravity Compensation Torque	Immediately
Pn502	20h					Rotation Detection Level	Immediately
Pn503	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn506	0					Brake Reference-Servo OFF Delay Time	Immediately
Pn507	100					Brake Reference Output Speed Level	Immediately
Pn508	50					Servo OFF-Brake Command Waiting Time	Immediately
Pn509	20					Momentary Power Interruption Hold Time	Immediately
Pn50A	1881h					Input Signal Selections 1	After restart
Pn50B	8882h					Input Signal Selections 2	After restart
Pn50E	0000h					Output Signal Selections 1	After restart
Pn50F	0100h					Output Signal Selections 2	After restart
Pn510	0000h					Output Signal Selections 3	After restart
Pn511	6543h					Input Signal Selections 5	After restart
Pn512	0000h					Output Signal Inverse Settings	After restart
Pn514	0000h					Output Signal Selections 4	After restart
Pn516	8888h					Input Signal Selections 7	After restart
Pn51B	1000					Motor-Load Position Deviation Overflow Detection Level	Immediately
Pn51E	100					Position Deviation Overflow Warning Level	Immediately
Pn520	5242880					Position Deviation Overflow Alarm Level	Immediately
Pn522	7					Positioning Completed Width	Immediately
Pn524	1073741824					Near Signal Width	Immediately
Pn526	5242880					Position Deviation Overflow Alarm Level at Servo ON	Immediately
Pn528	100					Position Deviation Overflow Warning Level at Servo ON	Immediately
Pn529	10000					Speed Limit Level at Servo ON	Immediately
Pn52A	20					Multiplier per Fully-closed Rotation	Immediately
Pn52B	20					Overload Warning Level	Immediately
Pn52C	100					Base Current Derating at Motor Overload Detection	After restart
Pn52D	50					Reserved parameter	–
Pn530	0000h					Program Jogging-Related Selections	Immediately
Pn531	32768					Program Jogging Travel Distance	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn533	500					Program Jogging Movement Speed	Immediately
Pn534	100					Program Jogging Acceleration/Deceleration Time	Immediately
Pn535	100					Program Jogging Waiting Time	Immediately
Pn536	1					Program Jogging Number of Movements	Immediately
Pn550	0					Analog Monitor 1 Offset Voltage	Immediately
Pn551	0					Analog Monitor 2 Offset Voltage	Immediately
Pn552	100					Analog Monitor 1 Magnification	Immediately
Pn553	100					Analog Monitor 2 Magnification	Immediately
Pn55A	1					Power Consumption Monitor Unit Time	Immediately
Pn560	400					Residual Vibration Detection Width	Immediately
Pn561	100					Overshoot Detection Level	Immediately
Pn56A	0000h					Output Signal Reference Method Selections 1	After restart
Pn56B	0000h					Reserved parameter	After restart
Pn600	0					Regenerative Resistor Capacity	Immediately
Pn601	0					Dynamic Brake Resistor Allowable Energy Consumption	After restart
Pn603	0					Regenerative Resistance	Immediately
Pn604	0					Dynamic Brake Resistance	After restart
Pn800	1040h					Communications Controls	Immediately
Pn801	0003h					Application Function Selections 6 (Software Limits)	Immediately
Pn803	10					Origin Range	Immediately
Pn804	1073741823					Forward Software Limit	Immediately
Pn806	-1073741823					Reverse Software Limit	Immediately
Pn808	0					Absolute Encoder Origin Offset	Immediately*2
Pn80A	100					First Stage Linear Acceleration Constant	Immediately*3
Pn80B	100					Second Stage Linear Acceleration Constant	Immediately*3
Pn80C	0					Acceleration Constant Switching Speed	Immediately*3
Pn80D	100					First Stage Linear Deceleration Constant	Immediately*3
Pn80E	100					Second Stage Linear Deceleration Constant	Immediately*3
Pn80F	0					Deceleration Constant Switching Speed	Immediately*3
Pn810	0					Exponential Acceleration/Deceleration Bias	Immediately*3

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Parameter No.	Default Setting					Name	When Enabled
Pn811	0					Exponential Acceleration/ Deceleration Time Constant	Immediately[*3]
Pn812	0					Movement Average Time	Immediately[*3]
Pn814	100					External Positioning Final Travel Distance	Immediately[*3]
Pn816	0000h					Origin Return Mode Settings	Immediately[*3]
Pn817	50					Origin Approach Speed 1	Immediately[*3]
Pn818	5					Origin Approach Speed 2	Immediately[*3]
Pn819	100					Final Travel Distance for Origin Return	Immediately[*3]
Pn81E	0000h					Input Signal Monitor Selections	Immediately
Pn81F	0010h					Command Data Allocations	After restart
Pn820	0					Forward Latching Area	Immediately
Pn822	0					Reverse Latching Area	Immediately
Pn824	0000h					Option Monitor 1 Selection	Immediately
Pn825	0000h					Option Monitor 2 Selection	Immediately
Pn827	100					Linear Deceleration Constant 1 for Stopping	Immediately[*3]
Pn829	0					SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	Immediately
Pn82A	1813h					Option Field Allocations 1	After restart
Pn82B	1D1Ch					Option Field Allocations 2	After restart
Pn82C	1F1Eh					Option Field Allocations 3	After restart
Pn82D	0000h					Option Field Allocations 4	After restart
Pn82E	0000h					Option Field Allocations 5	After restart
Pn833	0000h					Motion Settings	After restart
Pn834	100					First Stage Linear Acceleration Constant 2	Immediately[*3]
Pn836	100					Second Stage Linear Acceleration Constant 2	Immediately[*3]
Pn838	0					Acceleration Constant Switching Speed 2	Immediately[*3]
Pn83A	100					First Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83C	100					Second Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83E	0					Deceleration Constant Switching Speed 2	Immediately[*3]
Pn840	100					Linear Deceleration Constant 2 for Stopping	Immediately[*3]
Pn842	0					Second Origin Approach Speed 1	Immediately[*3]
Pn844	0					Second Origin Approach Speed 2	Immediately[*3]

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Parameter No.	Default Setting					Name	When Enabled
Pn846	0					POSING Command Scurve Acceleration/Deceleration Rate	Immedi-ately*3
Pn850	0					Number of Latch Sequences	Immediately
Pn851	0					Continuous Latch Sequence Count	Immediately
Pn852	0000h					Latch Sequence 1 to 4 Set-tings	Immediately
Pn853	0000h					Latch Sequence 5 to 8 Set-tings	Immediately
Pn860	0000h					SVCMD_IO Input Signal Monitor Allocations 1	Immediately
Pn861	0000h					SVCMD_IO Input Signal Monitor Allocations 2	Immediately
Pn862	0000h					SVCMD_IO Input Signal Monitor Allocations 3	Immediately
Pn863	0000h					SVCMD_IO Input Signal Monitor Allocations 4	Immediately
Pn868	0000h					SVCMD_IO Output Signal Monitor Allocations 1	Immediately
Pn869	0000h					SVCMD_IO Output Signal Monitor Allocations 2	Immediately
Pn880	0					Station Address Monitor (for maintenance, read only)	Immediately
Pn881	0					Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	Immediately
Pn882	0					Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	Immediately
Pn883	0					Communications Cycle Setting Monitor [transmis-sion cycles] (for mainte-nance, read only)	Immediately
Pn884	0000h					Communications Controls 2	Immediately
Pn88A	0					MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	Immediately
Pn890 to Pn8A6	0h					Command Data Monitor during Alarm/Warning (for maintenance, read only)	Immediately
Pn8A8 to Pn8BE	0h					Response Data Monitor during Alarm/Warning (for maintenance, read only)	Immediately
Pn900	0					Number of Parameter Banks	After restart
Pn901	0					Number of Parameter Bank Members	After restart
Pn902 to Pn910	0h					Parameter Bank Member Definition	After restart
Pn920 to Pn95F	0h					Parameter Bank Data (Not saved in nonvolatile mem-ory.)	Immediately
01 PnA02	–					Encoder Type Selection (read only)	–

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Parameter No.	Default Setting					Name	When Enabled
02 PnA04	–					Motor Type Selection (read only)	–
03 PnA06	–					Semi-closed/Fully-closed Selection (read only)	–
04 PnA08	–					Rated Motor Speed (read only)	–
05 PnA0A	–					Maximum Output Speed (read only)	–
06 PnA0C	–					Speed Multiplier (read only)	–
07 PnA0E	–					Rated Torque (read only)	–
08 PnA10	–					Maximum Output Torque (read only)	–
09 PnA12	–					Torque Multiplier (read only)	–
0A PnA14	–					Resolution (read only)	–
21 PnA42	1					Electronic Gear Ratio (Numerator)	After restart
22 PnA44	1					Electronic Gear Ratio (Denominator)	After restart
23 PnA46	0					Absolute Encoder Origin Offset	Immedi-ately[*2]
24 PnA48	65535					Multiturn Limit Setting	After restart
25 PnA4A	0000h					Limit Setting	After restart
26 PnA4C	1073741823					Forward Software Limit	Immediately
27 PnA4E	0					Reserved (Do not change.)	Immediately
28 PnA50	-1073741823					Reverse Software Limit	Immediately
29 PnA52	0					Reserved (Do not change.)	Immediately
41 PnA82	0h					Speed Unit Selection	After restart
42 PnA84	0					Speed Base Unit Selection	After restart
43 PnA86	0h					Position Unit Selection	After restart
44 PnA88	0					Position Base Unit Selec-tion	After restart
45 PnA8A	0h					Acceleration Unit Selection	After restart
46 PnA8C	4					Acceleration Base Unit Selection	After restart
47 PnA8E	1					Torque Unit Selection	After restart
48 PnA90	0					Torque Base Unit Selection	After restart
49 PnA92	0601011Fh					Supported Unit Systems (read only)	–

Continued on next page.

Continued from previous page.

Parameter No.	Default Setting					Name	When Enabled
61 PnAC2	40000					Speed Loop Gain	Immediately
62 PnAC4	20000					Speed Loop Integral Time Constant	Immediately
63 PnAC6	40000					Position Loop Gain	Immediately
64 PnAC8	0					Feedforward Compensation	Immediately
65 PnACA	0					Position Loop Integral Time Constant	Immediately
66 PnACC	7					Positioning Completed Width	Immediately
67 PnACE	1073741824					Near Signal Width	Immediately
81 PnB02	0					Exponential Acceleration/ Deceleration Time Constant	Immediately*3
82 PnB04	0					Movement Average Time	Immediately*3
83 PnB06	100					External Positioning Final Travel Distance	Immediately
84 PnB08	× 5,000h reference units/s converted to 10^{-3} min^{-1}					Origin Approach Speed	Immediately
85 PnB0A	× 500h reference units/s converted to 10^{-3} min^{-1}					Origin Return Creep Speed	Immediately
86 PnB0C	100					Final Travel Distance for Origin Return	Immediately
87 PnB0E	1h					Fixed Monitor Selection 1	Immediately
88 PnB10	0h					Fixed Monitor Selection 2	Immediately
89 PnB12	0h					SEL_MON (CMN1) Monitor Selection 1	Immediately
8A PnB14	0h					SEL_MON (CMN2) Monitor Selection 2	Immediately
8B PnB16	10					Origin Detection Width	Immediately
8C PnB18	100					Forward Torque Limit	Immediately
8D PnB1A	100					Reverse Torque Limit	Immediately
8E PnB1C	20000					Zero Speed Detection Range	Immediately
8F PnB1E	10000					Speed Coincidence Signal Detection Width	Immediately
90 PnB20	0FFF3F3Fh					Servo Command Control Field Enable/Disable Selections (read only)	–
91 PnB22	0FFF3F33h					Servo Status Field Enable/ Disable Selections (read only)	–
92 PnB24	007F01F0h					Output Bit Enable/Disable Selections (read only)	–
93 PnB26	FF0FFEFEh					Input Bit Enable/Disable Selections (read only)	–

*1. The enable timing depends on the digit that is changed. Refer to the following section for details.
☞ *4.2 SERVOPACKs with MECHATROLINK-III Communications References* on page 4-43

*2. The parameter setting is enabled after SENS_ON command execution is completed.

*3. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

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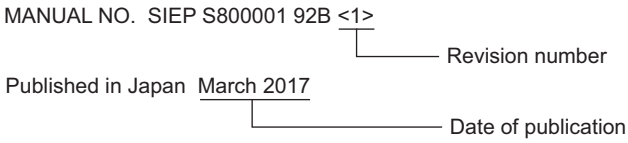
Revision History

The date of publication, revision number, and web revision number are given at the bottom right of the back cover. Refer to the following example.



Date of Publication	Rev. No.	Section	Revised Contents
September 2018	<4>	2.1.1	Revision: Value of built-in regenerative resistor power loss
		Chapter 3	Deletion: A.942
		Back cover	Revision: Address
December 2017	<3>	All chapters	Partly revised.
August 2017	<2>	All chapters	Addition: Information on SGD7S-5R5A
			Addition: Information on specifications for single-phase, 200-VAC power supply input
			Addition: Information on specifications for single-phase, 200-VAC power supply input and external dynamic brake resistor
		Preface	Partly revised.
		Back cover	Revision: Address
March 2017	<1>	All chapters	Partly revised. Addition: Information on MECHATROLINK-II Communications Reference SERVOPACKs with the FT81 specification
		Preface	Revision: Information on standards
		1.3, 2.1.2, 2.2.2	Addition: Information on MAB09, MAB12, MAB15, and MAA21 Servomotors
		3.2.2, 3.2.3	Addition: A.bF5, A.bF6, A.bF7, A.bF8, and FL-6
		4.2.2	Addition: Pn475, Pn476, Pn022, Pn56A, and Pn56B Deletion: Pn52D
		Back cover	Revision: Address
October 2015	–	–	First edition

Σ-7-Series AC Servo Drive

Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, Harmonic Drive Systems Actuator

Product Manual

IRUMA BUSINESS CENTER (SOLUTION CENTER)
480, Kamifujisawa, Iruma, Saitama, 358-8555, Japan
Phone: +81-4-2962-5151 Fax: +81-4-2962-6138
http://www.yaskawa.co.jp

YASKAWA AMERICA, INC.
2121, Norman Drive South, Waukegan, IL 60085, U.S.A.
Phone: +1-800-YASKAWA (927-5292) or +1-847-887-7000 Fax: +1-847-887-7310
http://www.yaskawa.com

YASKAWA ELÉTRICO DO BRASIL LTDA.
777, Avenida Piraporinha, Diadema, São Paulo, 09950-000, Brasil
Phone: +55-11-3585-1100 Fax: +55-11-3585-1187
http://www.yaskawa.com.br

YASKAWA EUROPE GmbH
Hauptstraβe 185, 65760 Eschborn, Germany
Phone: +49-6196-569-300 Fax: +49-6196-569-398
http://www.yaskawa.eu.com E-mail: info@yaskawa.eu.com

YASKAWA ELECTRIC KOREA CORPORATION
35F, Three IFC, 10 Gukjegeumyung-ro, Yeongdeungpo-gu, Seoul, 07326, Korea
Phone: +82-2-784-7844 Fax: +82-2-784-8495
http://www.yaskawa.co.kr

YASKAWA ELECTRIC (SINGAPORE) PTE. LTD.
151, Lorong Chuan, #04-02A, New Tech Park, 556741, Singapore
Phone: +65-6282-3003 Fax: +65-6289-3003
http://www.yaskawa.com.sg

YASKAWA ELECTRIC (THAILAND) CO., LTD.
59, 1st-5th Floor, Flourish Building, Soi Ratchadapisek 18, Ratchadapisek Road, Huaykwang, Bangkok, 10310, Thailand
Phone: +66-2-017-0099 Fax: +66-2-017-0799
http://www.yaskawa.co.th

YASKAWA ELECTRIC (CHINA) CO., LTD.
22F, Link Square 1, No.222, Hubin Road, Shanghai, 200021, China
Phone: +86-21-5385-2200 Fax: +86-21-5385-3299
http://www.yaskawa.com.cn

YASKAWA ELECTRIC (CHINA) CO., LTD. BEIJING OFFICE
Room 1011, Tower W3 Oriental Plaza, No.1, East Chang An Ave.,
Dong Cheng District, Beijing, 100738, China
Phone: +86-10-8518-4086 Fax: +86-10-8518-4082

YASKAWA ELECTRIC TAIWAN CORPORATION
12F, No. 207, Sec. 3, Beishin Rd., Shindian Dist., New Taipei City 23143, Taiwan
Phone: +886-2-8913-1333 Fax: +886-2-8913-1513 or +886-2-8913-1519
http://www.yaskawa.com.tw

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YASKAWA ELECTRIC CORPORATION

MANUAL NO. SIEP S800001 92E <4>

Published in Japan September 2018
18-9-14
Original instructions